MOVEMENT SYSTEMS

Maximum stability, integrated damping, purist design.

tiomos series.

Consistent design solutions require a single hinge system that can cover all applications.

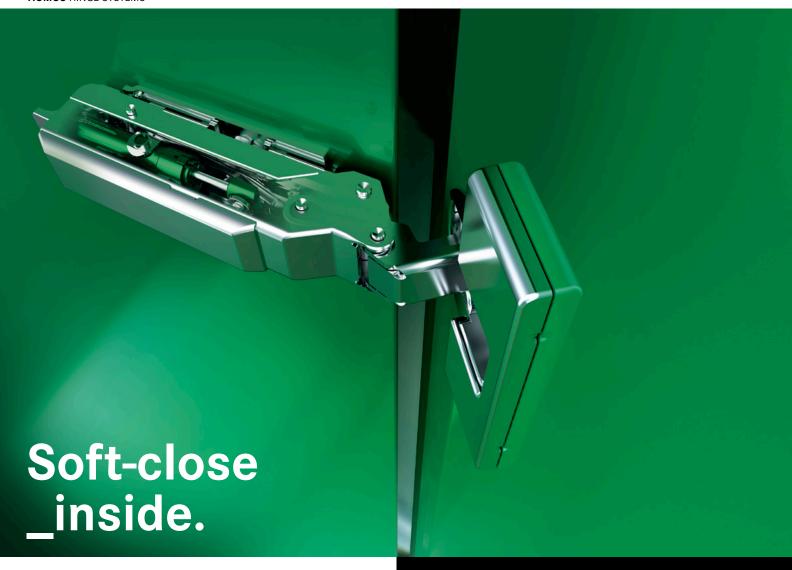
CURRENTLY THE BEST POSSIBLE MOVEMENT SOLUTION. DISCOVER.



The systematically expanded Tiomos range extends from movement solutions for thin doors from 6 mm, mirror or aluminium frame doors to variable wide-angle applications, concealed hinges and Tiomos for drinks compartment flaps.







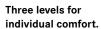
The entire damper system is concealed within the hinge arm.



For stronger damping action, turn the adjustment lever 90° to the right.



Tiomos hinges leave the factory with the adjustment lever in the horizontal position.



In addition to its many special functions, timeless design and unique character, Tiomos offers the highest level of variable operating comfort. The force of the Soft-close damper can be easily adjusted to your individual requirements with a simple turn of the lever.



For a gentler closing action, simply turn the adjustment lever of the Soft-close damper to the left by 90°.



A current trend in furniture making is dark, high-quality finishes that continue into the furniture interior. Tiomos series hinges in the Night colour option provide the perfect match for this furniture design aesthetic.



You can tell the quality of a hinge system by how long a hinge will function without developing a fault and how much it will drop under load. Tiomos has achieved exceptionally positive values in tests for durability and for dropping under load.

TiomosHinge system

A masterpiece is usually the sum of small strokes of genius. Tiomos is the best example of this.

One of the outstanding characteristics of the hinge system is the Soft-close damper, which features stepwise adjustment and is fully concealed within the hinge arm. The complex inner workings of this high-tech hinge are hidden from view, much like a Swiss clock movement, and are sure to impress with their unique damping characteristics. The closing motion is even and seamless in each movement phase. And all this from an opening angle of just 20°. Irrespective of the size and weight of the door.







Every function has been completely redesigned and redeveloped from the bottom up.

Tiomos offers greater scope for creative design in furniture construction. The hinge system enables full-overlay doors up to 24 mm, ensures a stable connection thanks to the 30% larger contact area, and provides a matching design for combinations of hinges with and without Soft-close. In addition to damping, Tiomos hinges can also be optionally fitted with a self-opening mechanism.

Perfect alignment in an instant.

The Tiomos hinge system offers three movement dimensions for fine adjustment: Stepless, self-locking depth adjustment by +3 to -2 mm using a worm screw. The height can be adjusted by +/-2 mm. The overlay adjustment is +/-2 mm with limit stop.

Another stroke of genius is the new kinematics inside Tiomos.

Physically optimised lever movements make furniture doors extremely easy to open. In addition, the unique kinematics enable unprecedented alignments with minimal gap widths. These special features of the new hinge system are particularly beneficial for furniture designers, as the reduced gaps and reveals open up completely new possibilities in furniture design.



Tiomos Mirro. Crystal clear.

Complete damping comfort for elegant glass and mirror doors.

In addition to the clever fastening technology that ensures firm and stable support, Tiomos Mirro is an extremely elegant solution for high-quality mirror and glass doors. The Soft-close damping integrated into the hinge arm of the proven Tiomos hinge generation ensures an elegant, flowing movement when opening and closing high-quality glass and mirror doors, which is barely noticeable and particularly gentle on the fragile material.



Tiomos M0.Thin door hinge

Strong support for particularly narrow door applications.

The Tiomos M0 can be easily screwed onto the furniture door, which allows a wide range of materials with thicknesses from 6 to 10 mm to be used. And all without a cup hole. This means that Tiomos M0 enables the use of thin materials such as aluminium and underlines the aspiration of the Tiomos range to cover all applications. Available with or without integrated Soft-close damping.



Effortlessly compatible.

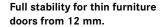
The self-adhesive adapter for the Tiomos Mirro hinge can be easily mounted on existing self-adhesive adapters from the Nexis series.

Tiomos M seriesOne system. Three applications.

With the Tiomos M series, GRASS offers perfect movement for thin doors, glass and mirror doors as well as rebated doors or doors with mitred application. Available with and without damping or with optional self-opening mechanism. In short, Tiomos meets all the requirements to address the growing demands of modern furniture construction.

Tiomos M9 combines all the advantages of the Tiomos hinge series for furniture doors from 12 mm.





In modern furniture construction, surfaces and furniture doors are becoming thinner. But with Tiomos M9, there is no need to compromise on opening and closing comfort. The unique hinge system remains permanently stable in any position, even with a front thickness of just 12 mm. The perfected movement sequences match the trend towards uncompromising furniture design.



Rebated doors with stepwise adjustable Soft-close damping.

There are furniture doors to meet every taste, so it is ideal when a hinge can be used for many individual solutions. Plus, Tiomos M9 is the only thin door hinge in the world to feature fully integrated, tool-free adjustable damping technology. This enables the use of hinges of the same design with or without a damping function in high-quality furniture construction.



High-tech functionality for doors with four-sided mitred application.

The 56 components of the complex interior and physically optimised kinematics allow the furniture doors to be opened with great ease up to an opening angle of 110°. These optimised movement sequences enable four-sided mitred applications while also protecting the material.



The perfect interaction of two visionary movement systems: the Tiomos Hidden hinge system and the new Kinvaro T-Slim lift-up flap system. The two complement each other in a truly unique way, offering invisible technology that opens up a world of new possibilities for furniture designers. Whether with wood or aluminium frame fronts, Tiomos Hidden and Kinvaro T-Slim combine functional design with timeless understatement. This is what sets them apart. Furniture doors and flap fronts move in harmony. Unobtrusive. Elegant. Solid. Beautiful.

Hinge systems for trade

GRASS hinge systems offer the perfect movement solution for almost any application.

| Tiomos The overall aspiration of the range leaves nothing to be desired. Tiomos hinge system for all standard and special applications. | 08 |
|---|-----|
| Tiomos M series The comfortable hinge generation for greater freedom in design. For mirrored doors, glass doors, thin doors and much more. | 047 |
| Tiomos Hidden The concealed hinge system for sophisticated furniture design. Available for wood and aluminium frame doors. | 81 |
| Nexis The versatile hinge system. Finely tuned movement systems. Functionality meets high operating comfort. | 95 |
| Single-pivot hinges Wide-opening solid metal hinges for individual or continuous cabinet construction. Space-saving. Flexible. Functional. | 195 |
| Flap hinge The functional movement solution integrates beautifully into elegant furniture with drinks compartment flaps. | 211 |

Tiomos

Hinge systems

The hinge system with a modern design for all standard and special applications.

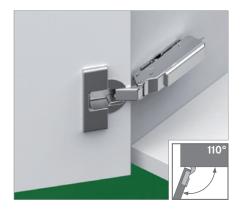
| Opening angle | | Product description | Full overlay | Overlay | Half overlay | Inset | Page |
|---------------|------------|---|--------------|---------|--------------|-------|------|
| 110° | | Tiomos 110 Optimal reveal for door thicknesses up to 24 mm Convenient depth adjustment via worm screw Surfaces: Nickel or Night | | | | | 10 |
| 120° | | Tiomos 120 • Optimal reveal for door thicknesses up to 22 mm • Convenient depth adjustment via worm screw | | | | | 12 |
| 155° | A STATE OF | Tiomos 155 Optimal reveal for door thicknesses up to 32 mm For cabinets with inset drawers or pull-out shelves Surfaces: Nickel or Night | | | | | 14 |
| 95° | and it | Tiomos 95 Optimal reveal for door thicknesses up to 28 mm Convenient depth adjustment via worm screw Surfaces: Nickel or Night | | | | | 16 |
| 110° | | Tiomos 110 AL Optimal reveal for aluminium frames Hinge not visible from the outside Surfaces: Nickel or Night | | | | | 18 |
| 110° | K | Tiomos 110/90A • Hinge for blind corner constructions • Convenient depth adjustment via worm screw • Surfaces: Nickel or Night | - | | - | - | 20 |
| 110° | | Tiomos 110/90E • Hinge for blind corner constructions • Convenient depth adjustment via worm screw • Surfaces: Nickel or Night | - | - | - | | 22 |
| 110° | | Tiomos 110/30A • For 30° angled cabinets • Convenient depth adjustment via worm screw | - | | - | - | 24 |
| 110° | | Tiomos 110/30E • For 30° angled cabinets • Convenient depth adjustment via worm screw | - | - | - | | 26 |
| 110° | | Tiomos 110/37A • For 37° angled cabinets • Convenient depth adjustment via worm screw | - | | - | - | 28 |
| 110° | B m | Tiomos 110/37E • For 37° angled cabinets • Convenient depth adjustment via worm screw | - | - | - | | 30 |
| 110° | | Tiomos 110/45A • For 45° angled cabinets • Convenient depth adjustment via worm screw • Surfaces: Nickel or Night | - | | - | - | 32 |

| Opening angle | | Product description | Full overlay | Overlay | Half overlay | Inset | Page |
|---------------|---|--|--------------|---------|--------------|-------|------|
| 110° | | Tiomos 110/45E • For 45° angled cabinets • Convenient depth adjustment via worm screw • Surfaces: Nickel or Night | - | - | - | | 34 |
| 120° | | Tiomos 120/-15A • For -15° angled cabinets • Convenient depth adjustment via worm screw | - | | - | - | 36 |
| 120° | | Tiomos 120/-30A • For -30° angled cabinets • Convenient depth adjustment via worm screw | - | | - | - | 38 |
| 120° | 1 | Tiomos 120/-45A • For -45° angled cabinets • Convenient depth adjustment via worm screw | - | | - | - | 40 |
| 100° | | Tiomos 100 • For fridge doors (sliding system) • Convenient depth adjustment via worm screw | - | | - | - | 42 |
| _ | | Tiomos PCC • For connecting two corner cabinet doors • Convenient depth adjustment via worm screw | - | | - | - | 44 |

| Tiomos mounting plates | 60 |
|--------------------------------------|-----|
| Accessories | 70 |
| Technical information | 74 |
| Tipmatic Pin for handle-free opening | 88 |
| Assembly technology | 225 |
| Assembly aids | 230 |

TIOMOS 110

110° hinge (door thicknesses up to 24 mm)



- 110° opening angle
- Optimal reveals for door thicknesses up to 24 mm
- With convenient depth adjustment via worm screw
- 3-dimensional adjustment with corresponding mounting plate
- Surfaces: Nickel or Night (especially for dark cabinet materials and woods)

Available in four versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)
- With self-opening mechanism





ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NICKEL

| Door overlay | | | Damper | | Without | With self-opening | Art. No. | | | |
|---------------------------|--|----------|--------|---------|---------|------------------------|-------------------------------|-------------------------------|----------------------------|--|
| | | Cranking | With | Without | spring | mechanism ³ | Click-on for screw fitting | Click-on for press fitting | Impresso tool-free | |
| | | | - | - | - | - | F028138519 | F028 138 523 | F017 139 329 | |
| Full overlay 1 | | 0 | - | - | - | - | F045 138 457 | F045138461 | F034 139 300 | |
| | | | - | - | | - | F046138579 | - | F035 139 357 | |
| | | | - | - | - | - | F028138520 | F028138 524 | F017 139 330 | |
| Overdey 1 | | 3 | - | - | - | - | F045138458 | F045 138 462 | F034139301 | |
| Overlay ¹ | | | - | - | | - | F046138580 | F046138584 | F035139358 | |
| | | | - | - | - | • | F046140360 | - | - | |
| | | 9.5 | - | - | - | - | F028138521 | F028138525 | F017 139 331 | |
| Half avaday 2 | | | - | - | - | - | F045138459 | F045138463 | F034139302 | |
| Half overlay ² | | | - | - | | - | F046138581 | F046138585 | F035 139 359 | |
| | | | - | - | - | | F046140365 | - | - | |
| Inset ² | | | - | - | - | - | F028138522 | F028138526 | F017 139 332 | |
| | | 19 | - | - | - | - | F045138460 | F045138464 | F034139303 | |
| | | | - | - | | - | F046138582 | F046138586 | F035139360 | |
| | | | - | - | - | | F046 140 366 | - | _ | |

¹ Cup material: steel, nickel-plated/Arm material: steel, nickel-plated

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NIGHT

| | | | Damper Without | | Art. No. | | | | | | | | | |
|--------------------|--|----------|----------------|---------|----------|-------------------------------|--|--|---|---|---|------------|--|--|
| Door overlay | | Cranking | With | Without | | Click-on for screw fitting | | | | | | | | |
| | | | - | - | - | F028139129 | | | | | | | | |
| Overlay 1 | | 3 | - | - | - | F045140958 | | | | | | | | |
| | | | - | - | | F046149603 | | | | | | | | |
| | | 9.5 | - | - | - | F028139130 | | | | | | | | |
| Half overlay 2 | | | - | - | - | F045 140 952 | | | | | | | | |
| | | | - | - | | F046 149 604 | | | | | | | | |
| Inset ² | | П | | | | | | | - | - | - | F028139131 | | |
| | | 19 | - | - | - | F045 140 955 | | | | | | | | |
| | | | - | | | F046149605 | | | | | | | | |

¹ Cup material: steel, Night/Arm material: steel, Night

| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

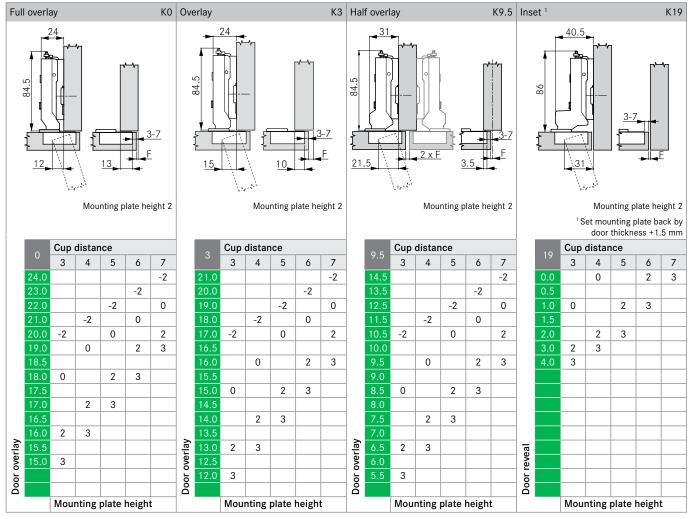
| Tipmatic | 88 |
|---------------------|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

² Cup material: steel, nickel-plated/Arm material: zamak, nickel-plated

³ Additional Tipmatic Plus Pin required

² Cup material: steel, Night/Arm material: zamak, Night

All dimensions in millimetres



MINIMUM GAP

| | Cup distance | | | | | | | |
|----------------|--------------|-------|-------|-----|------|------------------|--|--|
| | | 3 | 4 | 5 | 6 | 7 | | |
| | 24.0 | 1.0 | 1.0 | 1.0 | 1.22 | 2.1 ² | | |
| | 22.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.5 ² | | |
| | 21.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.22 | | |
| | 20.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | |
| | 19.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | |
| | 18.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | |
| SS | 17.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | |
| cue | 16.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | |
| hic | | | | | | | | |
| Door thickness | | | | | | | | |
| Õ | | | | | | | | |
| | | Minir | num į | gap | | | | |

² 1.0 with 85° opening angle

MINIMUM REVEAL

| | | Cup | Cup distance | | | | | | | | |
|----------------|------|------|--------------|-------|-------|-----|--|--|--|--|--|
| | | 3 | 3 4 5 6 7 | | | | | | | | |
| | 24.0 | 2.4 | 2.1 | 2.1 | 2.1 | 2.0 | | | | | |
| | 22.0 | 1.6 | 1.6 | 1.6 | 1.5 | 1.5 | | | | | |
| | 21.0 | 1.4 | 1.3 | 1.3 | 1.3 | 1.3 | | | | | |
| | 20.0 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 | | | | | |
| | 19.0 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 | | | | | |
| | 18.0 | 0.7 | 0.7 | 0.7 | 0.7 | 0.7 | | | | | |
| SS | 17.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | | | | | |
| cne | 16.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | | | | | |
| hic | | | | | | | | | | | |
| Door thickness | | | | | | | | | | | |
| ô | | | | | | | | | | | |
| | | Mini | mum | revea | I (F) | | | | | | |

85° OPENING ANGLE

| | | Cup distance | | | | | | | | |
|-----------------------|------|--------------|-------|-------|--------------------|-------|--|--|--|--|
| | | 3 4 5 6 7 | | | | | | | | |
| | 36.0 | 11.1 | 10.3 | 9.7 | 9.1 | 8.5 | | | | |
| | 30.0 | 5.4 | 4.8 | 4.4 | 4.3 | 4.2 | | | | |
| | 28.0 | 3.7 | 3.6 | 3.5 | 3.4 | 3.3 | | | | |
| | 26.0 | 2.9 | 2.8 | 2.8 | 2.7 | 2.6 | | | | |
| | 24.0 | 2.2 | 2.1 | 2.1 | 2.1 | 2.0 | | | | |
| | 22.0 | 1.6 | 1.6 | 1.6 | 1.5 | 1.5 | | | | |
| SS | 21.0 | 1.4 | 1.3 | 1.3 | 1.3 | 1.3 | | | | |
| cne | 20.0 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 | | | | |
| hic | 19.0 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 | | | | |
| Joor thickness | 18.0 | 0.7 | 0.7 | 0.7 | 0.7 | 0.7 | | | | |
| ŏ | 16.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | | | | |
| | | Minir | num r | eveal | (F) ³ a | t 85° | | | | |

^{3 85°} opening angle reduction clip

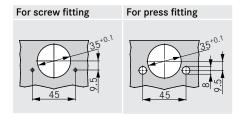
NOTES

The minimum gap is the clearance required between the cabinet face and the closed door so that the door can be opened without hindrance.

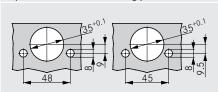
Minimum reveal for doors with chamfered edges (R = 1 mm) with factory setting.

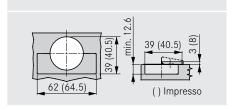
A trial fitting is recommended for door thicknesses from 24 mm.

DRILLING PATTERNS 45/9.5



Impresso combination drilling pattern





TIOMOS 120

120° hinge (door thicknesses up to 24 mm)



- 120° opening angle
- Optimal reveals for door thicknesses up to 22 mm
- With convenient depth adjustment via worm screw
- 3-dimensional adjustment with corresponding mounting plate

Available in three versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NICKEL

| | | | Dar | nper | Without | Art. No. | | | |
|---------------------------|----|----------|------|---------|---------|-------------------------------|-------------------------------|----------------------------|--|
| Door overlay | | Cranking | With | Without | | Click-on for screw fitting | Click-on for press fitting | Impresso tool-free | |
| | пП | | | - | - | F028138547 | F028138551 | F017 139 343 | |
| Full overlay ¹ | | 0 | - | - | - | F045138485 | F045 138489 | F034139314 | |
| | | | - | - | | F046138607 | F046138611 | F035139371 | |
| | | | | - | - | F028138548 | F028138552 | F017 139 344 | |
| Overlay ¹ | | 3 | - | - | - | F045138486 | F045138490 | - | |
| | | | - | - | | F046138608 | F046138612 | - | |
| | пП | | | - | - | F028138549 | F028138553 | F017 139 345 | |
| Half overlay ² | | 9.5 | - | - | - | F045138487 | F045138491 | F034139316 | |
| | | | - | - | | F046138609 | F046138613 | F035 139 373 | |
| | пП | | | - | - | F028138550 | F028138554 | F017 139 346 | |
| Inset ² | | 19 | - | - | - | F045138488 | F045138492 | F034139317 | |
| | | | - | - | | F046138610 | F046138614 | F035 139 374 | |

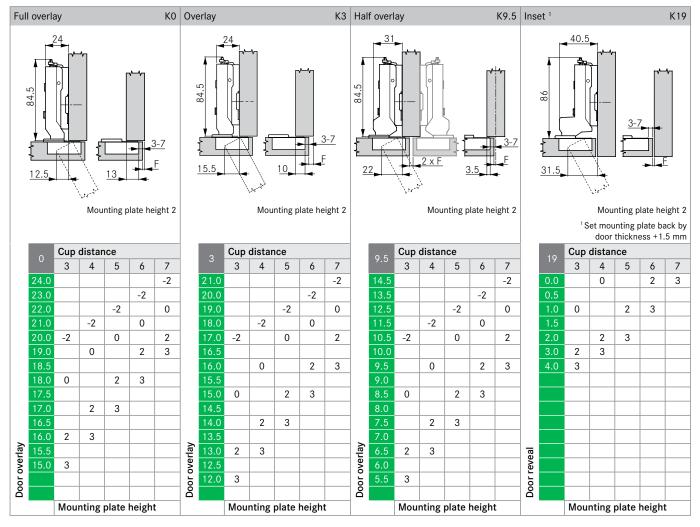
 $^{^{\}rm 1}$ Cup material: steel, nickel-plated/Arm material: steel, nickel-plated

| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

| Tipmatic | 88 |
|---------------------|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

² Cup material: steel, nickel-plated/Arm material: zamak, nickel-plated

All dimensions in millimetres



MINIMUM GAP

| | | Cup | distan | се | | |
|----------------|------|-------|--------|------------------|------------------|------------------|
| | | 3 | 4 | 5 | 6 | 7 |
| | 24.0 | 1.22 | 2.12 | 3.0 ² | 3.92 | 4.72 |
| | 22.0 | 1.0 | 1.12 | 2.02 | 2.92 | 3.8 ² |
| | 21.0 | 1.0 | 1.0 | 1.6 ² | 2.42 | 3.3 ² |
| | 20.0 | 1.0 | 1.0 | 1.1 ² | 2.02 | 2.92 |
| | 19.0 | 1.0 | 1.0 | 1.0 | 1.5 ² | 2.42 |
| | 18.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.9 ² |
| SS | 17.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.5 ² |
| kne | 16.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 |
| hic | | | | | | |
| Door thickness | | | | | | |
| å | | | | | | |
| | | Minir | num į | gap | | |

² 1.0 with 85° opening angle

MINIMUM REVEAL

| | | Cup | distar | псе | | |
|----------------|------|------|--------|-------|-------|-----|
| | | 3 | 4 | 5 | 6 | 7 |
| | 24.0 | 6.4 | 5.4 | 4.4 | 3.4 | 2.4 |
| | 22.0 | 3.0 | 2.0 | 1.5 | 1.5 | 1.5 |
| | 21.0 | 1.4 | 1.3 | 1.3 | 1.3 | 1.3 |
| | 20.0 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 |
| | 19.0 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 |
| | 18.0 | 0.7 | 0.7 | 0.7 | 0.7 | 0.7 |
| SS | 17.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 |
| kne | 16.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 |
| je | | | | | | |
| Door thickness | | | | | | |
| ۵ | | | | | | |
| | | Mini | mum | revea | l (F) | |

85° OPENING ANGLE

| | | Cup | distar | ice | | |
|-----------------------|------|-------|--------|-------|--------------------|-------|
| | | 3 | 4 | 5 | 6 | 7 |
| | 36.0 | 11.1 | 10.3 | 9.7 | 9.1 | 8.5 |
| | 30.0 | 5.4 | 4.8 | 4.4 | 4.3 | 4.2 |
| | 28.0 | 3.7 | 3.6 | 3.5 | 3.4 | 3.3 |
| | 26.0 | 2.9 | 2.8 | 2.8 | 2.7 | 2.6 |
| | 24.0 | 2.2 | 2.1 | 2.1 | 2.1 | 2.0 |
| | 22.0 | 1.6 | 1.6 | 1.6 | 1.5 | 1.5 |
| SS | 21.0 | 1.4 | 1.3 | 1.3 | 1.3 | 1.3 |
| kne | 20.0 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 |
| hic | 19.0 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 |
| Joor thickness | 18.0 | 0.7 | 0.7 | 0.7 | 0.7 | 0.7 |
| ದಿ | 16.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 |
| | | Minir | num r | eveal | (F) ³ a | t 85° |

 $^{^{\}rm 3}$ 85° opening angle reduction clip

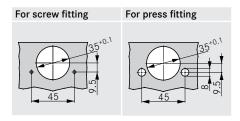
NOTES

The minimum gap is the clearance required between the cabinet face and the closed door so that the door can be opened without hindrance.

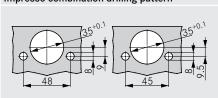
Minimum reveal for doors with chamfered edges (R = 1 mm) with factory setting.

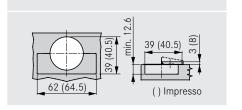
A trial fitting is recommended for door thicknesses from 24 mm.

DRILLING PATTERNS 45/9.5



Impresso combination drilling pattern





TIOMOS 155

155° wide-angle hinge (door thicknesses up to 32 mm)



- 155° opening angle
- With convenient depth adjustment via worm screw
- For cabinets with inset drawers or pull-out shelves
- Optimal reveals for door thicknesses up to 32 mm
- 3-dimensional adjustment with corresponding mounting plate
- Minimum reveals
- · Shallow cup depth
- Surfaces: Nickel or Night (especially for dark cabinet materials and woods)

Available in three versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NICKEL

| | | | Damper | | Without | Art. No. | | |
|----------------------|-----------------|----------|--------|---------|---------|-------------------------------|-------------------------------|----------------------------|
| Door overlay | | Cranking | With | Without | | Click-on for screw fitting | Click-on for press fitting | Impresso tool-free |
| | | | | - | - | F028138561 | F028138564 | F017 139 350 |
| Full overlay 1 | $ \mathcal{A} $ | 0 | - | | - | F045 138 499 | F045138502 | F034139321 |
| | | | - | | | F046138621 | F046138624 | - |
| | M | 3 | - | - | - | F028138562 | F028138565 | F017139351 |
| Overlay ¹ | | | - | | - | F045138500 | F045138503 | F034139322 |
| | | | - | | | F046138622 | F046138625 | - |
| | | | - | - | - | F028138563 | F028138566 | F017139352 |
| Half overlay 1 | 141 | 9.5 | - | | - | F045138501 | F045138504 | F034139323 |
| | | | - | | | F046 138 623 | F046 138 626 | F035 139 380 |

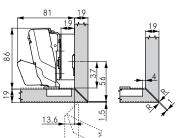
 $^{^{\}rm 1}$ Cup material: zamak, nickel-plated/Arm material: zamak, nickel-plated

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NIGHT

| | | | Damper | | Art. No. | | |
|---------------------------|----------|------|---------|-------------------|-------------------------------|--|--|
| Door overlay | Cranking | With | Without | Without spring | Click-on for screw fitting | | |
| Overlay ¹ | 3 | | - | - | F028 140 944 | | |
| Half overlay ¹ | 9.5 | • | - | - | F028 140 942 | | |

¹ Cup material: zamak, Night/Arm material: zamak, Night

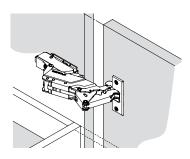
MITRED APPLICATION (ON ALL SIDES)



With 0 cranking, mounting plate height 19 mm and cup distance 4 mm, door and cabinet edges can meet at mitred angles on all 4 sides.

| | | Mitre, all 4 sides | Mitre, side |
|----------------|-------|--------------------|-------------|
| _ | | R (min.) | R (min.) |
| <u>()</u> | 19-20 | 1.0 | 0 |
| | 22 | 2.0 | 0 |
| ž | 24 | 3.0 | 1.0 |
| <u> </u> | 26 | 4.2 | 2.5 |
| Door unickness | 28 | 5.4 | 3.8 |
| 3 | 30 | 6.5 | 5.3 |

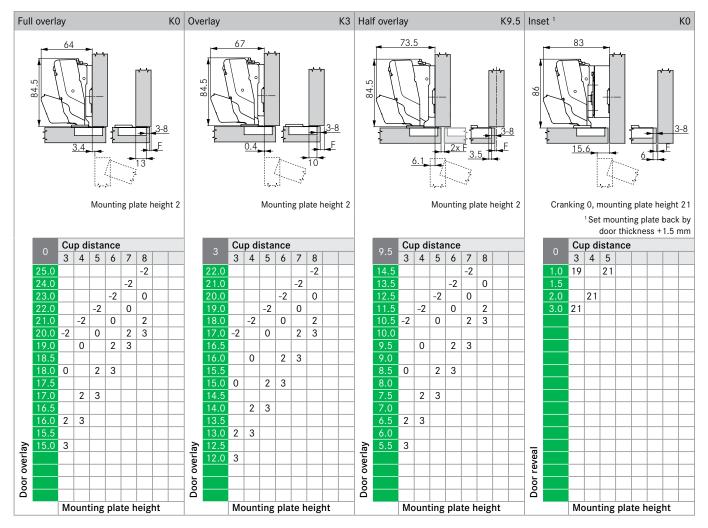
ZERO PROTRUSION



For use with inset drawers.

At 0 cranking, and with all mounting plate thicknesses, the door protrudes inwards at 90°. With cranking size 3 and mounting plate height 3 mm, the door will be flush with the cabinet.

All dimensions in millimetres



MINIMUM GAP

| | | Cu | p di | ista | nce | | | | |
|-----------------------|------|-----|------|------|-----|-----|-----|--|--|
| | | 3 | 4 | 5 | 6 | 7 | 8 | | |
| | 32.0 | 1.0 | 1.0 | | | | | | |
| | 31.0 | 1.0 | 1.0 | 1.0 | | | | | |
| | 30.0 | 1.0 | 1.0 | 1.0 | | | | | |
| | 29.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | |
| | 28.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | |
| | 26.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | |
| | 25.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | |
| | 24.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | |
| ess | 22.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | |
| ķ | 21.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | |
| Joor thickness | 20.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | |
| | 18.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | |
| മ് | 16.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | |
| Minimum gap | | | | | | | | | |

MINIMUM REVEAL

| | | Cu | Cup distance | | | | | | | |
|----------------|------|-----|--------------|-----|-----|------|-----|--|--|--|
| | | 3 | 4 | 5 | 6 | 7 | 8 | | | |
| | 32.0 | 0.2 | 0.2 | | | | | | | |
| | 31.0 | 0.2 | 0.2 | 0.2 | 0.2 | | | | | |
| | 30.0 | 0.2 | 0.2 | 0.2 | 0.2 | 0.2 | | | | |
| | 29.0 | 0.2 | 0.2 | 0.2 | 0.2 | 0.2 | 0.2 | | | |
| | 28.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | | |
| | 26.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | | |
| | 25.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | | |
| | 24.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | | |
| ess | 22.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | | |
| ř | 21.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | | |
| Door thickness | 20.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | | |
| ō | 18.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | | |
| ۵ | 16.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | | |
| | | Mi | nim | ium | rev | /eal | (F) | | | |
| _ ^ | | | | | ^ | | | | | |

Only possible with 120° angle reduction clip

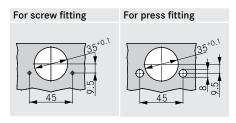
NOTES

The minimum gap is the clearance required between the cabinet face and the closed door so that the door can be opened without hindrance.

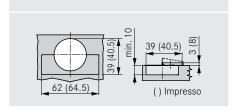
Minimum reveal for doors with chamfered edges (R = 1 mm) with factory setting.

Up to door thickness 28 mm, no reveals are necessary. For door thicknesses from 29 mm, we recommend a trial fitting.

DRILLING PATTERNS 45/9.5



Impresso combination drilling pattern $35^{*0.1}$



TIOMOS 95

95° hinge (door thicknesses up to 28 mm)



- 95° opening angle
- Optimal reveals for door thicknesses up to 28 mm
- With convenient depth adjustment via worm screw
- 3-dimensional adjustment with corresponding mounting plate
- Surfaces: Nickel or Night (especially for dark cabinet materials and woods)

Available in three versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NICKEL

| Door overlay | | | Damper | | Without | Art. No. | | |
|---------------------------|---|----------|--------|---------|---------|-------------------------------|-------------------------------|----------------------------|
| | | Cranking | With | Without | | Click-on for screw fitting | Click-on for press fitting | Impresso tool-free |
| | | | | - | - | F028 138 567 | F028138571 | F017 139 353 |
| Full overlay 1 | | 0 | - | - | - | F045138505 | F045138509 | F034139324 |
| | | | - | | | F046 138 627 | F046138631 | F035139381 |
| | П | | | - | - | F028138568 | F028138572 | F017139354 |
| Overlay ¹ | | 3 | - | - | - | F045138506 | F045138510 | F034139325 |
| | | | - | | | F046138628 | F046138632 | F035139382 |
| | | 9.5 | | - | - | F028138569 | F028138573 | F017139355 |
| Half overlay ² | | | _ | | - | F045 138 507 | F045138511 | F034139326 |
| | | | _ | | | - | F046138633 | - |
| Inset ² | | 19 | | - | - | F028 138 570 | F028 138 574 | F017139356 |
| | | | _ | • | - | F045138508 | F045138512 | F034139327 |
| | | | - | - | - | - | F046138634 | - |

¹ Cup material: steel, nickel-plated/Arm material: steel, nickel-plated

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NIGHT

| Door overlay | | | Damper | | Without | Art. No. | | |
|---------------------------|--|----------|--------|---------|---------|-------------------------------|--|--|
| | | Cranking | With | Without | | Click-on for screw fitting | | |
| | | | - | - | - | F028139138 | | |
| Overlay ¹ | | 3 | - | - | - | F045149534 | | |
| | | | - | - | | F046 149 609 | | |
| | | 9.5 | | - | - | F028140936 | | |
| Half overlay ² | | | - | - | - | F045149535 | | |
| | | | - | - | | F046149610 | | |
| Inset ² | | 19 | | - | - | F028140939 | | |
| | | | - | - | - | F045149536 | | |
| | | | - | - | | F046 149 611 | | |

¹ Cup material: steel, Night/Arm material: steel, Night

| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

| Tipmatic | 88 |
|---------------------|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

² Cup material: steel, nickel-plated/Arm material: zamak, nickel-plated

² Cup material: steel, Night/Arm material: zamak, Night

All dimensions in millimetres



MINIMUM GAP

| | | Cup distance | | | | | | | | | |
|----------------|------|--------------|-------|-----|-----|-----|--|--|--|--|--|
| | | 3 4 5 6 | | | | | | | | | |
| | 36.0 | 1.0 | 1.0 | 1.0 | 1.4 | 2.4 | | | | | |
| | 30.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.9 | | | | | |
| | 28.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.7 | | | | | |
| | 26.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.5 | | | | | |
| SS | 24.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.4 | | | | | |
| Door thickness | 22.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.2 | | | | | |
| hic | 20.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | | | | |
| or t | 18.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | | | | |
| Õ | 16.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | | | | |
| | | Minir | num į | gap | | | | | | | |

MINIMUM REVEAL

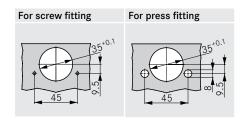
| | | Cup | Cup distance | | | | | | | | |
|----------------|------|------|--------------|-------|-------|-----|--|--|--|--|--|
| | | 3 | 4 | 5 | 6 | 7 | | | | | |
| | 36.0 | 10.6 | 9.6 | 8.6 | 7.6 | 6.7 | | | | | |
| | 30.0 | 4.5 | 3.5 | 2.5 | 2.5 | 1.5 | | | | | |
| | 28.0 | 2.0 | 1.5 | 1.5 | 1.3 | 1.3 | | | | | |
| | 26.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | | | | |
| SS | 24.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | | | | | |
| kne | 22.0 | 0.5 | 0.5 | 0.5 | 0.5 | 0.5 | | | | | |
| hic | 20.0 | 0.3 | 0.3 | 0.3 | 0.3 | 0.3 | | | | | |
| Door thickness | 18.0 | 0.2 | 0.2 | 0.2 | 0.2 | 0.2 | | | | | |
| õ | 16.0 | 0.2 | 0.2 | 0.2 | 0.2 | 0.2 | | | | | |
| | | Mini | mum | revea | I (F) | | | | | | |

NOTES

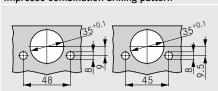
The minimum gap is the clearance required between the cabinet face and the closed door so that the door can be opened without hindrance.

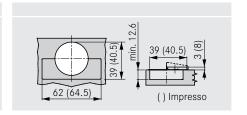
Minimum reveal for doors with chamfered edges (R = 1 mm) with factory setting.

DRILLING PATTERNS 45/9.5



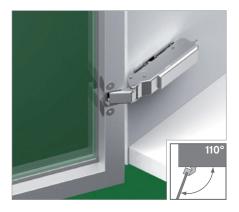
Impresso combination drilling pattern





TIOMOS 110 AL

110° aluminium frame hinge (frame thicknesses up to 24 mm)



- 110° opening angle
- Optimal reveal for aluminium frames up to a max. frame thickness of 24 mm and frame width of 22 mm
- Hinge not visible from the outside
- With convenient depth adjustment via worm screw
- 3-dimensional adjustment with corresponding mounting plate
- Surfaces: Nickel or Night (especially for dark cabinet materials and woods)

Available in three versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

ORDER INFORMATION, NICKEL

| Door overlay | | | Damper | | Without | Art. No. | | |
|---------------------------|----|----------|--------|---------|---------|-------------------------------|--|--|
| | | Cranking | With | Without | | Click-on for screw fitting | | |
| | пП | | | - | - | F028138154 | | |
| Full overlay ¹ | | 0 | - | - | - | F045138061 | | |
| | | | - | - | | F046138245 | | |
| | | 3 | - | - | - | F028138155 | | |
| Overlay 1 | | | - | - | - | F045138062 | | |
| | | | - | - | | F046138246 | | |
| | | 9.5 | | - | - | F028138156 | | |
| Half overlay ² | | | - | - | - | F045138063 | | |
| | | | - | - | | F046138247 | | |
| Inset ² | | 19 | | - | - | F028138157 | | |
| | | | - | - | - | F045138064 | | |
| | | | - | - | | F046138248 | | |

¹ Cup material: zamak, nickel-plated/Arm material: steel, nickel-plated

ORDER INFORMATION, NIGHT

| Door overlay | | | Damper | | Without | Art. No. | | |
|----------------------|--|----------|-------------|---------|---------|--------------------|--|--|
| | | Cranking | anking With | Without | spring | Click-on | | |
| | | | | | | for screw fitting | | |
| Overlay ¹ | | | - | - | - | F028140404 | | |
| | | 3 | - | - | - | F045149510 | | |
| | | | - | - | - | F046149 594 | | |

¹ Cup material: zamak, Night/Arm material: steel, Night

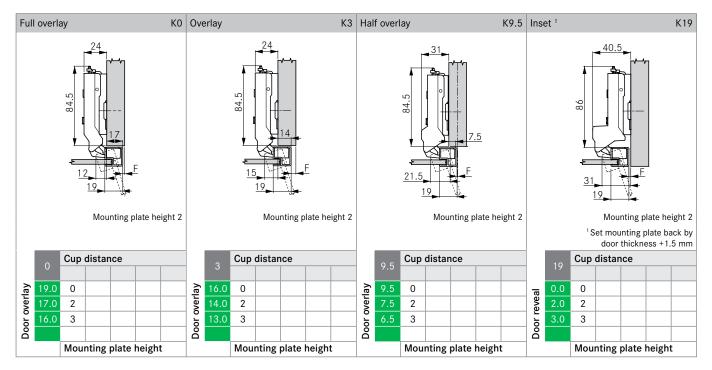
| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

| Tipmatic | 88 |
|---------------------|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

² Cup material: zamak, nickel-plated/Arm material: zamak, nickel-plated

² Cup material: zamak, Night/Arm material: zamak, Night

PLANNING DIMENSIONS All dimensions in millimetres

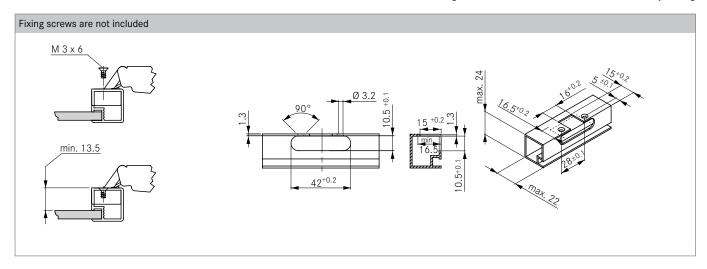


MINIMUM REVEAL

| | | 18 | 19 | 20 | 21 | 22 | | | | |
|-----------------|--------------------|-----|-----|-----|-----|-----|--|--|--|--|
| | 24.0 | 2.4 | 2.1 | 2.1 | 2.1 | 2.0 | | | | |
| | 22.0 | 1.6 | 1.6 | 1.6 | 1.5 | 1.5 | | | | |
| | 21.0 | 1.4 | 1.3 | 1.3 | 1.3 | 1.3 | | | | |
| Frame thickness | 20.0 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 | | | | |
| 왕 | 19.0 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 | | | | |
| Ē | 18.0 | 0.7 | 0.7 | 0.7 | 0.7 | 0.7 | | | | |
| me | 17.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | | | | |
| Fra | 16.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | | | | |
| | Minimum reveal (F) | | | | | | | | | |

INSTALLATION DIMENSIONS

Hinge dimensions and reveal calculation with factory setting



TIOMOS 110/90A 110° blind corner hinge (overlay)



- Hinge for overlay blind corner constructions
- 110° opening angle
- · With convenient depth adjustment via worm screw
- 3-dimensional adjustment with corresponding mounting plate
- Minimum reveals
- Surfaces: Nickel or Night (especially for dark cabinet materials and woods)

Available in two versions:

- With integrated damper (3 adjustable damping levels)
- · Without integrated damper

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NICKEL

| Door overlay | | | | Damper | | Art. No. | | |
|----------------------|--|--|------|---------|----------------|-------------------------------|-------------------------------|----------------------------|
| | | | With | Without | Without spring | Click-on for screw fitting | Click-on for press fitting | Impresso tool-free |
| Overdey 1 | | | • | - | - | F028 138 535 | F028 138 545 | F017 139 341 |
| Overlay ¹ | | | - | | - | - | F045 138 483 | - |

 $^{^{\}mbox{\tiny 1}}$ Cup material: steel, nickel-plated/Arm material: zamak, nickel-plated

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NIGHT

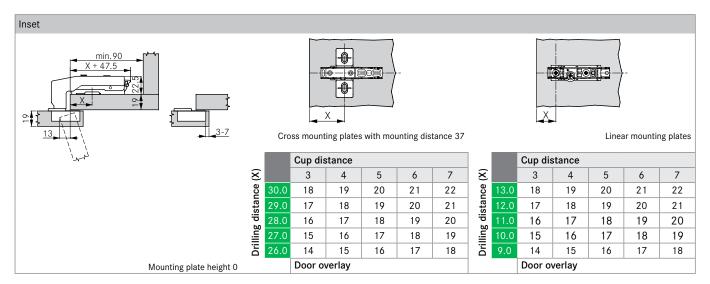
| Door overlay | | | | Damper | | Art. No. | | |
|----------------------|--|--|--------|---------|----------------|----------------------------|--|--|
| | | | With | Without | Without spring | Click-on | | |
| | | | VVILII | without | op8 | for screw fitting | | |
| Overlay ¹ | | | | - | - | F028 140 419 | | |

¹ Cup material: steel, Night/Arm material: zamak, Night

| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

| Tipmatic | 88 |
|---------------------|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

PLANNING DIMENSIONS All dimensions in millimetres



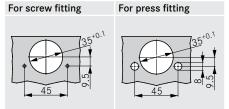
MINIMUM GAP

| | | Cup d | istance | | | | |
|----------------|------|-------|---------|-----|-----|-----|--|
| | | 3 | 4 | 5 | 6 | 7 | |
| | 24.0 | 1.0 | 1.0 | 1.0 | 1.2 | 2.1 | |
| | 22.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.5 | |
| | 21.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.2 | |
| SS | 20.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| ü | 19.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| Door thickness | 18.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| or t | 17.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| å | 16.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| | | Minim | ıum gaj | 0 | | | |

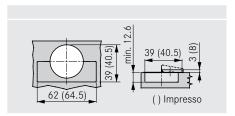
NOTES

The minimum gap is the clearance required between the cabinet face and the closed door so that the door can be opened without hindrance.

DRILLING PATTERNS 45/9.5



Impresso combination drilling pattern



TIOMOS 110/90E

110° blind corner hinge (inset)



- Hinge for blind corner constructions
- 110° opening angle
- With convenient depth adjustment via worm screw
- 3-dimensional adjustment with corresponding mounting plate
- · Minimum reveals
- Surfaces: Nickel or Night (especially for dark cabinet materials and woods)

Available in three versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NICKEL

| Door overlay | | | | Damper | | Art. No. | | |
|--------------------|--|-------|--------------|--------|-------------------|--------------------|------------|----------------------------|
| | | | With | | Without spring | Click-on | Click-on | Impresso |
| | | ***** | - Tries lout | -18 | for screw fitting | for press fitting | tool-free | |
| | | | - | - | - | F028138536 | F028138546 | F017139342 |
| Inset ¹ | | | - | - | - | F045138474 | F045138484 | F034139313 |
| | | | - | | - | F046138 596 | F046138606 | F035 139 370 |

¹ Cup material: steel, nickel-plated/Arm material: zamak, nickel-plated

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NIGHT

| Door overlay | | | | Damper | | Art. No. | | |
|--------------------|--|--------|-------------------|---------|---------------------|------------|--|--|
| | | | With | Without | Without - spring | Click-on | | |
| | | VVICIT | for screw fitting | | | | | |
| Inset ¹ | | | ٠ | - | - | F028140961 | | |

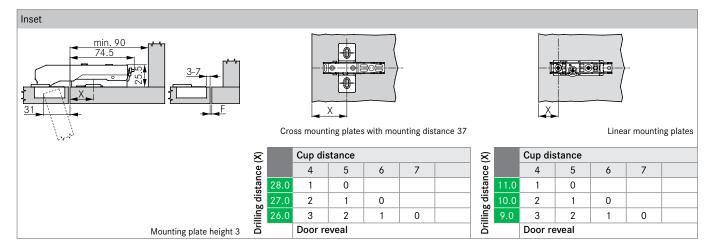
¹ Cup material: steel, Night/Arm material: zamak, Night

| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

| Tipmatic | 88 |
|---------------------|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

PLANNING DIMENSIONS

All dimensions in millimetres



MINIMUM REVEAL

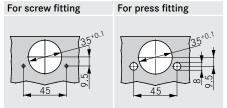
| | | Cup d | istance |) | | | | | | | | |
|----------------|------|-------|---------|--------------------|-----|-----|--|--|--|--|--|--|
| | | 3 | 4 | 5 | 6 | 7 | | | | | | |
| | 24.0 | 2.4 | 2.1 | 2.1 | 2.1 | 2.0 | | | | | | |
| | 22.0 | 1.6 | 1.6 | 1.6 | 1.5 | 1.5 | | | | | | |
| | 21.0 | 1.4 | 1.3 | 1.3 | 1.3 | 1.3 | | | | | | |
| SS | 20.0 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 | | | | | | |
| u e | 19.0 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 | | | | | | |
| 향 | 18.0 | 0.7 | 0.7 | 0.7 | 0.7 | 0.7 | | | | | | |
| Door thickness | 17.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | | | | | | |
| å | 16.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | | | | | | |
| | | Minim | ium rev | Minimum reveal (F) | | | | | | | | |

NOTES

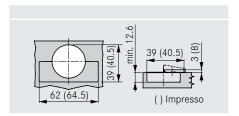
Minimum reveal for doors with chamfered edges (R = 1 mm) with factory setting.

Use standard mounting plate height 3 to ensure that the door and blind corner surface are flush.

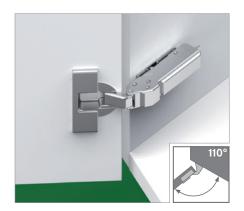
DRILLING PATTERNS 45/9.5



Impresso combination drilling pattern



TIOMOS 110/30A +30° angle corner cabinet hinge (overlay)



- $\bullet\,$ For 30° angled cabinets
- 110° opening angle
- With convenient depth adjustment via worm screw
- 3-dimensional adjustment with corresponding mounting plate
- · Minimum reveals

Available in three versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NICKEL

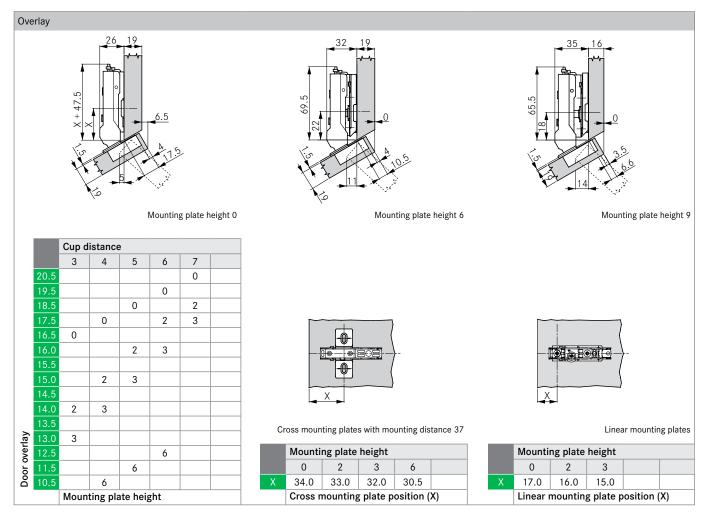
| Door overlay | | | | Damper | | Art. No. | | |
|----------------------|--|---|------|-------------|----------------|-------------------------------|-------------------------------|--|
| | | | With | Without spi | Without spring | Click-on for screw fitting | Click-on for press fitting | |
| | | | | | | | for press fitting | |
| | | | | - | - | F028 138 529 | - | |
| Overlay ¹ | | | - | - | - | F045 138 467 | - | |
| | | - | | - | F046138589 | F046138 599 | | |

¹ Cup material: steel, nickel-plated/Arm material: zamak, nickel-plated

| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

| Tipmatic | 88 |
|---------------------|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

All dimensions in millimetres



MINIMUM GAP

| | | Cup d | Cup distance | | | | | | |
|----------------|------|-------|--------------|-----|-----|-----|--|--|--|
| | | 3 | 4 | 5 | 6 | 7 | | | |
| | 24.0 | 1.0 | 1.0 | 1.0 | 1.2 | 2.1 | | | |
| | 22.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.5 | | | |
| | 21.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.2 | | | |
| | 20.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | | |
| | 19.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | | |
| | 18.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | | |
| SS | 17.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | | |
| u e | 16.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | | |
| Door thickness | | | | | | | | | |
| or t | | | | | | | | | |
| ŏ | | | | | | | | | |
| | | Minim | ium ga | р | | | | | |

MINIMUM REVEAL

| | | Cup d | Cup distance | | | | | | |
|----------------|--------------------|-------|--------------|-----|-----|-----|--|--|--|
| | | 3 | 4 | 5 | 6 | 7 | | | |
| | 24.0 | 2.4 | 2.1 | 2.1 | 2.1 | 2.0 | | | |
| | 22.0 | 1.6 | 1.6 | 1.6 | 1.5 | 1.5 | | | |
| | 21.0 | 1.4 | 1.3 | 1.3 | 1.3 | 1.3 | | | |
| | 20.0 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 | | | |
| | 19.0 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 | | | |
| | 18.0 | 0.7 | 0.7 | 0.7 | 0.7 | 0.7 | | | |
| SS | 17.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | | | |
| å | 16.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | | | |
| Door thickness | | | | | | | | | |
| ort | | | | | | | | | |
| å | | | | | | | | | |
| | Minimum reveal (F) | | | | | | | | |

NOTES

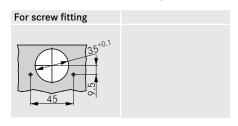
The minimum gap is the clearance required between the cabinet face and the closed door so that the door can be opened without hindrance.

Minimum reveal for doors with chamfered edges (R = 1 mm) with factory setting.

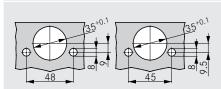
Hinge dimensions and reveal calculation with factory setting.

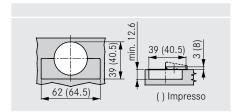
A trial fitting is recommended for door thicknesses from 24 mm.

DRILLING PATTERNS 45/9.5

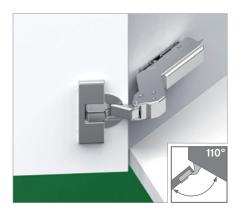


Impresso combination drilling pattern





TIOMOS 110/30E +30° corner cabinet hinge (inset)



- \bullet For 30 $^{\circ}$ angled cabinets
- 110° opening angle
- With convenient depth adjustment via worm screw
- 3-dimensional adjustment with corresponding mounting plate
- Minimum reveals

Available in three versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NICKEL

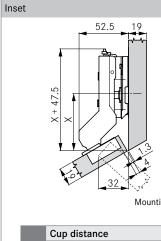
| Door overlay | | | | Damper | | Art. No. | | |
|--------------------|--|--|------|--------|----------------|-------------------|-------------------|--|
| | | | With | | Without spring | Click-on | Click-on | |
| | | | | | | for screw fitting | for press fitting | |
| | | | - | - | - | F028138530 | F028138540 | |
| Inset ¹ | | | - | - | - | F045138468 | F045138478 | |
| | | | - | | - | F046138590 | F046138600 | |

¹ Cup material: steel, nickel-plated/Arm material: zamak, nickel-plated

| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

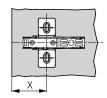
| Tipmatic | 88 |
|---------------------|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

All dimensions in millimetres



Mounting plate height 9

| | Cup d | Cup distance | | | | | | | |
|----|-------|--------------|----------|-----|-----|--|--|--|--|
| | 3 | 4 | 5 | 6 | 7 | | | | |
| 22 | 9.5 | | | 12 | | | | | |
| 21 | 9 | | | | | | | | |
| 20 | | | | | 12 | | | | |
| 19 | 8 | 9 | 9.5 | | | | | | |
| 18 | | 8 | 9 | | | | | | |
| 17 | | | | 9.5 | | | | | |
| 16 | | | 8 | | 9.5 | | | | |
| 15 | 6 | | | | 9 | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | Moun | ting pla | ate heig | ght | | | | | |



Cross mounting plates with mounting distance 37

| | | Cup d | Cup distance | | | | | | | | |
|--------------|----|-------|--------------|----------|---------|----------|----|--|--|--|--|
| | | 3 | 4 | 5 | 6 | 7 | | | | | |
| | 22 | 63.5 | | | 61.5 | | | | | | |
| | 21 | 62.5 | | | | | | | | | |
| | 20 | | 61.5 | | | 60.0 | | | | | |
| | 19 | | 61.0 | 60.0 | | | | | | | |
| lay | 18 | | 59.0 | 59.0 | | | | | | | |
| ver | 17 | | | | 58.0 | | | | | | |
| Door overlay | 16 | | | 57.5 | | 56.5 | | | | | |
| | 15 | 57.5 | | | | 55.5 | | | | | |
| | | Cross | mount | ting pla | ate pos | ition () | () | | | | |

MINIMUM REVEAL

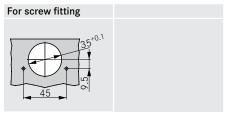
| | | Cup di | istance | ! | | | | |
|----------------|--------------------|--------|---------|-----|-----|-----|--|--|
| | | 3 | 4 | 5 | 6 | 7 | | |
| | 24.0 | 2.4 | 2.1 | 2.1 | 2.1 | 2.0 | | |
| | 22.0 | 1.6 | 1.6 | 1.6 | 1.5 | 1.5 | | |
| | 21.0 | 1.4 | 1.3 | 1.3 | 1.3 | 1.3 | | |
| | 20.0 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 | | |
| SS | 19.0 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 | | |
| ü | 18.0 | 0.7 | 0.7 | 0.7 | 0.7 | 0.7 | | |
| Door thickness | 17.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | | |
| or t | 16.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | | |
| 8 | 15.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | | |
| | Minimum reveal (F) | | | | | | | |

NOTES

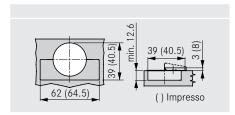
Minimum reveal for doors with chamfered edges (R = 1 mm) with factory setting.

A trial fitting is recommended for door thicknesses from 24 mm.

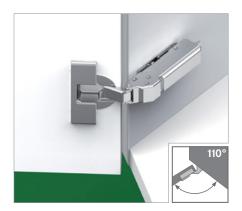
DRILLING PATTERNS 45/9.5



Impresso combination drilling pattern



TIOMOS 110/37A +37° angle corner cabinet hinge (overlay)



- \bullet For 37 $^{\circ}$ angled cabinets
- 110° opening angle
- With convenient depth adjustment via worm screw
- 3-dimensional adjustment with corresponding mounting plate
- · Minimum reveals

Available in three versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NICKEL

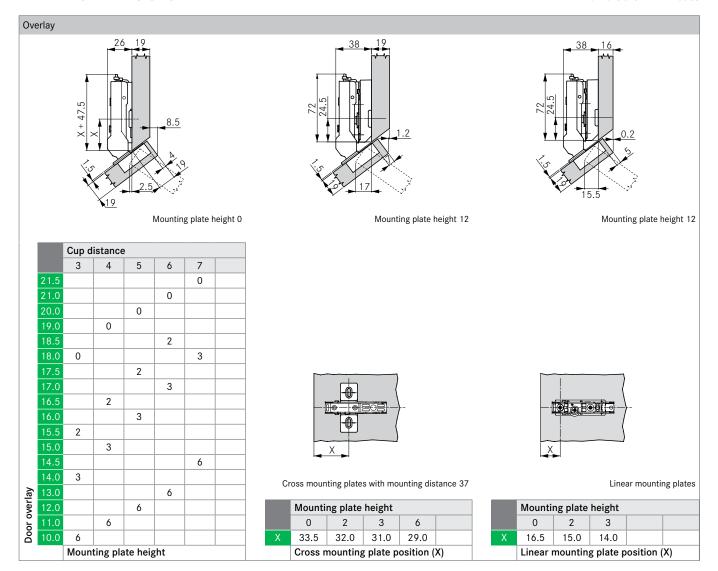
| Door overlay | | | | Damper | | Art. No. | | |
|----------------------|--|---|--------|---------|-----------|--------------------|----------------------------|----------------------------|
| | | V | With | | Without - | Click-on | Click-on | Impresso |
| | | | VVILII | Without | | for screw fitting | for press fitting | tool-free |
| | | | | - | - | F028138531 | F028138541 | - |
| Overlay ¹ | | | - | | - | F045138469 | F045 138 479 | F034139308 |
| | | | - | = | - | F046138 591 | F046138601 | F035 139 365 |

 $^{^{\}mathrm{1}}$ Cup material: steel, nickel-plated/Arm material: zamak, nickel-plated

| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

| Tipmatic | 88 |
|---------------------|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

All dimensions in millimetres



MINIMUM GAP

| | | Cup d | istance | • | | | |
|----------------|------|-------|---------|-----|-----|-----|--|
| | | 3 | 4 | 5 | 6 | 7 | |
| | 24.0 | 1.0 | 1.0 | 1.0 | 1.2 | 2.1 | |
| | 22.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.5 | |
| | 21.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.2 | |
| SS | 20.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| ŝ | 19.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| <u>당</u> | 18.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| Door thickness | 17.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| Õ | 16.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| Minimum gap | | | | | | | |

MINIMUM REVEAL

| | | Cup d | istance | ; | | | |
|--------------------|------|-------|---------|-----|-----|-----|--|
| | | 3 | 4 | 5 | 6 | 7 | |
| | 24.0 | 2.4 | 2.1 | 2.1 | 2.1 | 2.0 | |
| | 22.0 | 1.6 | 1.6 | 1.6 | 1.5 | 1.5 | |
| | 21.0 | 1.4 | 1.3 | 1.3 | 1.3 | 1.3 | |
| SS | 20.0 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 | |
| å | 19.0 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 | |
| hic | 18.0 | 0.7 | 0.7 | 0.7 | 0.7 | 0.7 | |
| Door thickness | 17.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | |
| å | 16.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | |
| Minimum reveal (F) | | | | | | | |

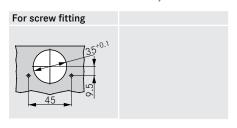
NOTES

The minimum gap is the clearance required between the cabinet face and the closed door so that the door can be opened without hindrance.

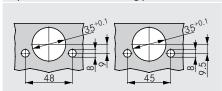
Minimum reveal for doors with chamfered edges (R = 1 mm) with factory setting.

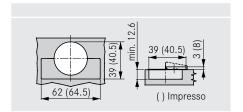
A trial fitting is recommended for door thicknesses from 24 mm.

DRILLING PATTERNS 45/9.5

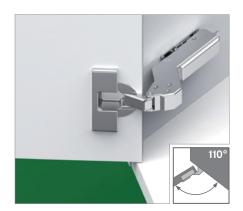


Impresso combination drilling pattern





TIOMOS 110/37E +37° corner cabinet hinge (inset)



- \bullet For 37 $^{\circ}$ angled cabinets
- 110° opening angle
- With convenient depth adjustment via worm screw
- 3-dimensional adjustment with corresponding mounting plate
- · Minimum reveals

Available in three versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NICKEL

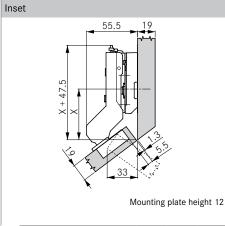
| Door overlay | | | | Damper | | Art. No. | | |
|--------------------|--|--|------|---------|----------------|-------------------------------|-------------------------------|----------------------------|
| | | | With | Without | Without spring | Click-on for screw fitting | Click-on for press fitting | Impresso tool-free |
| П | | | = | - | - | F028138532 | F028138542 | - |
| Inset ¹ | | | - | | - | - | F045 138 480 | F034 139 309 |
| | | | - | | - | F046138 592 | F046138602 | F035139366 |

¹ Cup material: steel, nickel-plated/Arm material: zamak, nickel-plated

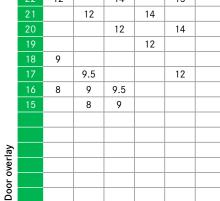
| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

| Tipmatic | 88 |
|---------------------|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

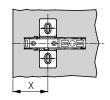
All dimensions in millimetres



| | Cup d | Cup distance | | | | | | | | |
|----|-------|--------------|----|----|----|--|--|--|--|--|
| | 3 | 4 | 5 | 6 | 7 | | | | | |
| 22 | 12 | | 14 | | 15 | | | | | |
| 21 | | 12 | | 14 | | | | | | |



Mounting plate height



Cross mounting plates with mounting distance 37

| ı | | Cup d | Cup distance | | | | | | |
|---|----|-------|--------------|------|------|------|--|--|--|
| J | | 3 | 4 | 5 | 6 | 7 | | | |
| | 22 | 59.0 | | 57.5 | | 56.5 | | | |
| | 21 | | 57.5 | | 56.5 | | | | |
| ı | 20 | | | 56.5 | | 55.0 | | | |
| | 19 | | | | 55.0 | | | | |
| | 18 | 56.0 | | | | | | | |
| | 17 | | 54.5 | | | 53.0 | | | |
| | 16 | 54.5 | 54.0 | 53.0 | | | | | |
| Ì | 15 | | 53.0 | 52.5 | | | | | |
| | | Cross | tion (X |) | | | | | |

MINIMUM REVEAL

| | | Cup d | istance | ! | | | |
|----------------|------|-------|---------|---------|-----|-----|--|
| | | 3 | 4 | 5 | 6 | 7 | |
| | 24.0 | 2.4 | 2.1 | 2.1 | 2.1 | 2.0 | |
| | 22.0 | 1.6 | 1.6 | 1.6 | 1.5 | 1.5 | |
| | 21.0 | 1.4 | 1.3 | 1.3 | 1.3 | 1.3 | |
| | 20.0 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 | |
| | 19.0 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 | |
| | 18.0 | 0.7 | 0.7 | 0.7 | 0.7 | 0.7 | |
| SS | 17.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | |
| ü | 16.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | |
| hick | 15.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | |
| Door thickness | | | | | | | |
| å | | | | | | | |
| | | Minim | um rev | eal (F) | | | |

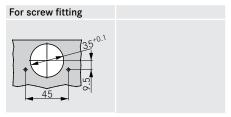
NOTES

Door overlay

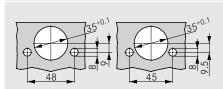
Minimum reveal for doors with chamfered edges (R = 1 mm) with factory setting.

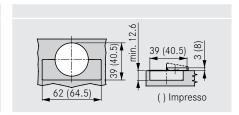
A trial fitting is recommended for door thicknesses from 24 mm.

DRILLING PATTERNS 45/9.5

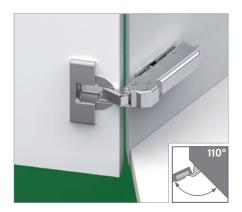


Impresso combination drilling pattern





TIOMOS 110/45A +45° angle corner cabinet hinge (overlay)



- For 45° angled cabinets
- 110° opening angle
- With convenient depth adjustment via worm screw
- 3-dimensional adjustment with corresponding mounting plate
- · Minimum reveals
- Surfaces: Nickel or Night (especially for dark cabinet materials and woods)

Available in three versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NICKEL

| Door overlay | | | | Damper | | Art. No. | | |
|----------------------|-----|--|------|---------------|----------------|-------------------------------|-------------------------------|----------------------------|
| | | | With | Without sprir | Without spring | Click-on for screw fitting | Click-on for press fitting | Impresso tool-free |
| | | | | | | | | |
| | | | | - | - | F028 138 533 | F028 138 543 | F017 139 339 |
| Overlay ¹ | | | - | | - | F045138471 | - | F034139310 |
| | ×// | | - | | - | F046138593 | - | F035139367 |

¹ Cup material: steel, nickel-plated/Arm material: zamak, nickel-plated

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NIGHT

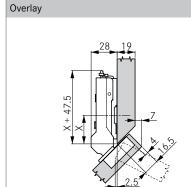
| Door overlay | | | | Damper | | Art. No. | | |
|----------------------|--|--|------|---------|-------------------|-------------------------------|--|--|
| | | | With | Without | Without spring | Click-on for screw fitting | | |
| Overlay ¹ | | | | - | - | F028 140 962 | | |

¹ Cup material: steel, Night/Arm material: zamak, Night

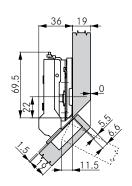
| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

| Tipmatic | 88 |
|---------------------|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

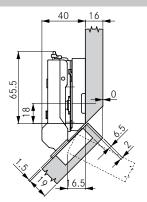
All dimensions in millimetres



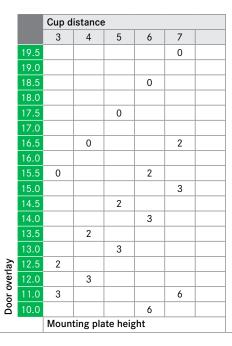
Mounting plate height 0

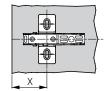


Mounting plate height 8



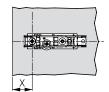
Mounting plate height 12





Cross mounting plates with mounting distance 37

| | Mounti | ng plate | height | | |
|---|---------|----------|-----------|-----------|----|
| | 0 | 2 | 3 | 6 | |
| Х | 30.5 | 28.5 | 24.5 | | |
| | Cross n | nounting | g plate p | osition (| X) |



Linear mounting plates

| | Mounti | Mounting plate height | | | | | | | | |
|---|----------|-----------------------|-----------|-----------|-----|--|--|--|--|--|
| | 0 | 2 | 3 | | | | | | | |
| Χ | 13.5 | 11.5 | 10.5 | | | | | | | |
| | Linear r | mounting | g plate p | osition (| (X) | | | | | |

MINIMUM GAP

| | | Cup d | istance | • | | | |
|----------------|------|-------|---------|-----|-----|-----|--|
| | | 3 | 4 | 5 | 6 | 7 | |
| | 24.0 | 1.0 | 1.0 | 1.0 | 1.2 | 2.1 | |
| | 22.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.5 | |
| | 21.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.2 | |
| SS | 20.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| cue | 19.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| hick | 18.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| Door thickness | 17.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| å | 16.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| | | Minim | um ga | þ | | | |

MINIMUM REVEAL

| | | Cup d | istance |) | | | |
|----------------|------|-------|---------|----------|-----|-----|--|
| | | 3 | 4 | 5 | 6 | 7 | |
| | 24.0 | 2.4 | 2.1 | 2.1 | 2.1 | 2.0 | |
| | 22.0 | 1.6 | 1.6 | 1.6 | 1.5 | 1.5 | |
| | 21.0 | 1.4 | 1.3 | 1.3 | 1.3 | 1.3 | |
| SS | 20.0 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 | |
| Door thickness | 19.0 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 | |
| 흘 | 18.0 | 0.7 | 0.7 | 0.7 | 0.7 | 0.7 | |
| or I | 17.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | |
| å | 16.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | |
| | | Minim | num rev | veal (F) | | | |

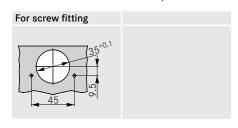
NOTES

The minimum gap is the clearance required between the cabinet face and the closed door so that the door can be opened without hindrance.

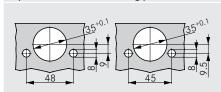
Minimum reveal for doors with chamfered edges (R = 1 mm) with factory setting.

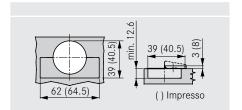
A trial fitting is recommended for door thicknesses from 24 mm.

DRILLING PATTERNS 45/9.5

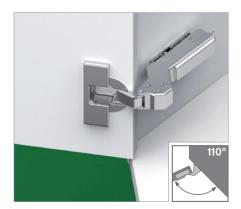


Impresso combination drilling pattern





TIOMOS 110/45E +45° corner cabinet hinge (inset)



- For 45° angled cabinets
- 110° opening angle
- With convenient depth adjustment via worm screw
- 3-dimensional adjustment with corresponding mounting plate
- Minimum reveals
- Surfaces: Nickel or Night (especially for dark cabinet materials and woods)

Available in three versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NICKEL

| Door overlay | | | | Damper Withou | | Art. No. | | |
|--------------------|--|--|------|---------------|---|-------------------------------|-------------------------------|----------------------------|
| | | | With | Without | | Click-on for screw fitting | Click-on for press fitting | Impresso tool-free |
| пП | | | - | - | - | F028138534 | F028138544 | F017 139 340 |
| Inset ¹ | | | - | | - | F045138472 | F045138482 | - |
| | | | - | | | - | F046138604 | F035139368 |

¹ Cup material: steel, nickel-plated/Arm material: zamak, nickel-plated

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NIGHT

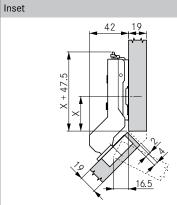
| Door overlay | | | | Damper | | | Art. No. | |
|----------------------|--|--|------|---------|-------------------|-------------------------------|----------|--|
| | | | With | Without | Without spring | Click-on for screw fitting | | |
| Overlay ¹ | | | | - | - | F028140418 | | |

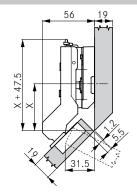
¹ Cup material: steel, Night/Arm material: zamak, Night

| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

| Tipmatic | 88 |
|---------------------|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

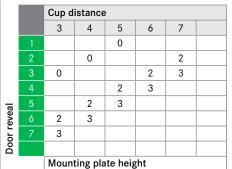
All dimensions in millimetres





Mounting plate height 0

Mounting plate height 14



Mounting plate height 2

35

3

34 Cross mounting plate position (X)

| | | Cup d | istance |) | | | | |
|--------------|----|-----------------------|---------|----|----|------|--|--------------|
| | | 3 | 4 | 5 | 6 | 7 | | |
| | 22 | | 15.5 | | | | | |
| | 21 | 14 | | 15 | | | | |
| | 20 | | | 14 | 15 | 15.5 | | |
| | 19 | 12 | | | 15 | 15 | | |
| lay | 18 | | 12 | | | 14 | | <u>a</u> |
| Door overlay | 17 | | | 12 | | | | Door overlay |
| o r o | 16 | | | | 12 | | | or o |
| Ő | 15 | 9 | | | | 12 | | å |
| | | Mounting plate height | | | | | | |

Cross mounting plates with mounting distance 37

| | Cup d | istance | , | | | |
|----|-------|---------|----------|---------|----------|--|
| | 3 | 4 | 5 | 6 | 7 | |
| 22 | | 53.0 | | | | |
| 21 | 53.0 | | 51.5 | | | |
| 20 | | | 51.0 | 50.5 | 50.0 | |
| 19 | 52.0 | | | 50.0 | 49.0 | |
| 18 | | 50.5 | | | 48.5 | |
| 17 | | | 49.0 | | | |
| 16 | | | | 47.5 | | |
| 15 | 49.0 | | | | 46.0 | |
| | Cross | mount | ing pla | te posi | tion (X) | |

MINIMUM REVEAL

37

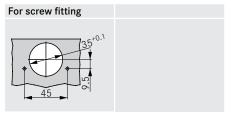
| | | Cup d | istance | | | | |
|----------------|--------------------|-------|---------|-----|-----|-----|--|
| | | 3 | 4 | 5 | 6 | 7 | |
| | 24.0 | 2.4 | 2.1 | 2.1 | 2.1 | 2.0 | |
| | 22.0 | 1.6 | 1.6 | 1.6 | 1.5 | 1.5 | |
| | 21.0 | 1.4 | 1.3 | 1.3 | 1.3 | 1.3 | |
| SS | 20.0 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 | |
| cue | 19.0 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 | |
| Door thickness | 18.0 | 0.7 | 0.7 | 0.7 | 0.7 | 0.7 | |
| or t | 17.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | |
| 8 | 16.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | |
| | Minimum reveal (F) | | | | | | |

NOTES

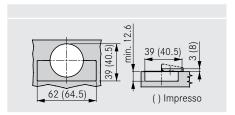
Minimum reveal for doors with chamfered edges (R = 1 mm) with factory setting.

A trial fitting is recommended for door thicknesses from 24 mm.

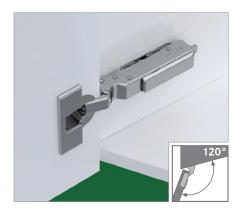
DRILLING PATTERNS 45/9.5



Impresso combination drilling pattern



TIOMOS 120/-15A -15° angle corner cabinet hinge (overlay)



- For -15° angled cabinets
- 120° opening angle
- With convenient depth adjustment via worm screw
- 3-dimensional adjustment with corresponding mounting plate
- · Minimum reveals

Available in two versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NICKEL

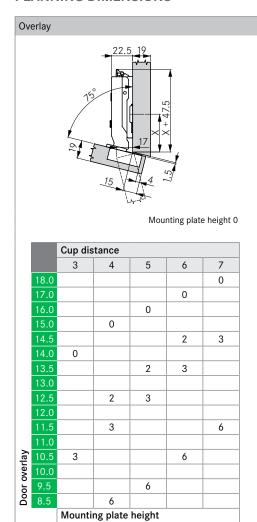
| Door overlay | | | | Damper | | Art. No. | | |
|----------------------|--|--|------|---------|-------------------|-------------------------------|-------------------------------|----------------------------|
| | | | With | Without | Without spring | Click-on for screw fitting | Click-on for press fitting | Impresso tool-free |
| Overlay ¹ | | | • | - | - | F028 138 555 | - | F017 139 347 |
| Overlay | | | - | • | - | F045 138 493 | F045 138 496 | F034139318 |

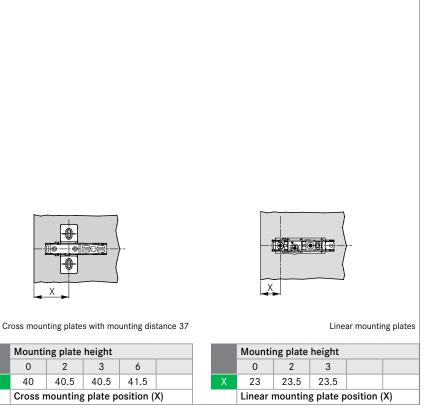
¹ Cup material: steel, nickel-plated/Arm material: zamak, nickel-plated

| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

| Assembly technology | 225 |
|---------------------|-----|
| Assembly aids | 230 |
| | |

All dimensions in millimetres





MINIMUM REVEAL

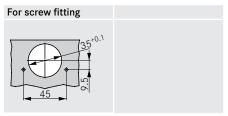
| | Cup distance | | | | | | |
|----------------|--------------|--------|---------|-------|-----|-----|--|
| | | 3 | 4 | 5 | 6 | 7 | |
| | 24.0 | 6.4 | 5.4 | 4.4 | 3.4 | 2.4 | |
| | 22.0 | 3.0 | 2.0 | 1.5 | 1.5 | 1.5 | |
| | 21.0 | 1.4 | 1.3 | 1.3 | 1.3 | 1.3 | |
| SS | 20.0 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 | |
| kne | 19.0 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 | |
| hic | 18.0 | 0.7 | 0.7 | 0.7 | 0.7 | 0.7 | |
| Door thickness | 17.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.5 | |
| 8 | 16.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| | | Minimu | m revea | I (F) | | | |

NOTES

Minimum reveal for doors with chamfered edges (R = 1 mm) with factory setting.

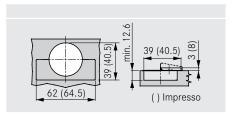
We recommend a trial fitting.

DRILLING PATTERNS 45/9.5



Impresso combination drilling pattern

CUP DIMENSIONS



TIOMOS 120/-30A -30° angle corner cabinet hinge (overlay)



- $\bullet\,$ For -30 $^\circ$ angled cabinets
- 120° opening angle
- With convenient depth adjustment via worm screw
- 3-dimensional adjustment with corresponding mounting plate
- · Minimum reveals

Available in two versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NICKEL

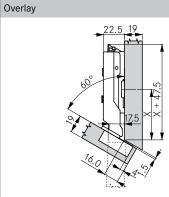
| Door overlay | | | | Damper | | Art. No. | | |
|----------------------|--|---|------|---------|----------------------------|-------------------------------|------------------------------|----------------------------|
| | | | With | Without | Without spring | Click-on for screw fitting | Click-on for pressfitting | Impresso tool-free |
| Overlay ¹ | | | • | - | - | F028 138 556 | F028 138 559 | F017 139 348 |
| Overlay | | - | • | - | F045 138 494 | F045 138 497 | F034 139 319 | |

¹ Cup material: steel, nickel-plated/Arm material: zamak, nickel-plated

| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

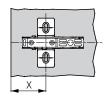
| Assembly technology | 225 |
|---------------------|-----|
| Assembly aids | 230 |
| | |

All dimensions in millimetres



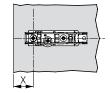
Mounting plate height 0

| | | Cup dis | Cup distance | | | | | | | |
|--------------|------|---------|--------------|--------|---|---|--|--|--|--|
| | | 3 | 4 | 5 | 6 | 7 | | | | |
| | 19.0 | | | | | 0 | | | | |
| | 18.0 | | | | 0 | | | | | |
| | 17.0 | | | 0 | | | | | | |
| | 16.5 | | | | | 2 | | | | |
| | 16.0 | | 0 | | | | | | | |
| | 15.5 | | | | 2 | | | | | |
| | 15.0 | 0 | | | | 3 | | | | |
| | 14.5 | | | 2 | | | | | | |
| | 14.0 | | | | 3 | | | | | |
| | 13.5 | | 2 | | | | | | | |
| | 13.0 | | | 3 | | | | | | |
| | 12.5 | 2 | | | | | | | | |
| | 12.0 | | 3 | | | 6 | | | | |
| | 11.5 | | | | | | | | | |
| _ | 11.0 | 3 | | | 6 | | | | | |
| rlay | 10.5 | | | | | | | | | |
| S | 10.0 | | | 6 | | | | | | |
| Door overlay | 9.0 | | 6 | | | | | | | |
| മ് | 8.0 | 6 | | | | | | | | |
| | | Mounti | ng plate | height | | | | | | |



Cross mounting plates with mounting distance 37

| | Mounting plate height | | | | | | | |
|-----------------------------------|-----------------------|----|------|----|--|--|--|--|
| | 0 | 2 | 3 | 6 | | | | |
| Х | 53.5 | 55 | 55.5 | 57 | | | | |
| Cross mounting plate position (X) | | | | | | | | |



Linear mounting plates

| | | Mount | Mounting plate height | | | | | | | | |
|---|------------------------------------|-------|-----------------------|------|--|--|--|--|--|--|--|
| ı | | 0 | 2 | 3 | | | | | | | |
| | Χ | 36.5 | 38 | 38.5 | | | | | | | |
| Ī | Linear mounting plate position (X) | | | | | | | | | | |

MINIMUM REVEAL

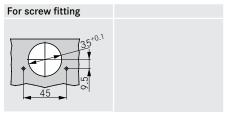
| | | Cup dis | tance | | | |
|--------------------|----------|---------|-------|-----|-----|-----|
| | | 3 | 4 | 5 | 6 | 7 |
| | 24.0 | 6.4 | 5.4 | 4.4 | 3.4 | 2.4 |
| | 22.0 3.0 | | 2.0 | 1.5 | 1.5 | 1.5 |
| | 21.0 | 1.4 | 1.3 | 1.3 | 1.3 | 1.3 |
| SS | 20.0 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 |
| kne | 19.0 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 |
| Door thickness | 18.0 | 0.7 | 0.7 | 0.7 | 0.7 | 0.7 |
| or t | 17.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.5 |
| မြ | 16.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 |
| Minimum reveal (F) | | | | | | |

NOTES

Minimum reveal for doors with chamfered edges (R = 1 mm) with factory setting.

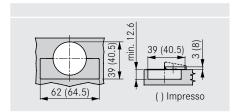
We recommend a trial fitting.

DRILLING PATTERNS 45/9.5



Impresso combination drilling pattern

CUP DIMENSIONS



TIOMOS 120/-45A -45° corner cabinet hinge (overlay)



- $\bullet\,$ For -45° angled cabinets
- 120° opening angle
- With convenient depth adjustment via worm screw
- 3-dimensional adjustment with corresponding mounting plate
- · Minimum reveals

Available in two versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper

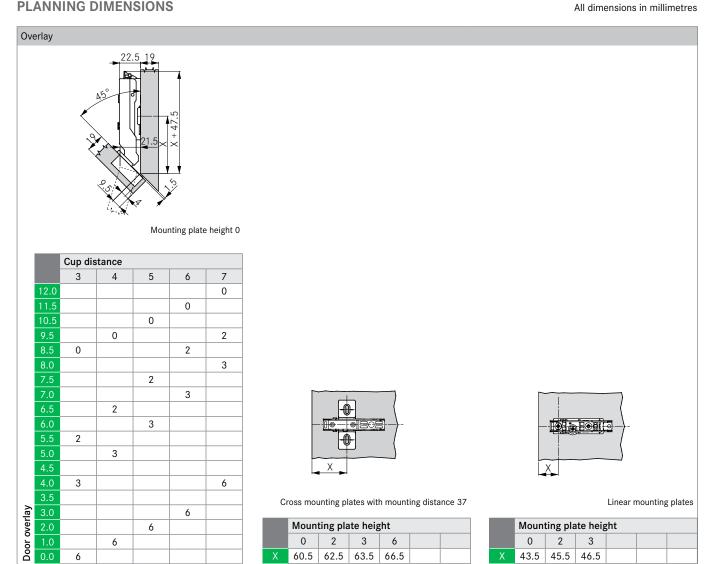
ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NICKEL

| Door overlay | | | | Damper | | Art. No. | | |
|----------------------|--|---|------|---------|----------------------------|-------------------------------|-------------------------------|--|
| | | | With | Without | Without spring | Click-on for screw fitting | Click-on for press fitting | |
| Overlay ¹ | | | - | - | - | F028 138 557 | F028 138 560 | |
| Overlay | | - | | - | F045 138 495 | F045 138 498 | | |

¹ Cup material: steel, nickel-plated/Arm material: zamak, nickel-plated

| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

| Assembly technology | 225 |
|---------------------|-----|
| Assembly aids | 230 |
| | |



MINIMUM REVEAL

| | | Cup dis | tance | | | |
|----------------|------|---------|---------|-------|-----|-----|
| | | 3 | 4 | 5 | 6 | 7 |
| | 24.0 | 6.4 | 5.4 | 4.4 | 3.4 | 2.4 |
| | 22.0 | 3.0 | 2.0 | 1.5 | 1.5 | 1.5 |
| | 21.0 | 1.4 | 1.3 | 1.3 | 1.3 | 1.3 |
| SS | 20.0 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 |
| kne | 19.0 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 |
| hic | 18.0 | 0.7 | 0.7 | 0.7 | 0.7 | 0.7 |
| Door thickness | 17.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.5 |
| ျ | 16.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 |
| | | Minimu | m revea | l (F) | | |

Mounting plate height

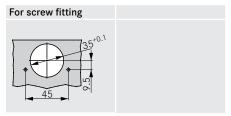
NOTES

Minimum reveal for doors with chamfered edges (R = 1 mm) with factory setting.

Cross mounting plate position (X)

We recommend a trial fitting.

DRILLING PATTERNS 45/9.5

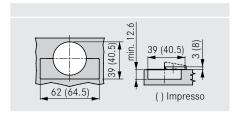


Impresso combination drilling pattern

CUP DIMENSIONS

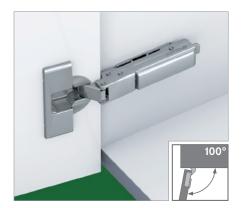
43.5 45.5 46.5

Linear mounting plate position (X)



TIOMOS 100

100° refrigerator hinge



- Hinge for fridge doors (sliding system)
- 100° opening angle
- Flat hinge arm
- With self-closing mechanism (with spring)
- 3-dimensional adjustment with corresponding mounting plate

Available in one version:

• Without integrated damper

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NICKEL

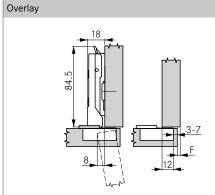
| Door overlay | | | Damper | | Without | Art. No. | | |
|----------------------|--|----------|--------|---|-----------------------|-------------------------------|-------------------------------|--|
| | | Cranking | With | | Without - t spring | Click-on for screw fitting | Click-on for press fitting | |
| Overlay ¹ | | 3 | - | • | - | F045 139 071 | F045 139 052 | |

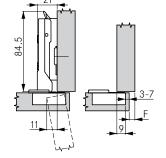
 $^{^{\}mbox{\tiny 1}}$ Cup material: steel, nickel-plated/Arm material: zamak, nickel-plated

| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

| Assembly technology | 225 | |
|---------------------|-----|--|
| Assembly aids | 230 | |
| | | |

All dimensions in millimetres





Mounting plate height 0

Mounting plate height 3

| | | Cup d | istance | • | | | |
|--------------|------|-------|----------|---------|----|----|--|
| | | 3 | 4 | 5 | 6 | 7 | |
| | 21.0 | | | | | -2 | |
| | 20.0 | | | | -2 | | |
| | 19.0 | | | -2 | | | |
| | 18.0 | | -2 | | 0 | | |
| | 17.0 | | | 0 | | | |
| | 16.5 | -2 | | | | | |
| | 16.0 | | 0 | | 2 | 3 | |
| | 15.5 | | | | | | |
| | 15.0 | 0 | | 2 | 3 | | |
| | 14.5 | | | | | | |
| | 14.0 | | 2 | 3 | | | |
| | 13.5 | | | | | | |
| Door overlay | 13.0 | 2 | 3 | | | | |
|) Ne | 12.5 | | | | | | |
| ō | 12.0 | 3 | | | | | |
| å | | | | | | | |
| | | Moun | ting pla | te heig | ht | | |

MINIMUM GAP

| | | Cup distance | | | | | | | |
|----------------|------|--------------|--------|-----|-----|-----|--|--|--|
| | | 3 | 4 | 5 | 6 | 7 | | | |
| | 26.0 | 1.0 | 1.0 | 1.0 | 1.2 | 2.2 | | | |
| | 24.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.8 | | | |
| | 22.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.1 | | | |
| | 20.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | | |
| | 18.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | | |
| | 16.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | | |
| SS | | | | | | | | | |
| ü | | | | | | | | | |
| Door thickness | | | | | | | | | |
| or ti | | | | | | | | | |
| ě | | | | | | | | | |
| | | Minim | ium ga | ρ | | | | | |

MINIMUM REVEAL

| | | Cup d | Cup distance | | | | | | | | |
|----------------|--------------------|-------|--------------|-----|-----|-----|--|--|--|--|--|
| | | 3 | 4 | 5 | 6 | 7 | | | | | |
| | 26.0 | 7.2 | 6.2 | 5.2 | 4.2 | 3.5 | | | | | |
| | 24.0 | 4.8 | 3.8 | 2.8 | 2.3 | 2.2 | | | | | |
| | 22.0 | 1.9 | 1.6 | 1.5 | 1.4 | 1.3 | | | | | |
| | 20.0 | 0.9 | 0.9 | 0.9 | 0.8 | 0.8 | | | | | |
| | 18.0 | 0.4 | 0.4 | 0.4 | 0.5 | 0.5 | | | | | |
| | 16.0 | 0.3 | 0.3 | 0.3 | 0.3 | 0.3 | | | | | |
| SS | | | | | | | | | | | |
| cue | | | | | | | | | | | |
| hic | | | | | | | | | | | |
| Door thickness | | | | | | | | | | | |
| Õ | | | | | | | | | | | |
| | Minimum reveal (F) | | | | | | | | | | |

NOTES

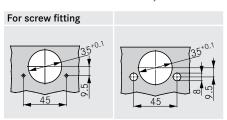
The minimum gap is the clearance required between the cabinet face and the closed door so that the door can be opened without hindrance.

Minimum reveal for doors with chamfered edges (R = 1 mm) with factory setting.

Hinge dimensions and reveal calculation with factory setting.

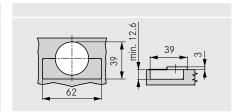
A trial fitting is recommended for door thicknesses from 24 mm.

DRILLING PATTERNS 45/9.5



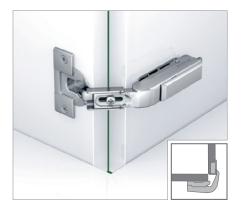


CUP DIMENSIONS



TIOMOS PCC

Pie-cut corner hinge



- For connecting two corner cabinet doors
- For door thicknesses up to 24 mm (factory setting for 19 mm door thickness with cup distance 3.5 mm)
- 35 mm full cup drill hole
- Shallow cup depth of 11.8 mm
- 3-dimensional adjustment with corresponding mounting plate
- Without integrated damper

Available in one version:

• Without integrated damper

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NICKEL

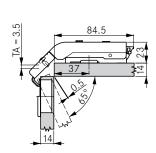
| Door overlay | | | | Damper | | Art. No. | | |
|--------------|--|--|------|---------|----------------|-------------------------------|-------------------------------|--|
| | | | With | Without | Without spring | Click-on for screw fitting | Click-on for press fitting | |
| 1 | | | - | • | - | F045 138 517 | F045 138 518 | |

 $^{^{\}mbox{\tiny 1}}$ Cup material: steel, nickel-plated/Arm material: zamak, nickel-plated

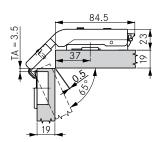
| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

| Assembly technology | 225 |
|---------------------|-----|
| Assembly aids | 230 |
| | |

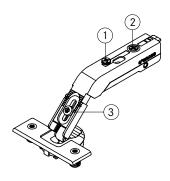
All dimensions in millimetres



Door thickness (TS) 14 mm Cup distance (TA) 3.5 mm Mounting plate height 0



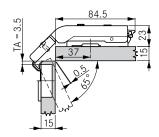
Door thickness (TS) 19 mm (factory setting) Cup distance (TA) 3.5 mm Mounting plate height 0



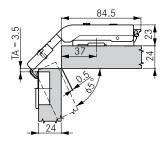
Adjustment in the hinge arm:

- 1. Stepless side adjustment ± 2 mm 2. Stepless depth adjustment via
- worm screw +3/-2 mm 3. Door thickness 14-24 mm (factory setting 19 mm)

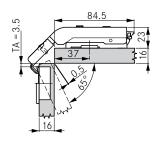
Height adjustment via mounting plate



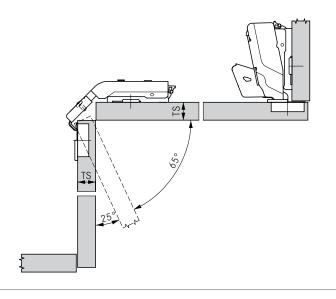
Door thickness (TS) 15 mm Cup distance (TA) 3.5 mm Mounting plate height 0



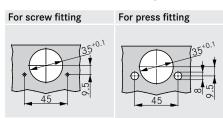
Door thickness (TS) 24 mm Cup distance (TA) 3.5 mm Mounting plate height 0



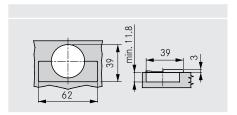
Door thickness (TS) 16 mm Cup distance (TA) 3.5 mm Mounting plate height 0



DRILLING PATTERNS 45/9.5



CUP DIMENSIONS



Strong support for glass and thin doors.

tiomos m series

With the Tiomos M series, GRASS offers perfect movement for thin doors from 6 mm, glass and mirror doors as well as rebated doors or doors with mitred application. Each available with or without Soft-close damping.





THREE VERSATILE
HINGES FOR
EVEN THE MOST
DEMANDING DOOR
APPLICATIONS.

DISCOVER.

grass.eu



Tiomos M series

Hinge systems

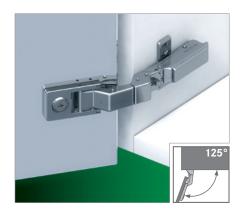
The comfortable hinge generation for greater freedom in design. For mirrored doors, glass doors, thin doors and much more.

| Opening angle | Product description | Full overlay | Overlay | Half overlay | Inset | Page |
|---------------|--|--------------|---------|--------------|-------|------|
| 125° | Tiomos Mirro Glass and mirror door hinge for glue fitting Convenient depth adjustment via worm screw Surfaces: Nickel or Night | | - | | | 48 |
| 110° | Tiomos M9 For four-sided mitred applications, thin doors and rebated doors Convenient depth adjustment via worm screw Surfaces: Nickel or Night | | - | | | 54 |
| 125° | Tiomos M0 • Simple screwing without cup hole • For door thicknesses of 6–10 mm | | - | | | 58 |

| Tiomos mounting plates | 60 |
|--------------------------------------|-----|
| Accessories | 70 |
| Technical information | 74 |
| Tipmatic Pin for handle-free opening | 88 |
| Assembly technology | 225 |
| Assembly aids | 230 |

TIOMOS MIRRO

125° mirror hinge



- 125° opening angle
- Attachment by gluing a stainless steel adapter onto the door side
- Connection of hinge to adapter via cam
- Quick final assembly without drilling into glass
- 3-dimensional adjustment with corresponding mounting plate
- High overlay up to 19 mm
- Surfaces: Nickel or Night (especially for dark cabinet materials and woods)

Available in three versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

ORDER INFORMATION, NICKEL

| | Damper | | nper | Without | Art. No. | | |
|--------------|----------|------|---------|---------|-------------------------------|--|--|
| Door overlay | Cranking | With | Without | | Click-on for screw fitting | | |
| | | • | - | - | F029 140 325 | | |
| | 14 | - | • | - | F047 140 326 | | |
| | | - | • | | F049 140 327 | | |

Cup material: zamak, nickel-plated/Arm material: zamak, nickel-plated

ORDER INFORMATION, NIGHT

| | | Dan | nper | Without | Art. No. | | | | |
|--------------|----------|------|---------|---------|-------------------------------|--|--|--|--|
| Door overlay | Cranking | With | Without | | Click-on for screw fitting | | | | |
| . no no. | 14 | • | - | - | F029 140 468 | | | | |
| | 14 | - | • | • | F049 140 470 | | | | |

Cup material: zamak, Night/Arm material: zamak, Night

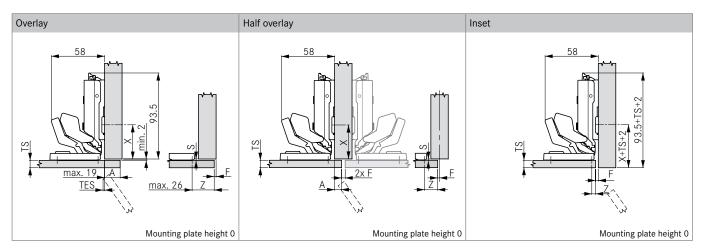
REQUIRED ACCESSORIES

| Designation | Art. No. |
|---|----------------------------|
| Stainless steel Tiomos Mirro adapter for mirrors | F069 073 731 |

| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

| Tipmatic | 88 |
|---------------------|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

PLANNING DIMENSIONS All dimensions in millimetres



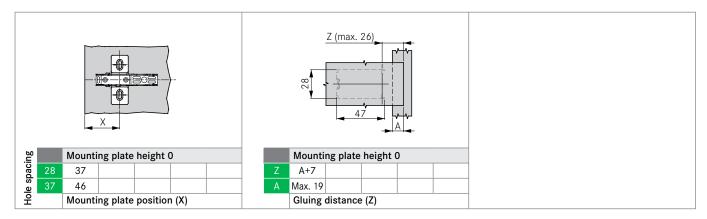
MINIMUM GAP/MINIMUM REVEAL

Values with mounting plate height 0

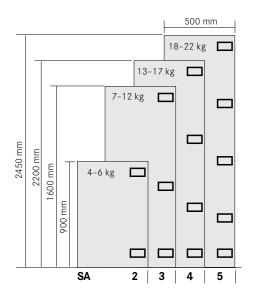
| Gluing distance (Z) | 4 | 1 | 5 | | 13 | | 15 | | 1 | 17 | | 19 | | 21 | | 22 | | 24 | | 6 |
|-------------------------|---|---|---|---|-----|---|----|---|---|----|---|----|-----|----|-----|----|---|----|----|---|
| Door protrusion (TES) | (|) | (|) | 0 0 | | 0 | | 0 | | 0 | | 0.5 | | 1.5 | | 3 | | | |
| Door overlay (A) | - | 3 | - | 2 | | 6 | | 8 | 1 | 0 | 1 | 2 | 1 | 4 | 1 | 5 | 1 | 7 | 19 | |
| Min. reveal (F)/Gap (S) | F | S | F | S | F | S | F | S | F | S | F | S | F | S | F | S | F | S | F | S |
| Door thickness 3-8 (TS) | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |

ECO CROSS MOUNTING PLATE

STAINLESS STEEL ADAPTER



NUMBER OF HINGES



NOTES

An inset application is achieved by altering the fixing distance of the mounting plate (X) and reducing the gluing distance (Z).

① Important: For mirror or glass doors, all reveals must be at least 1.5 mm (otherwise there is a risk of breakage).

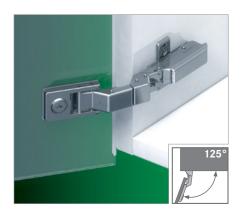
The inside edge of the door must not touch the cabinet when opened.

Installation advice: Please contact your glass or door supplier regarding the selection and application of the adhesive for fixing the hinge seat to mirror or glass doors.

- (i) Liability claims: Please note that GRASS does not assume any liability for the adhesive and the gluing technique used, nor for any resulting claims.
- (i) Important: Mirro hinges must not be used with cam mounting plates.

TIOMOS MIRRO

125° mirror/clear glass hinge



- 125° opening angle
- Attachment by gluing a zamak adapter onto the door side
- Connection of hinge to adapter via cam
- Quick final assembly without drilling into glass
- 3-dimensional adjustment with corresponding mounting plate
- High overlay up to 19 mm
- Surfaces: Nickel or Night (especially for dark cabinet materials and woods)

Available in three versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

ORDER INFORMATION, NICKEL

| | | Damper | | Without | Art. No. | | | |
|--------------|----------|--------|---------|---------|-------------------------------|--|--|--|
| Door overlay | Cranking | With | Without | | Click-on for screw fitting | | | |
| | | • | - | - | F029 140 325 | | | |
| | 14 | - | • | - | F047 140 326 | | | |
| | | - | • | • | F049 140 327 | | | |

Cup material: zamak, nickel-plated/Arm material: zamak, nickel-plated

ORDER INFORMATION, NIGHT

| | | Dan | nper | Without | Art. No. | | | | |
|--------------|----------|------|---------|---------|-------------------------------|--|--|--|--|
| Door overlay | Cranking | With | Without | | Click-on for screw fitting | | | | |
| . no no. | 14 | • | - | - | F029 140 468 | | | | |
| | 14 | - | • | • | F049 140 470 | | | | |

Cup material: zamak, Night/Arm material: zamak, Night

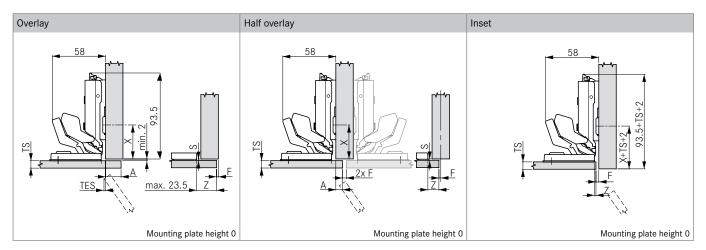
REQUIRED ACCESSORIES

| Designation | Art. No. |
|--|----------------------------|
| Zamak Tiomos Mirro adapter for mirror and clear glass | F072 135 868 |

| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

| Tipmatic | 88 |
|---------------------|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

PLANNING DIMENSIONS All dimensions in millimetres



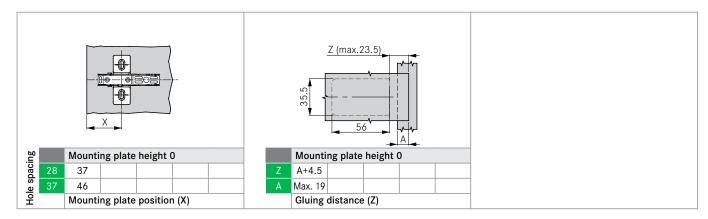
MINIMUM GAP/MINIMUM REVEAL

Values with mounting plate height 0

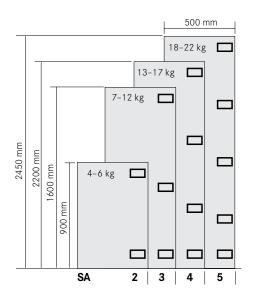
| Gluing distance (Z) | 1. | .5 | 2.5 | | 10.5 | | 12.5 | | 14 | 14.5 | | 16.5 | | 18.5 | | 19.5 | | 21.5 | | 3.5 | |
|-------------------------|----|----|-----|---|------|---|------|---|----|------|---|------|---|------|-----|------|-----|------|---|-----|--|
| Door protrusion (TES) | (|) | (|) | (| 0 | (| 0 | 0 | | 0 | | 0 | | 0.5 | | 1.5 | | 3 | | |
| Door overlay (A) | - | 3 | - | 2 | | 6 | | 8 | 1 | 0 | 1 | 2 | 1 | 4 | 1 | 15 | | 17 | | 19 | |
| Min. reveal (F)/Gap (S) | F | S | F | S | F | S | F | S | F | S | F | S | F | S | F | S | F | S | F | S | |
| Door thickness 3-8 (TS) | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | |

ECO CROSS MOUNTING PLATE

ZAMAK ADAPTER



NUMBER OF HINGES



NOTES

An inset application is achieved by altering the fixing distance of the mounting plate (X) and reducing the gluing distance (Z).

① Important: For mirror or glass doors, all reveals must be at least 1.5 mm (otherwise there is a risk of breakage).

The inside edge of the door must not touch the cabinet when opened.

Installation advice: Please contact your glass or door supplier regarding the selection and application of the adhesive for fixing the hinge seat to mirror or glass doors.

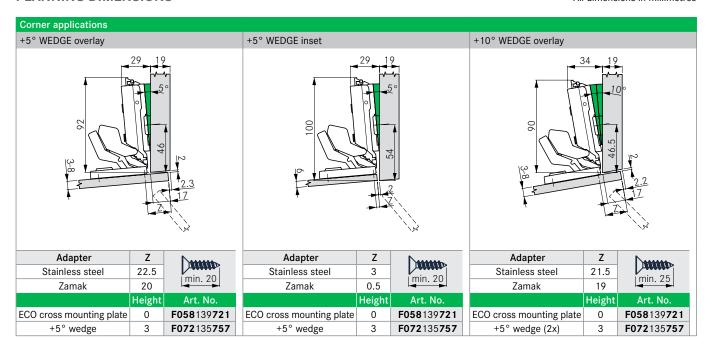
- (i) Liability claims: Please note that GRASS does not assume any liability for the adhesive and the gluing technique used, nor for any resulting claims.
- (i) Important: Mirro hinges must not be used with cam mounting plates.

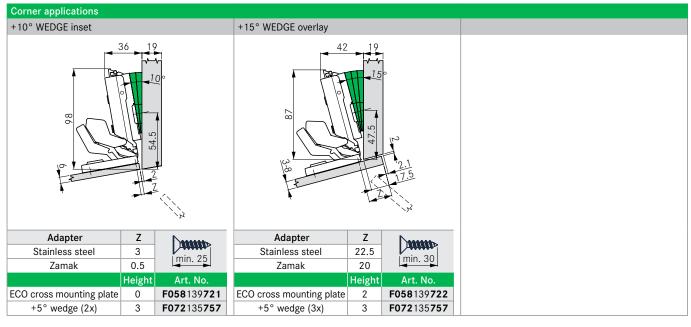
TIOMOS MIRRO

125° mirror/clear glass hinge

PLANNING DIMENSIONS

All dimensions in millimetres

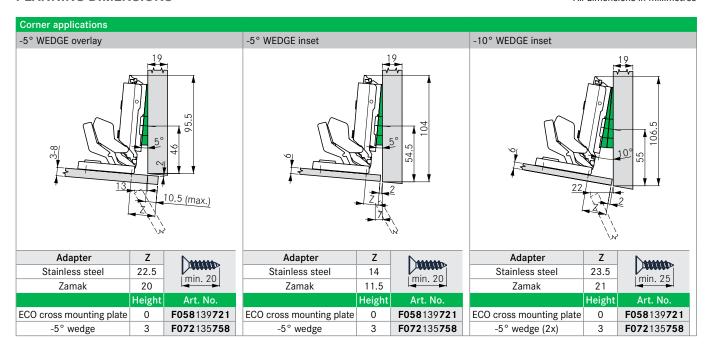




| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

| Tipmatic | 88 |
|---------------------|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

All dimensions in millimetres



NOTE

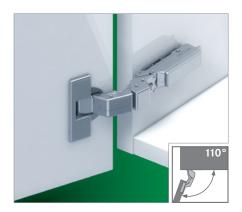
A trial fitting is recommended for all door thicknesses.

LEGEND

Z Gluing distance

TIOMOS M9

110° hinge (door thicknesses from 12 mm)



- For door thicknesses up to 28 mm
- 35 mm full cup drill hole
- Shallow cup depth of 9 mm
- 3-dimensional adjustment with corresponding mounting plate
- For door overlays up to 25 mm
- Surfaces: Nickel or Night (especially for dark cabinet materials and woods)

Available in four versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)
- With self-opening mechanism

ORDER INFORMATION FOR DRILLING PATTERN 45/9.5, NICKEL

| | | the state of the s | | | | Damper | | With colf apoping | Art. No. | | | |
|---|--------------|--|----------|------|---------|-------------------|---|-------------------------------|----------------------------|----------------------------|--|--|
| 1 | Door overlay | | Cranking | With | Without | Without spring | With self-opening mechanism ¹ | Click-on for screw fitting | | | | |
| | | | | | | - | - | - | F029 140 338 | | | |
| | \sim | | | 1.4 | 14 | - | | - | - | F047 140 339 | | |
| | | | | 14 | - | • | | - | F049 140 340 | | | |
| | | | | | - | - | - | • | F049 140 361 | | | |

Cup material: zamak, nickel-plated/Arm material: zamak, nickel-plated

ORDER INFORMATION FOR DRILLING PATTERN 48/9, NIGHT

| | Door overlay | | Dar | nper | Without | | Art. No. | |
|--------------|--------------|----|------|---------|---------|-------------------------------|----------|--|
| Door overlay | | | With | Without | | Click-on for screw fitting | | |
| | . . | | | - | - | F029 140 467 | | |
| | | 14 | - | - | - | - | | |
| | | | - | - | • | F049 140 472 | | |

Cup material: zamak, Night/Arm material: zamak, Night

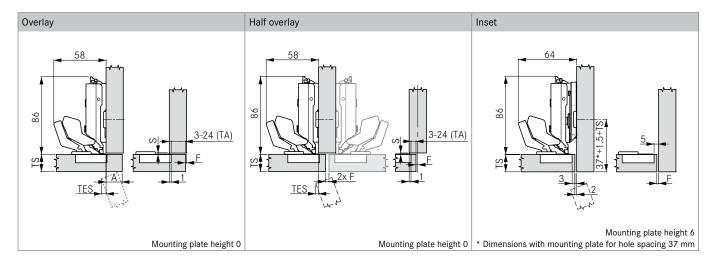
| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

| Tipmatic | 88 |
|---------------------|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

¹ Additional Tipmatic Plus Pin required

¹ Additional Tipmatic Plus Pin required

All dimensions in millimetres



MINIMUM GAP/MINIMUM REVEAL

Values with mounting plate height 0

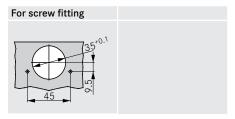
| | Cup distance (TA) | 3 | 3 | 4 | 1 | | 5 | (| 5 | 7 | 7 | 8 | 3 | 9 |) | 1 | 0 | 1 | 1 | 1 | 2 | 1 | 3 |
|-----------|---|-----------------------------|----------------------------|---------------------------------|---------------------------|------------------------------|----------------------------|------------------------------|----------------------------|---------------------------------|---------------------------|-------------------------|----------------------------|-------------------------------|---------------------------|--------------------|----------------------|-------------------|-----------------------|-------------------|------------------------|-----------------|-----------------------|
| | Door protrusion (TES) | | .8 | 1. | .1 | 1. | .5 | 1 | .8 | 2. | .2 | 2 | .5 | 2. | 9 | 3. | .2 | 3. | .5 | 3. | .9 | 4. | .2 |
| | Door overlay (A) | 4 | 4 | 5 | 5 | (| 5 | 7 | 7 | 8 | 3 | 9 | 7 | 1 | 0 | 1 | 1 | 1 | 2 | 1 | 3 | 1- | 4 |
| (TS) | Min. reveal (F)/Gap (S) | F | S | F | S | F | S | F | S | F | S | F | S | F | S | F | S | F | S | F | S | F | S |
| | 12-20 | 1 | 1.5 | 1 | 1.5 | 1 | 1.5 | 1 | 1.5 | 1 | 1.5 | 1 | 1.5 | 1 | 1.5 | 1 | 1.5 | 1 | 1.5 | 1 | 1.5 | 1 | 1.5 |
| thickness | 22 | 1 | 1.5 | 1 | 1.5 | 1 | 1.5 | 1 | 1.5 | 1 | 1.5 | 1 | 1.5 | 1 | 1.5 | 1 | 1.5 | 1.5 | 1.5 | 1.7 | 1.5 | 4 | 1.5 |
| Pic l | 24 | 1 | 1.5 | 1.2 | 1.5 | 1.3 | 1.5 | 1.5 | 1.5 | 1.7 | 1.5 | 2 | 1.5 | 2.4 | 1.3 | 3.3 | 1.5 | 8.3 | 1.5 | 7.7 | 1.5 | 6.9 | 1.5 |
| or t | 26 | 2.2 | 1.5 | 2.4 | 1.5 | 2.7 | 1.5 | 3.1 | 1.5 | 3.6 | 1.5 | 4.71 | 1.5 | 12¹ | 1.5 | 11.8 | 1.5 | 10.9 | 1.5 | 9.9 | 1.5 | 8.9 | 1.5 |
| Door | 28 | 3.9 | 1.5 | 4.3 | 1.5 | 5.1 ¹ | 1.5 | 6.3 ¹ | 1.5 | 16¹ | 1.5 | 16¹ | 1.5 | 15¹ | 1.5 | 14¹ | 1.5 | 13¹ | 1.5 | 12¹ | 1.5 | 11 ¹ | 1.5 |
| | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | |
| | Cup distance (TA) | 1 | 4 | 1 | 5 | 1 | 6 | 1 | 7 | 1 | 8 | 1 | 9 | 2 | 0 | 2 | 1 | 2 | 2 | 2 | 3 | 2 | 4 |
| | Cup distance (TA) Door protrusion (TES) | 4. | | 1 4. | | | 6 | | 7 | 1 5. | | 1 6 | | 6. | | 2 | | 7. | | 7. | | 2 | |
| | · · · · · | 4. | | 4. | | 5 | | 5 | | | .9 | 6 | | | 6 | | 7 | _ | .3 | _ | .6 | _ | 3 |
| TS) | Door protrusion (TES) | 4. | .6 | 4. | .9 | 5 | .3 | 5 | .6 | 5. | .9 | 6 | .3 | 6. | 6 | 7 | 7 | 7. | .3 | 7. | .6 | 8 | 3 |
| ss (TS) | Door protrusion (TES) Door overlay (A) | 4. | .6 5 | 4. | .9 | 5 | .3 | 5 | .6 | 5. | .9 | 6 | .3 | 6. 2 | 6 | 2 | 2 | 7. | .3 | 7. | .6 | 2 | 5 |
| | Door protrusion (TES) Door overlay (A) Min. reveal (F)/Gap (S) | 4. | .6 5 S | 4. | .9 6 S | 5 | .3 7 S | 5 | .6 8 S | 5. | .9 9 S | 6 | .3 0 S | 6. 2 | 6 1 S | 2 | 2 S | 7. | .3 3 S | 7. | .6 4 S | 2 | 5 S |
| | Door protrusion (TES) Door overlay (A) Min. reveal (F)/Gap (S) 12-20 | 4. 1 F 1 | .6 5 S 1.5 | 4. 1 F | .9 6 S 1.5 | 5 1 F 1 | .3 7 S 1.5 | 5 1 F | .6 8 S 1.5 | 5. 1 F | .9 9 S 1.5 | 6 2 F 1 | .3 0 S 1.5 | 6. 2 | 6 1 S 1.5 | 2 | 2 S 1.5 | 7. | .3 3 S 2 | 7. | .6 4 S 2 | 2 | 5 S 2 |
| thickness | Door protrusion (TES) Door overlay (A) Min. reveal (F)/Gap (S) 12-20 22 | 4. 1 F 1 4 | .6 5 S 1.5 | 4. 1 F 1 3.5 | .9 6 S 1.5 | 5 1 F 1 3 | .3 7 S 1.5 | 5 1 F 1 2.2 | .6 8 S 1.5 | 5. 1 F 1 1.7 | .9 9 S 1.5 | 6 2 F 1 1.3 | .3 0 S 1.5 | 6. 2 F 1 | 6 1 S 1.5 1.5 | 2 F 1 | 2 S 1.5 1.5 | 7. 2 F 1 1 | .3 3 S 2 | 7. 2 F 1 | .6 4 S 2 | 2 F 1 | 5 S 2 2 |
| | Door protrusion (TES) Door overlay (A) Min. reveal (F)/Gap (S) 12-20 22 24 | 4. 1 F 1 4 6 | .6 5 S 1.5 1.5 | 4. 1 F 1 3.5 5.2 | 9 6 S 1.5 1.5 | 5 1 F 1 3 4.5 | .3 7 S 1.5 1.5 | 5 1 F 1 2.2 4 | .6 8 S 1.5 1.5 | 5. 1 F 1 1.7 3.3 | 9 9 8 1.5 1.5 | 6 F 1 1.3 | .3 0 S 1.5 1.5 | 6. 2 F 1 1 2.5 | 6 1 S 1.5 1.5 | F 1 1 2.1 | 2 S 1.5 1.5 | 7. 2 F 1 1 1.9 | 3 3 S 2 2 | 7. 2 F 1 1.6 | .6 4 S 2 2 | F 1 1 1.5 | 5 S 2 2 2 |

NOTE

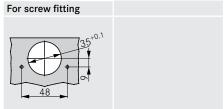
Minimum reveal for doors with chamfered edges (R = 1 mm) with factory setting.

A trial fitting is recommended for all door thicknesses.

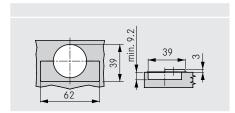
DRILLING PATTERNS 45/9.5



DRILLING PATTERNS 48/9



CUP DIMENSIONS

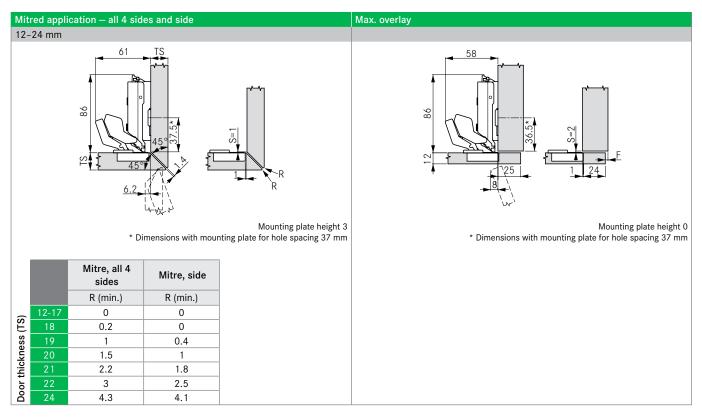


TIOMOS M9

110° hinge (door thicknesses from 12 mm)

PLANNING DIMENSIONS

All dimensions in millimetres



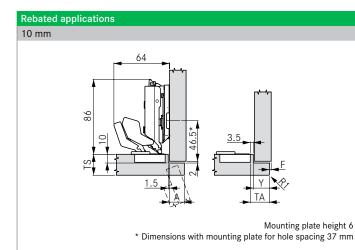
NOTE

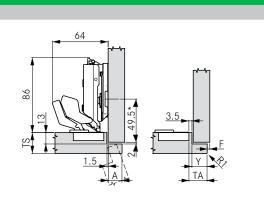
1.4-mm reveal with mitre on all sides.

| Tiomos mounting plates | 60 |
|------------------------|----|
| Accessories | 70 |
| Technical information | 74 |

| Tipmatic | 88 |
|---------------------|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

All dimensions in millimetres





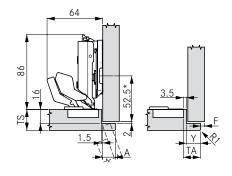
13 mm

Mounting plate height 6 * Dimensions with mounting plate for hole spacing 37 mm

| Cabinet situation | TS (max.) | A (max.) | Y (max.) | TA (max.) | F (min.) |
|-------------------|-----------|----------|----------|-----------|------------------|
| | 20 | 17 | 18.5 | 22 | 1 |
| | 28 | 17 | 18.5 | 22 | See reveal table |
| _J | 38 | 17 | 18.5 | 22 | |

| Cabinet situation | TS (max.) | A (max.) | Y (max.) | TA (max.) | F (min.) |
|-------------------|-----------|----------|----------|-----------|------------------|
| | 20 | 16 | 17.5 | 21 | 1 |
| | 28 | 16 | 17.5 | 21 | See reveal table |
| | 35 | 14 | 15.5 | 19 | |

16 mm



Mounting plate height 6 * Dimensions with mounting plate for hole spacing 37 mm

| Cabinet situation | TS (max.) | A (max.) | Y (max.) | TA (max.) | F (min.) |
|-------------------|-----------|----------|----------|-----------|------------------|
| | 20 | 14.5 | 16 | 19.5 | 1 |
| | 26 | 14.5 | 16 | 19.5 | See reveal table |
| | 32 | 12.5 | 14 | 17.5 | |

LEGEND

A Overlay
F Reveal
TA Cup distance
TS Door thickness

TIOMOS MO

125° hinge (door thicknesses from 6 to 10 mm)



- For door thicknesses of 6-10 mm
- No cup hole necessary
- 3-dimensional adjustment
- For door overlays up to 25 mm
- Compatible with all mounting plates in the Tiomos series
- Zero protrusion up to 14 mm overlay
- 125° opening angle

Available in three versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

ORDER INFORMATION

| | | Dan | nper | Without | Art. No. | | | | |
|--------------|----------|------|---------|---------|-------------------------------|--|--|--|--|
| Door overlay | Cranking | With | Without | | Click-on for screw fitting | | | | |
| | | • | - | - | F029 140 331 | | | | |
| | - | - | | - | F047 140 332 | | | | |
| | | - | | • | F049 140 333 | | | | |

Cup material: zamak, nickel-plated/Arm material: zamak, nickel-plated

ATTACHMENT OPTIONS

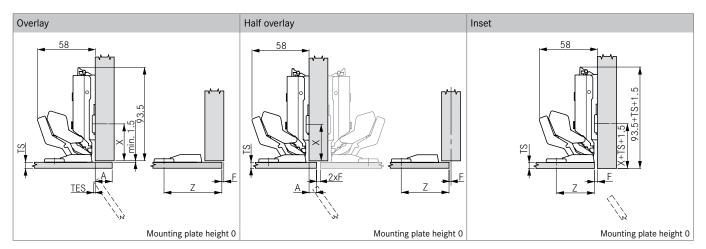
| | Designation | Art. No. |
|---|---|----------------------------|
| • | Countersunk screw M4 x 8 mm | F072 135 947 |
| | Euro screw, nickel-plated, Ø 6.3 x 10.5 mm | F146 073 979 |
| | Set: 100 countersunk screws M4 x 8 mm, 100 sleeves M4 x 5.5 mm, 1 Allen key | F072 135 928 |

| | | Material thickness | | | | | | | | | | |
|----------|-------------------|----------------------------|------------|---------------|---------------|--|--|--|--|--|--|--|
| | | 6 mm | 6.4 mm | 8 mm | 10 mm | | | | | | | |
| | MDF | - | - | F146 0 | 73 979 | | | | | | | |
| | Chipboard | - | - | F146 0 | 73 979 | | | | | | | |
| erial | HPL | - | - | F146073979 | | | | | | | | |
| Material | nrL | - | F072135928 | | | | | | | | | |
| | Mineral composite | - | F072135928 | | | | | | | | | |
| | Aluminium | F072 135 947 | | | | | | | | | | |

| Tiomos mounting plates | 60 |
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| Accessories | 70 |
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|---------------------|-----|
| Assembly technology | 225 |
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PLANNING DIMENSIONS All dimensions in millimetres



MINIMUM GAP/MINIMUM REVEAL

Values with mounting plate height 0

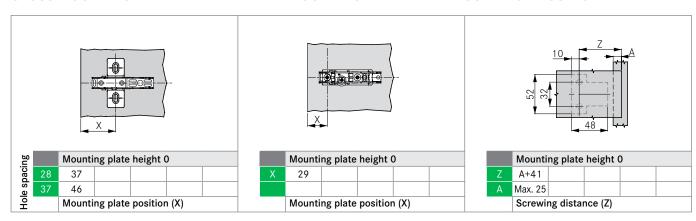
| Screwing distance (Z) | 3 | 88 | 3 | 9 | 4 | 7 | 4 | .9 | 5 | 51 | 5 | 53 | 5 | 5 | 5 | 56 | 5 | 8 | 6 | 0 | 6 | 51 | 6 | 3 | 6 | 4 | 6 | 6 |
|--------------------------|---|-----|---|-----|---|-----|---|-----|---|-----|---|-----|---|-----|---|-----|---|-----|---|-----|---|-----|---|----------------|---|----|---|----------------|
| Door protrusion (TES) | | 0 | (|) | (|) | (|) | | 0 | | 0 | (|) | 0 | .5 | 1 | .5 | 3 | 3 | 3 | .4 | (|) | (|) | (|) |
| Door overlay (A) | - | 3 | - | 2 | | 5 | | 8 | 1 | 0 | 1 | 2 | 1 | 4 | 1 | 15 | 1 | 7 | 1 | 9 | 2 | 20 | 2 | 2 ¹ | 2 | 3¹ | 2 | 5 ¹ |
| Min. reveal (F)/Gap (S) | F | S | F | S | F | S | F | S | F | S | F | S | F | S | F | S | F | S | F | S | F | S | F | S | F | S | F | S |
| Door thickness 6-10 (TS) | 2 | 1.5 | 2 | 1.5 | 2 | 1.5 | 2 | 1.5 | 2 | 1.5 | 2 | 1.5 | 2 | 1.5 | 2 | 1.5 | 2 | 1.5 | 2 | 1.5 | 2 | 1.5 | 2 | 2.5 | 2 | 3 | 2 | 4 |

¹ Door overlay A = 22-25 only with angle reduction.

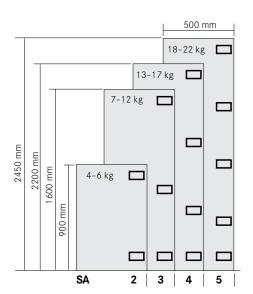
CROSS MOUNTING PLATE

LINEAR MOUNTING PLATE

SCREW-ON POSITION



NUMBER OF HINGES



NOTES

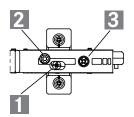
An inset application is achieved through the mounting plate position (X) and a reduced screwing distance (Z).

- (i) Installation advice for countersunk head screw M4 x 8 mm:
 - 1. Drill hole with Ø 3.3 mm
 - 2. Cut thread to \emptyset 4 mm
 - 3. Fit the hinge and fix with the screws
- ① Installation advice for countersunk head screw M4 x 8 mm with sleeve M4 x 5.5 mm:
 - 1. Drill hole with Ø 5 mm
 - 2. Drilling depth: 6 mm
 - 3. Slightly countersink the edge of the hole
 - 4. Insert the sleeve
 - 5. Knock in the sleeve using a hammer
 - 6. Fit the hinge and fix with the screws

Installation advice for Euro cheese head Ø 6.3 x 10.5 mm:

- 1. Drill hole with Ø 5 mm
- 2. Fit the hinge and fix with the screws
- Installation advice: The pull-out resistance can vary based on the type and thickness of the door material, despite using the same fixing method. Please contact your door material supplier regarding the selection and installation of the door material.
- (i) Liability claims: Please note that GRASS does not assume any liability for damages arising from the use of unsuitable fastening materials or fixing methods.

TIOMOSMounting plates









(HV) Height adjustment +/- 2 mm

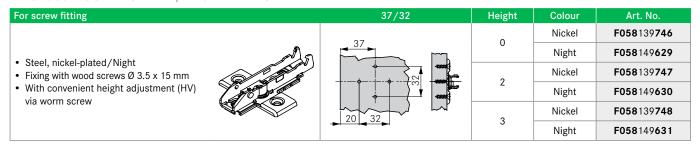
(SV) Side adjustment +/- 2 mm

(TV) Depth adjustment +3/-2 mm

All adjustments can be carried out independently of each other.

ORDER INFORMATION

1D CROSS MOUNTING PLATE, 4-POINT FIXING



1D CROSS MOUNTING PLATE, 4-POINT FIXING

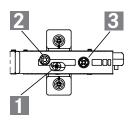
| For Euro screws | | 37/32 | Height | Art. No. |
|---|----|--------------|--------|----------------------------|
| Stool pickel plated | 5) | 37 | 0 | F058 139 756 |
| Steel, nickel-plated Fixing with Euro screws Ø 6.3 mm With convenient height adjustment (HV) via worm screw | | 33 | 2 | F058 139 757 |
| via worm screw | | Ø 5 20 32 | 3 | F058 139 758 |

1D CROSS MOUNTING PLATE, 4-POINT FIXING

| With pre-assembled Euro screws (13.5 mm) | 37/32 | Height | Colour | Art. No. |
|--|-------|--------|--------|----------------------------|
| | 37 12 | 0 | Nickel | F058 139 761 |
| Steel, nickel-plated/Night | | 0 | Night | F058140386 |
| Steel, nickel-plated/Night Fixing with pre-assembled Euro screws (4 4 2 + 12 5 mm) | 200 | 2 | Nickel | F058139762 |
| Ø 6.3 x 13.5 mmWith convenient height adjustment (HV) | | 2 | Night | F058140933 |
| via worm screw | 05 | 2 | Nickel | F058139763 |
| | 20 32 | 3 | Night | F058149632 |

1D CROSS MOUNTING PLATE, 4-POINT FIXING, FOR TWIN APPLICATION

| With pre-assembled Euro screws (10 mm) | 37/32 | Height | Art. No. |
|--|--------------|--------|----------------------------|
| Steel, nickel-plated Fixing with pre-accombled Fixe accounts. | 37 7.5 | 0 | F058 139 863 |
| Fixing with pre-assembled Euro screws Ø 6.3 x 10 mm With convenient height adjustment (HV) via worm screw | 325 | 2 | F058139864 |
| Suitable for twin application | Ø 5 20 32 | 3 | F058139865 |









(HV) Height adjustment +/- 2 mm

(SV) Side adjustment +/- 2 mm

(TV) Depth adjustment +3/-2 mm

All adjustments can be carried out independently of each other.

ORDER INFORMATION

1D CROSS MOUNTING PLATE, 4-POINT FIXING

| For press fitting | | 37/32 | Height | Art. No. |
|--|------------|-------|--------|----------------------------|
| • Steel, nickel-plated | 37 | 12 | 0 | F058139 751 |
| Fixing with Ø 10 mm dowels With convenient height adjustment (HV) via worm screw Do not strike the mounting plate with | | 325 | 2 | F058 139 752 |
| a hammer | Ø 10 20 | 32 | 3 | F058 139 753 |

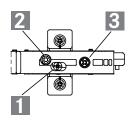
1D CROSS MOUNTING PLATE QUICK, 4-POINT FIXING

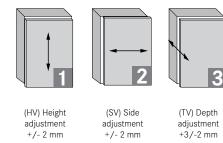
| Mounting plate (expansion dowel 11 mm) | 37/32 | Height | Art. No. |
|--|-------|--------|----------------------------|
| Steel, nickel-plated Fining with 0.5 ppp days leading to the control of | 37 | 0 | F058 139 766 |
| Fixing with Ø 5 mm dowels With convenient height adjustment (HV) via worm screw Do not strike the mounting plate with | 33 | 2 | F058 139 767 |
| a hammer! | 20 32 | 3 | F058139768 |

1D CROSS MOUNTING PLATE QUICK, 4-POINT FIXING, FOR TWIN APPLICATION

| Twin mounting plate (expansion dowel 7.5 mm) | 37/32 | Height | Art. No. |
|---|--------|--------|----------------------------|
| Steel, nickel-plated Fixing with Ø 5 mm dowels | 37 7.5 | 0 | F058 139 931 |
| With convenient height adjustment (HV) via worm screw Suitable for twin application | 33 | 2 | F058 139 932 |
| Do not strike the mounting plate with a hammer! | 20 32 | 3 | F058139933 |

TIOMOSMounting plates





All adjustments can be carried out independently of each other.

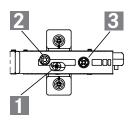
ORDER INFORMATION

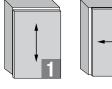
1D CROSS MOUNTING PLATE, 4-POINT FIXING

| For screw fitting | 28/32 | Height | Art. No. |
|--|-------|--------|----------------------------|
| Steel, nickel-plated Fixing with wood screws Ø 3.5 x 15 mm | 28 | 0 | F058 139 796 |
| With convenient height adjustment (HV) via worm screw | 20 32 | 2 | F058 139 797 |

1D CROSS MOUNTING PLATE, 4-POINT FIXING

| With pre-assembled Euro screws (13.5 mm) | 28/32 | Height | Art. No. |
|--|-------|--------|----------------------------|
| Steel, nickel-plated | 28 | 0 | F058139811 |
| Fixing with pre-assembled Euro screws Ø 6.3 x 13.5 mm With convenient height adjustment (HV) | | 2 | F058 139 812 |
| via worm screw | 20 32 | 3 | F058 139 813 |









(HV) Height adjustment +/- 2 mm

(SV) Side adjustment +/- 2 mm

(TV) Depth adjustment +3/-2 mm

All adjustments can be carried out independently of each other.

ORDER INFORMATION

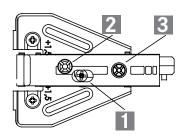
1D CROSS MOUNTING PLATE, 2-POINT FIXING, FOR SCREW FITTING

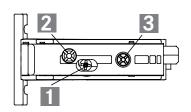
| For screw fitting | | 37/32 | Height | Art. No. |
|--|--|-------|--------|----------------------------|
| Zamak/steel, nickel-plated | | | 6 | F058139892 |
| • Fixing with wood screws Ø 3.5 x 15 mm | | | 8 | F058139886 |
| With convenient height adjustment (HV) via worm screw | | | 9 | F058139887 |
| | | 37 | 9.5 | F058139888 |
| | | | 12 | F058139893 |
| | | | 14 | F058 139 889 |
| | | | 15 | F058139890 |
| | | | 15.5 | F058139891 |
| | | | 19 | F058139894 |
| | | | 21 | F058139895 |

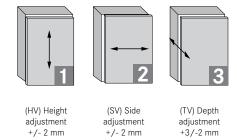
1D CROSS MOUNTING PLATE, 2-POINT FIXING

| With pre-assembled Euro screws (13.5 mm) | | 37/32 | Height | Art. No. |
|---|--|------------------|--------|----------------------------|
| Zamak/steel, nickel-plated | | | 6 | F058 139 873 |
| Fixing with pre-assembled Euro screws Ø 6.3 x 13.5 mm | | 0.7 | 8 | F058139880 |
| With convenient height adjustment (HV) | | 37 | 9 | F058139881 |
| via worm screw | | | 9.5 | F058139882 |
| | | | 12 | F058 139 874 |
| | | | 15.5 | F058139885 |
| | | <u>Ø 3</u> ▶ ∢. | 19 | F058 139 875 |
| | | | 21 | F058 139 896 |

TIOMOSMounting plates







All adjustments can be carried out independently of each other.

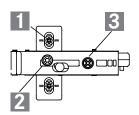
ORDER INFORMATION

1D DELTA MOUNTING PLATE FOR FRAME CONSTRUCTIONS, 4-POINT FIXING

| For screw fitting | | 9.5/32 | Height | Art. No. |
|---|-----------------|--------|--------|----------------------------|
| | p of the second | 9.5 | 1.5 | F058139825 |
| Steel, nickel-plated Fixing with wood screws Ø 3.5 x 15 mm With convenient height adjustment (HV) | | 32 | 3.5 | F058139826 |
| via worm screw | | | 4.5 | F058 139 827 |

INSET BEADED MOUNTING PLATE FOR FRAME CONSTRUCTIONS, 3-POINT FIXING

| For scre | w fittin | g | | | 10/32 | Height | Art. No. |
|--|-----------------------------------|--|------------------|--------|--------|--------|---------------------------|
| For inFor usSteel,FixingWith ovia wo | se with h /zamak, g with pa | ninges v nickel- in head ent heig | plated wood s | screws | 0 2 32 | | |
| ì | Cup d | listance | e (TA) | 6 | 21.5 | 0 | F058 139 83 |
| 28.0 | | , | | | | | |
| 26.0 | 4.0 | 3.0 | | | TS - | | |
| <u>و</u> 24.0 | 4.0 | 3.0 | 2.0 | | | | |
| Door thickness (TS) 22.0 20.0 19.0 18.0 16.0 | | 3.0 | 2.0 | | | | |
| 20.0 | | 3.0 | 2.0 | 1.0 | | | |
| 를 19.0 | | 3.0 | 2.0 | 1.0 | | | |
| 18.0 | | 3.0 | 2.0 | 1.0 | | | |
| <u>16.0</u> | | 3.0 | 2.0 | 1.0 | | | |
| | Minim | num rev | veal (F) | | | | |









(HV) Height adjustment +/- 2.5 mm

(SV) Side adjustment +/- 2 mm

(TV) Depth adjustment +3/-2 mm

All adjustments can be carried out independently of each other.

ORDER INFORMATION

ECO CROSS MOUNTING PLATE, 3-POINT FIXING

| For screw fitting | | 37/32 | Height | Art. No. |
|---|------------|-------|--------|----------------------------|
| | S A | 37 26 | -2 | F058 139 720 |
| Steel, nickel-plated Steel, nickel-plated Steel, nickel-plated | 5 | | 0 | F058 139 721 |
| Fixing with wood screws Ø 3.5 x 15 mm Height adjustment (HV) by means of slot | | | 2 | F058 139 722 |
| | | | 3 | F058 139 723 |

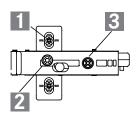
ECO CROSS MOUNTING PLATE, 3-POINT FIXING

| With pre-assembled pan head Euro screws (13.5 mm) | 37/32 | Height | Art. No. |
|---|----------|--------|----------------------------|
| · | 37 26 12 | -2 | F058 139 735 |
| Steel, nickel-plated Fixing with pre-assembled pan head Euro | 57 20 12 | 0 | F058 139 736 |
| screws Ø 6.3 x 13.5 mm • Height adjustment (HV) by means of slot | | 2 | F058 139 737 |
| | 05 | 3 | F058 139 738 |

ECO CROSS MOUNTING PLATE, 3-POINT FIXING, FOR TWIN APPLICATION

| With pre-assembled pan head Euro screws (10.5 mm) | 37/32 | Height | Art. No. |
|---|-------------|--------|----------------------------|
| 6 | 37 26 7.5 | -2 | F058 139 857 |
| Steel, nickel-plated Fixing with pre-assembled pan head Euro screws Ø 6.3 x 10.5 mm | 37 | 0 | F058139858 |
| Height adjustment (HV) by means of slot For twin application | | 2 | F058 139 859 |
| | <u>Ø 5</u> | 3 | F058139860 |

TIOMOS Mounting plates









(HV) Height adjustment +/- 2.5 mm

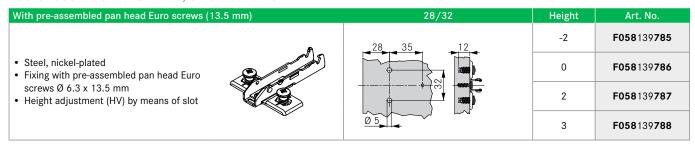
(SV) Side adjustment +/- 2 mm

(TV) Depth adjustment +3/-2 mm

All adjustments can be carried out independently of each other.

ORDER INFORMATION

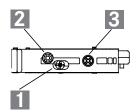
ECO CROSS MOUNTING PLATE, 3-POINT FIXING



ECO CROSS MOUNTING PLATE QUICK, 3-POINT FIXING

| Mounting plate (expansion dowel 11 mm) | | 37/32 | Height | Art. No. |
|---|---------------|-------|--------|------------|
| Steel, nickel-plated | pol n | 37 26 | 0 | F058139741 |
| Fixing with Ø 5 mm dowels Height adjustment (HV) by means of slot Do not strike the mounting plate with | means of slot | | 2 | F058139742 |
| a hammer! | | 05 | 3 | F058139743 |

| Twin mounting plate (expansion dowel 7.5 mm) | 37/32 | Height | Art. No. |
|--|-----------|--------|------------|
| Steel, nickel-plated Fixing with Ø 5 mm dowels Height adjustment (HV) by means of slot Suitable for twin application Do not strike the mounting plate with a hammer! | 37 26 7.5 | 3 | F058139929 |









(HV) Height adjustment +/- 2 mm

(SV) Side adjustment +/- 2 mm

(TV) Depth adjustment +3/-2 mm

All adjustments can be carried out independently of each other.

ORDER INFORMATION

1D LINEAR MOUNTING PLATE, 2-POINT FIXING

| For screw fitting | 20/32 | Height | Colour | Art. No. |
|--|-------|--------|--------|----------------------------|
| | | 0 | Nickel | F059 139 701 |
| Steel, nickel-plated/Night | 20 32 | 0 | Night | F059 139 977 |
| • Fixing with wood screws Ø 3.5 x 15 mm | | 2 | Nickel | F059 139 702 |
| or with Euro screws Ø 6.3 x 13.5 mm • With convenient height adjustment (HV) via worm screw | 20 02 | | Night | F059 139 978 |
| | | 2 | Nickel | F059 139 703 |
| | | 3 | Night | F059 139 979 |

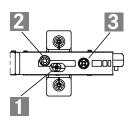
1D LINEAR MOUNTING PLATE, 2-POINT FIXING

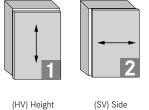
| With pre-assembled Euro screws (13.5 mm) | 20/32 | Height | Art. No. |
|--|-------|--------|----------------------------|
| Steel, nickel-plated Fixing with pre-assembled Euro screws | | 0 | F059 139 711 |
| Ø 6.3 x 13.5 mm With convenient height adjustment (HV) via worm screw | 20 32 | 2 | F059 139 712 |
| Do not strike the mounting plate with a hammer | | 3 | F059 139 713 |

1D LINEAR MOUNTING PLATE, 2-POINT FIXING

| For press fitting | 20/32 | Height | Colour | Art. No. |
|---|-------|--------|--------|----------------------------|
| | | 0 | Nickel | F059 139 706 |
| Steel, nickel-plated/Night Fiving with 0.10 mm develope | | 0 | Night | F059 139 980 |
| Fixing with Ø 10 mm dowelsWith convenient height adjustment (HV) | 20 32 | 2 | Nickel | F059 139 707 |
| via worm screw • Do not strike the mounting plate with | | | Night | F059 149 634 |
| a hammer | | 3 | Nickel | F059 139 708 |

TIOMOSMounting plates







(HV) Height adjustment +/- 2 mm

(SV) Side adjustment +/- 2 mm

(TV) Depth adjustment +3/-2 mm

All adjustments can be carried out independently of each other.

ORDER INFORMATION

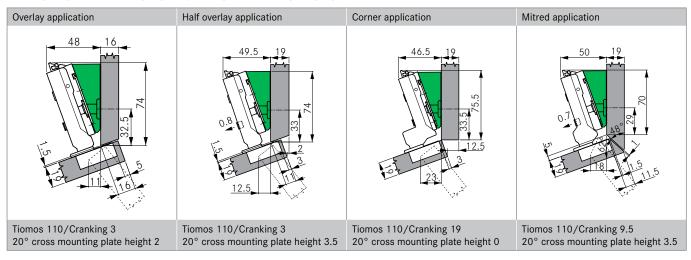
CROSS MOUNTING PLATE FOR 20° ANGLED, 2-POINT FIXING

| For screw fitting | | X/32 | Height | Art. No. |
|---|-----------------------|------|--------|------------|
| For 20° angled applications | | X | 0 | F058139902 |
| Zamak/steel, nickel-plated Fixing with wood screws Ø 3.5 x 15 mm With convenient height adjustment (HV) | / AP /A (75/ 199/ /) | | 2 | F058139903 |
| via worm screw | | | 3 | F058139904 |

CROSS MOUNTING PLATE FOR 20° ANGLED, 2-POINT FIXING

| With pre-assembled Euro screws (13.5 mm) | X/32 | Height | Art. No. |
|---|---------|--------|----------------------------|
| For 20° angled applications Zamak/steel, nickel-plated Fixing with pre-assembled Euro screws Ø 6.3 x 13.5 mm With convenient height adjustment (HV) via worm screw | X 05 | 2 | F058 139 907 |

APPLICATION EXAMPLES FOR 20° ANGLED APPLICATIONS









(HV) Height adjustment +/- 2 mm

(SV) Side adjustment +/- 2 mm

(TV) Depth adjustment +3/-2 mm

All adjustments can be carried out independently of each other.

ORDER INFORMATION

+5° WEDGE

| For screw fitting | 37/32 | Art. No. |
|---|-------|----------------------------|
| Zamak, nickel-plated For supporting cross mounting plates Max. 3-way stacking (trial fitting recommended) | | F072 135 757 |

-5° WEDGE

| For screw fitting | 37/32 | Art. No. |
|---|---------------------------------------|----------------------------|
| Zamak, nickel-plated For supporting cross mounting plates Max. 3-way stacking (trial fitting recommended) | X X X X X X X X X X X X X X X X X X X | F072 135 758 |

TIOMOS

Accessories

COVER CAPS

| | Designation | Cranking | Imprinted/Embossed | Art. No. |
|----------|---|---------------|--------------------|----------------------------|
| | Hinge arm cover cap, steel, nickel-plated, not imprinted | 0.40.40.5.440 | On request | F072 135 500 |
| | Hinge arm cover cap, steel, Night, not imprinted | 0/3/9.5/19 | On request | F072 140 519 |
| | Hinge arm cover cap, left, steel, nickel-plated, GRASS embossed | 0 /2 /0 5 /10 | CDASS logo | F072 135 550 |
| S | Hinge arm cover cap, right, steel, nickel-plated, GRASS embossed | 0/3/9.5/19 | GRASS logo | F072 135 551 |
| | Premium hinge arm cover cap with clip-off protection, plastic, black, not imprinted | 0/3/9.5/19 | On request | F072 140 504 |
| | Hinge cup cover cap, steel, nickel-plated, not imprinted | | On request | F072 135 503 |
| | Hinge cup cover cap, steel, Night, not imprinted | _ | On request | F072 140 520 |

OPENING ANGLE REDUCTION CLIPS

| Designation | Art. No. |
|---|----------------------------|
| 85° opening angle reduction clip Can be used for all Tiomos 110°/120° standard hinges as well as blind corner hinges. Prevents the door from hitting fronts or walls when fitted at corners. Simple, tool-free assembly. Steel, not nickel-plated | F072 135 751 |
| 85° opening angle reduction clip Can be used for all Tiomos Mirro, M9 und M0 hinges. Prevents the door from hitting fronts or walls when fitted at corners. Simple, tool-free assembly. Plastic, black | F072135871 |
| 120° opening angle reduction clip Can be used for all Tiomos 155° wide-angle hinges. Prevents the door from hitting fronts or walls when fitted at corners. Simple, tool-free assembly. Plastic, black | F072 135 753 |

UNCLIPPING PROTECTOR

| Designation | | Artikel-Nr. |
|--|--|-------------|
| Can be used for all Tiomos standard hinges. Prevents the hinge from being unintentionally unclipped from the mounting plate. Simple, tool-free assembly. | | F072135807 |

SPACER RING

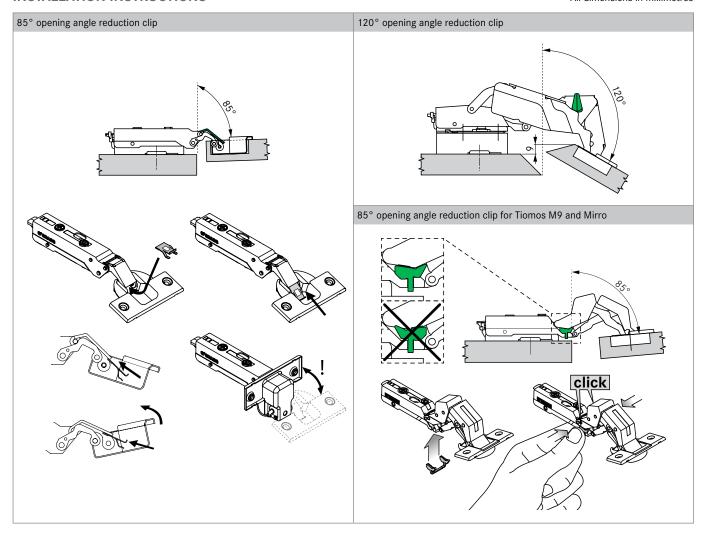
| Designation | Height | Art. No. |
|---|--------|----------------------------|
| Enables the use of standard hinges on thin doors, easy assembly, 2-way stacking, suitable for all Tiomos hinges | 1.5 | F072 135 885 |

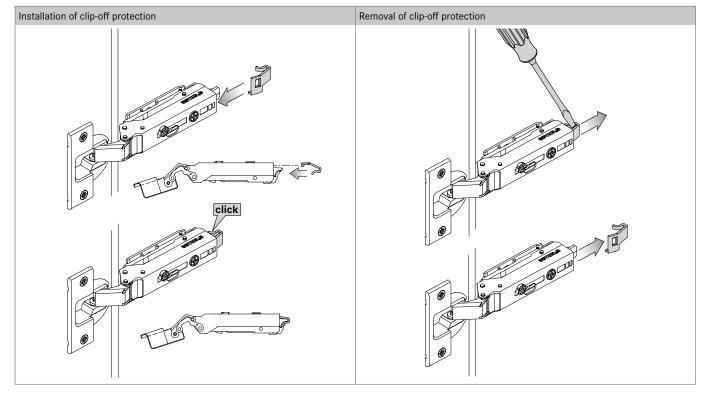
FIXING SCREWS, DOWELS

| Designation | | | Art. No. |
|--|--------|---|----------------------------|
| Steel housing fixing screw for aluminium frame hinge, nickel-plated, M3 x 6 mm | L = 6 | 6 | F069 073 405 |
| Countersunk head wood screw, Night, Ø 3.5 mm | L = 15 | S. C. | F072 135 961 |
| Dowel for hinge cup, plastic PA 6.6, L = 13.2 mm (not compatible with 160° wide-angle hinge) | Ø = 8 | 13.2 | F072 135 773 |
| | Ø = 10 | | F072 135 798 |

INSTALLATION INSTRUCTIONS

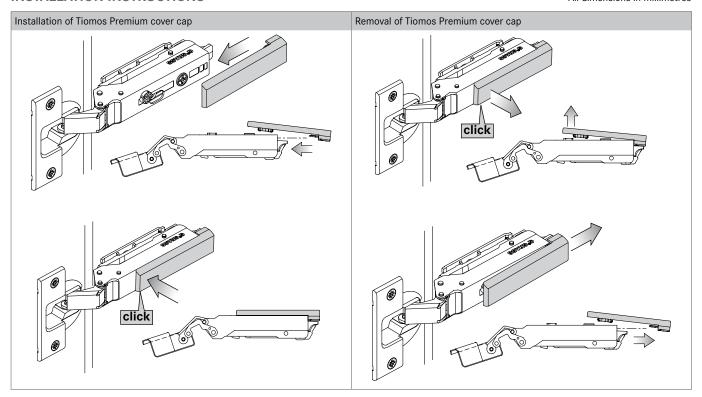
All dimensions in millimetres





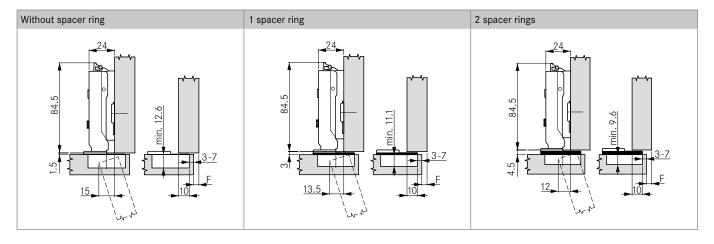
INSTALLATION INSTRUCTIONS

All dimensions in millimetres



PLANNING DIMENSIONS

All dimensions in millimetres



TIOMOS

Technical information

NUMBER OF HINGES PER DOOR

Description

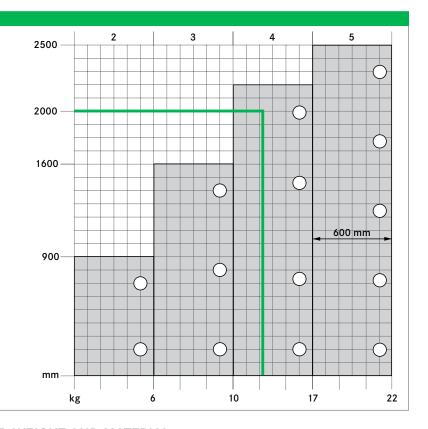
The decisive factors for the number of hinges are the door height, door weight, material quality and cup and mounting plate fixing.

The load and height values are for standard door widths of 600 mm. In case of doubt, the number of hinges must be determined by means of a trial fitting.

For example:

For a door with dimensions $2000 \times 600 \text{ mm}$ and a weight of 13 kg, it is recommended to use 4 hinges.

The table refers to hinges with and without integrated damper.



NUMBER OF HINGES DEPENDING ON SIZE, WEIGHT AND MATERIAL

| Chipboard | l, raw | | | | | | | | | | | |
|-----------|--------|-------|-----------|-----------|------------|------------|------------|------------|------------|------------|------------|------------|
| Thickness | kg/m³ | kg/m² | 600 x 700 | 600 x 900 | 600 x 1000 | 600 x 1200 | 600 x 1400 | 600 x 1600 | 600 x 1800 | 600 x 2000 | 600 x 2200 | 600 x 2500 |
| 16 | 675 | 10.80 | 4.54 | 5.83 | 6.48 | 7.78 | 9.07 | 10.37 | 11.66 | 12.96 | 14.26 | 16.20 |
| 19 | 675 | 12.83 | 5.39 | 6.93 | 7.70 | 9.23 | 10.77 | 12.31 | 13.85 | 15.39 | 16.93 | 19.24 |
| 22 | 650 | 14.30 | 6.01 | 7.72 | 8.58 | 10.30 | 12.01 | 13.73 | 15.44 | 17.16 | 18.88 | 21.45 |

| Plastic-coa | Plastic-coated chipboard, raw | | | | | | | | | | | |
|-------------|-------------------------------|-------|-----------|-----------|------------|------------|------------|------------|------------|------------|------------|------------|
| Thickness | kg/m³ | kg/m² | 600 x 700 | 600 x 900 | 600 x 1000 | 600 x 1200 | 600 x 1400 | 600 x 1600 | 600 x 1800 | 600 x 2000 | 600 x 2200 | 600 x 2500 |
| 16 | 730 | 11.68 | 4.91 | 6.31 | 7.01 | 8.41 | 9.81 | 11.21 | 12.61 | 14.02 | 15.42 | 17.52 |
| 19 | 730 | 13.87 | 5.83 | 7.49 | 8.32 | 9.99 | 11.65 | 13.32 | 14.98 | 16.64 | 18.31 | 20.81 |
| 22 | 710 | 15.62 | 6.56 | 8.43 | 9.37 | 11.25 | 13.12 | 15.00 | 16.87 | 18.74 | 20.62 | 23.43 |

| Medium-d | ensity fil | oreboard | (MDF) | | | | | | | | | |
|-----------|------------|----------|-----------|-----------|------------|------------|------------|------------|------------|------------|------------|------------|
| Thickness | kg/m³ | kg/m² | 600 x 700 | 600 x 900 | 600 x 1000 | 600 x 1200 | 600 x 1400 | 600 x 1600 | 600 x 1800 | 600 x 2000 | 600 x 2200 | 600 x 2500 |
| 16 | 740 | 11.84 | 4.97 | 6.39 | 7.10 | 8.52 | 9.95 | 11.37 | 12.79 | 14.21 | 15.63 | 17.76 |
| 19 | 740 | 14.06 | 5.91 | 7.59 | 8.44 | 10.12 | 11.81 | 13.50 | 15.18 | 16.87 | 18.56 | 21.09 |
| 22 | 710 | 15.62 | 6.56 | 8.43 | 9.37 | 11.25 | 13.12 | 15.00 | 16.87 | 18.74 | 20.62 | 23.43 |

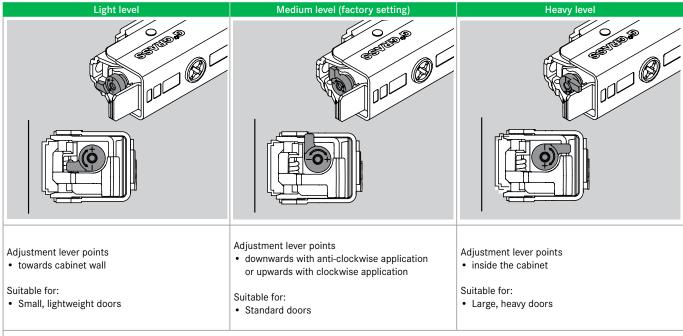
| Oak, solid wood | | | | | | | | | | | | |
|-----------------|-------|-------|-----------|-----------|------------|------------|------------|------------|------------|------------|------------|------------|
| Thickness | kg/m³ | kg/m² | 600 x 700 | 600 x 900 | 600 x 1000 | 600 x 1200 | 600 x 1400 | 600 x 1600 | 600 x 1800 | 600 x 2000 | 600 x 2200 | 600 x 2500 |
| 16 | 870 | 13.92 | 5.85 | 7.52 | 8.35 | 10.02 | 11.69 | 13.36 | 15.03 | 16.70 | 18.37 | 20.88 |
| 19 | 870 | 16.53 | 6.94 | 8.93 | 9.92 | 11.90 | 13.89 | 15.87 | 17.85 | 19.84 | 21.82 | 24.80 |
| 22 | 870 | 19.14 | 8.04 | 10.34 | 11.48 | 13.78 | 16.08 | 18.37 | 20.67 | 22.97 | 25.26 | 28.71 |

| Spruce, so | Spruce, solid wood | | | | | | | | | | | |
|------------|--------------------|-------|-----------|-----------|------------|------------|------------|------------|------------|------------|------------|------------|
| Thickness | kg/m³ | kg/m² | 600 x 700 | 600 x 900 | 600 x 1000 | 600 x 1200 | 600 x 1400 | 600 x 1600 | 600 x 1800 | 600 x 2000 | 600 x 2200 | 600 x 2500 |
| 16 | 450 | 7.20 | 3.02 | 3.89 | 4.32 | 5.18 | 6.05 | 6.91 | 7.78 | 8.64 | 9.50 | 10.80 |
| 19 | 450 | 8.55 | 3.59 | 4.62 | 5.13 | 6.16 | 7.18 | 8.21 | 9.23 | 10.26 | 11.29 | 12.83 |
| 22 | 450 | 9.90 | 4.16 | 5.35 | 5.94 | 7.13 | 8.32 | 9.50 | 10.69 | 11.88 | 13.07 | 14.85 |

■ = 2 hinges, ■ = 3 hinges, ■ = 4 hinges, ■ = 5 hinges, ■ = 6 hinges

(information not binding, please check individual case)

TOOL-FREE DAMPER ADJUSTMENT



The damping capacity per hinge can be adjusted using the adjustment lever. Depending on the requirements, the damping capacity can therefore be reduced or increased very easily.

ADJUSTMENTS TO THE DOOR (APPLIES TO ALL TIOMOS HINGES)

| Description | Side adjustment with limit stop +/- 2 mm | Convenient depth adjustment via worm screw +3/-2 mm | Height adjustment via mounting plate +/- 2 mm |
|--|--|--|--|
| The possibility of height adjustment depends on the type of mounting plate. All adjustments can be carried out independently of each other. When using a mounting plate with height -2, side adjustment is limited. | | | |

TIOMOS

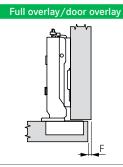
Technical information

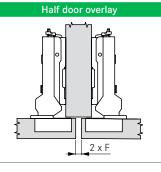
DOOR REVEAL AND MINIMUM REVEAL

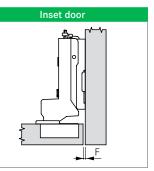
Description

The reveal is the distance between two doors or between the door and the cabinet side.

The minimum reveal (F) is the distance between two doors or between the door and the side wall. The gap allows the door to be opened without any collision.







Minimum reveal table

The required reveal width depends on the door thickness.

For example:

With a door thickness of 19 mm and a cup distance of 6 mm, a minimum reveal of 0.9 mm is required.

Important

Reveals were determined with a (door) edge radius of 1 mm. We recommend a trial fitting.

| | | Cup | dist | ance | | | |
|----------------|----|-----|------|-------|--------|-----|--|
| | | 3 | 4 | 5 | 6 | 7 | |
| | | 2.4 | 2.1 | 2.1 | 2.1 | 2.0 | |
| | | 1.6 | 1.6 | 1.6 | 1.5 | 1.5 | |
| | | 1.4 | 1.3 | 1.3 | 1.3 | 1.3 | |
| | | 1.1 | 1.1 | 1.1 | 1.5 | 1.1 | |
| | 19 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 | |
| | | 0.7 | 0.7 | 0.7 | 0.7 | 0.7 | |
| SS | 17 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | |
| kne | 16 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | |
| Door thickness | | | | | | | |
| Doo | | | | | | | |
| | | Min | imun | n rev | eal (I | F) | |

Achievable reveal with inset door

The table shows the reveal that can be achieved with an inset door depending on the cup distance and mounting plate height.

For example:

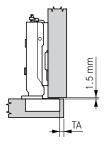
With a **cup distance** of **6 mm** and a **mounting plate height** of **3 mm**, there is a **reveal** of **1 mm**. This is also referred to as a negative overlay.

| | | Cup | dist | ance | | | | | | | | | |
|-------------|-------------------------|-----|------------------|------|-----|---|--|--|--|--|--|--|--|
| | | 3 | 3 4 5 6 7 | | | | | | | | | | |
| | 0.0 | | 0 | | 2 | 3 | | | | | | | |
| | 0.5 | 3.5 | | | | | | | | | | | |
| | 1.0 0 2 3 | | | | | | | | | | | | |
| | 1.5 | | | | 3.5 | | | | | | | | |
| | 2.0 | | 2 | 3 | | | | | | | | | |
| | 3.0 | 2 | 3 | | | | | | | | | | |
| | 4.0 | 3 | | | | | | | | | | | |
| eal | | | | | | | | | | | | | |
| Door reveal | | | | | | | | | | | | | |
| Doo | | | | | | | | | | | | | |
| | Mounting plate height | | | | | | | | | | | | |

Description

The minimum gap is the gap between the cabinet face and the door when the door is closed. The gap allows the door to be opened without any collision. The factory setting for the gap is 1.5 mm.

The cup distance (TA) is the distance between the door edge and the edge of the cup hole.



Example

With a door thickness of 17 mm and a cup distance of 6 mm, the minimum gap is 1.0 mm.

| | | Cup | dist | ance | | | |
|----------------|----|-----|------|-------|-----|-----|--|
| | | 3 | 4 | 5 | 6 | 7 | |
| | 24 | 1.0 | 1.0 | 1.0 | 1.2 | 2.1 | |
| | 22 | 1.0 | 1.0 | 1.0 | 1.0 | 1.5 | |
| | 21 | 1.0 | 1.0 | 1.0 | 1.0 | 1.2 | |
| | 20 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| SS | 19 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| Joor thickness | 18 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| 힏 | 17 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| or t | | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | |
| Õ | | | | | | | |
| | | Min | imun | n gap |) | | |

DOOR OVERLAY

Description Example The door overlay (A) is the For a hinge with cranking 3, mounting Cup distance part of the side wall or frame plate height 2 and a cup distance of **4** 5 6 7 that is covered by the door. 4 mm, the door overlay is 14 mm. 0 0 0 2 0 2 3 3.5 2 3 3.5 14.0 2 3 3.5 2 3 Door overlay 3.5 3 3.5 Mounting plate height

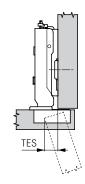
DOOR PROTRUSION

Description

The door protrusion (TES) is obtained when the door is

open and varies depending on the hinge type and application.

It is specified in the individual catalogue sheet and relates to the mounting plate specified at the factory setting in each case. It changes when the mounting plate height is changed and the side adjustment is used.



OPTION TO CHANGE THE DOOR OVERLAY

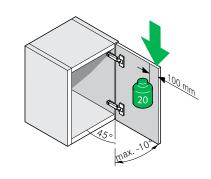
After selecting the cranking By using a different mounting plate height Full overlay (cranking 0) Full overlay The cup overlay Use of a hinge with cranking 0 (TAS/factory setting) plus and mounting plate height 0. cup distance (TA) provides the door overlay (A). The dimensions can be found in the table on the respective catalogue page. Overlay (cranking 3) Overlay The cup overlay Use of a hinge with cranking 0 (TAS/factory setting) plus and mounting plate height 3. cup distance (TA) provides the door overlay (A). The dimensions can be found in the table on the respective catalogue page. TAS Half overlay (cranking 9.5) Half overlay Use of a hinge with cranking 0 The cup overlay (TAS/factory setting) plus and mounting plate height 9.5. cup distance (TA) provides the door overlay (A). The dimensions can be found in the table on the respective catalogue page. Inset (cranking 19) There is no door overlay. Use of a hinge with cranking 0 The minimum reveal (F) and mounting plate height 21. between the cabinet side and the door depends on the mounting plate height and the cup distance. The dimensions can be found in the table on the respective catalogue page.

TEST CRITERIA FOR HINGES

Functional test

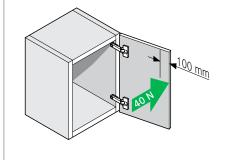
Static load, vertical Additional load: 20 kg Opening angle: max. -10°

Number: 10



Static load, horizontal

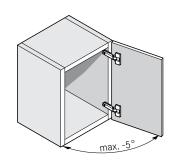
Force: 40 N Number: 10



Endurance test

Opening angle: max. -5 $^{\circ}$

Opening and closing movements: 100,000

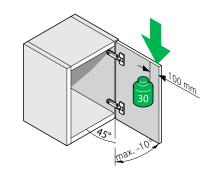


Overload test

Vertical

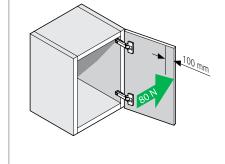
Additional load: 30 kg Opening angle: max. -10°

Number: 10



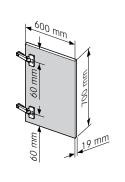
Horizontal

Force: 80 N Number: 10



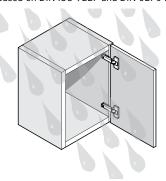
Test door

Weight approx. 5.2 kg



Salt spray and humidity test

Based on DIN ISO 9227 and DIN 6270-2



Tiomos H is the first GRASS hinge to be fully recessed into the cabinet.

tiomos hidden.

omos Hidden realises its full potential and demonstrates its unique features when ombined with aluminium frame fronts. Tiomos Hidden does not impair the open,



The sleek appearance of the new hinge is a striking feature. Whether with wood or aluminium frame doors, Tiomos H integrates elegantly into the cabinet and emphasises the design of the furniture piece. The range of design options is expanded by the Nickel and Night surfaces as well as the two comfort systems — Soft-close for fronts with handles and Tipmatic Plus for handle-free opening.

A NEW ERA FOR FURNITURE DOORS. HINGE COMFORT MADE ALMOST INVISIBLE.

DISCOVER.

grass.eu

G'

Tiomos Hidden

Concealed hinge system

The strength of the concealed hinge system for wooden and aluminium frame doors lies in its invisibility. **Unobtrusive. Elegant. Solid.**

| Opening angle | Product description | Full overlay | Overlay | Half overlay | Inset | Page |
|------------------|---|--------------|---------|--------------|-------|------|
| 105° | Tiomos H • Concealed hinge system for wooden doors • With integrated damper • 3-dimensional adjustment | - | | - | - | 82 |
| 105° | Tiomos H AL Concealed hinge system for aluminium frame doors With integrated damper 3-dimensional adjustment | - | | - | - | 84 |
| 105° | Tiomos H AL with Schüco aluminium frame Concealed hinge system for aluminium frame doors With integrated damper - 3-dimensional adjustment | - | | - | - | 86 |

| Tipmatic Plus Pin for handle-free opening | 90 |
|---|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

TIOMOS H

105° hinge



- Inset hinge system concealed in the top and bottom cabinet panels
- No need to machine the cabinet sides
- No space lost in the cabinet due to lateral hinge connections
- Enables modern, open furniture designs, e.g. with intermediate glass walls
- 105° opening angle
- 3-dimensional adjustment
- For door thicknesses from 18 mm
- Surfaces: nickel-plated or Night
- Load capacity up to 17 kg

Available in two versions:

- With integrated damper (Soft-close)
- With self-opening mechanism (Tipmatic Plus)





ORDER INFORMATION

| Door overlay Material | Motorial | Coope of delivery | Art. No. | | |
|-----------------------|----------|-------------------------|---|----------------------------|----------------------------|
| Door overlay | | Material | Scope of delivery | Soft-close | Tipmatic Plus ¹ |
| | | Zamak, nickel-plated | Tiomos H (2x) Cover cap (2x) Screw set (1x) | F051 139 126 | F051 140 926 |
| Overlay | 1 | Zamak, Night | Tiomos H (2x) Cover cap (2x) Screw set (1x) | F051139125 | F051 140 927 |

¹ Additional Tipmatic Plus Pin required

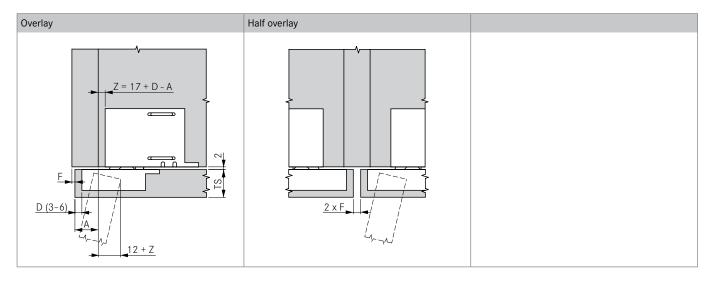
ACCESSORIES

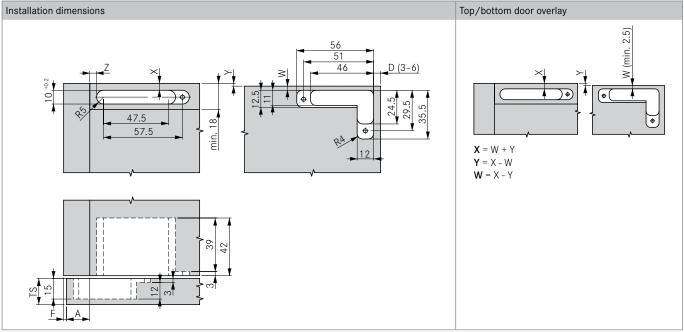
| | Designation | Art. No. |
|-----|--|----------------------------|
| 500 | Tipmatic Plus Pin for handle-free furniture doors, light grey | F069 135 061 |
| | | |

| Designation | Art. No. |
|-------------|----------|
| | |
| | |
| | |
| | |
| | |
| | |

| Tipmatic Plus Pin | 90 |
|---------------------|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

All dimensions in millimetres





MINIMUM REVEAL (F)

| | | D | | | | |
|---------------------|------|-------|--------|---------|-----|--|
| | | 3 | 4 | 5 | 6 | |
| | 32.0 | 4.7 | 4.2 | 3.9 | 3.7 | |
| | 30.0 | 3.1 | 2.9 | 2.8 | 2.7 | |
| TS) | 28.0 | 2.1 | 2.0 | 2.0 | 1.9 | |
| ss (| 26.0 | 1.4 | 1.4 | 1.3 | 1.3 | |
| cue | 24.0 | 0.9 | 0.9 | 0.8 | 0.8 | |
| hick | 22.0 | 0.5 | 0.5 | 0.5 | 0.5 | |
| Door thickness (TS) | 20.0 | 0.2 | 0.2 | 0.2 | 0.2 | |
| ŏ | 18.0 | 0.0 | 0.0 | 0.0 | 0.0 | |
| | | Minim | um rev | eal (F) | | |

SIDE DOOR OVERLAY

| | | D | | | | |
|------------------|------|---------------|--------|------|---|--|
| | | 3 | 4 | 5 | 6 | |
| | 23.0 | | | | 0 | |
| | 22.0 | | | 0 | 1 | |
| | 21.0 | | 0 | 1 | 2 | |
| | 20.0 | 0 | 1 | 2 | 3 | |
| | 19.0 | 1 | 2 | 3 | 4 | |
| € | 18.0 | 2 | 3 | 4 | 5 | |
| ay | 17.0 | 3 | 4 | 5 | 6 | |
| Ver | 16.0 | 4 | 5 | 6 | | |
| Door overlay (A) | 15.0 | 5 | 6 | | | |
| 8 | 14.0 | 6 | | | | |
| | | Z (Z = | 17 + D | - A) | | |

NOTES

For heavy doors up to 17 kg, we recommend a cabinet thickness of at least 22 mm.

TIOMOS H AL

105° hinge



- Inset hinge system concealed in the top and bottom cabinet panels
- No need to machine the cabinet sides
- No space lost in the cabinet due to lateral hinge connections
- Enables modern, open furniture designs, e.g. with intermediate glass walls
- 105° opening angle
- 3-dimensional adjustment
- Surfaces: nickel-plated or Night
- Load capacity up to 17 kg

Available in two versions:

- With integrated damper (Soft-close)
- With self-opening mechanism (Tipmatic Plus)





ORDER INFORMATION

| Door overley | | Material | Comp of delivery | Art. No. | |
|--------------|--|-------------------------|--|------------|----------------------------|
| Door overlay | | Material | Scope of delivery | Soft-close | Tipmatic Plus ¹ |
| Oceanies | | Zamak, nickel-plated | Tiomos H AL (2x), corner connector (4x), cover cap (2x), screw set (1x) | F051139128 | F051 140 924 |
| Overlay | | Zamak, Night | Tiomos H AL (2x), corner connector (4x), cover cap (2x), screw set (1x) | F051139148 | F051140925 |

¹ Additional Tipmatic Plus Pin required

ALUMINIUM FRAME

| | Designation | Art. No. |
|--|--|----------------------------|
| | Tiomos H AL aluminium profile, 3000 mm, peltro (anodised tin colour), incl. seal | F051 139 127 |
| | Tiomos H AL aluminium pull, 120 mm, peltro (anodised tin colour) | F072 135 955 |

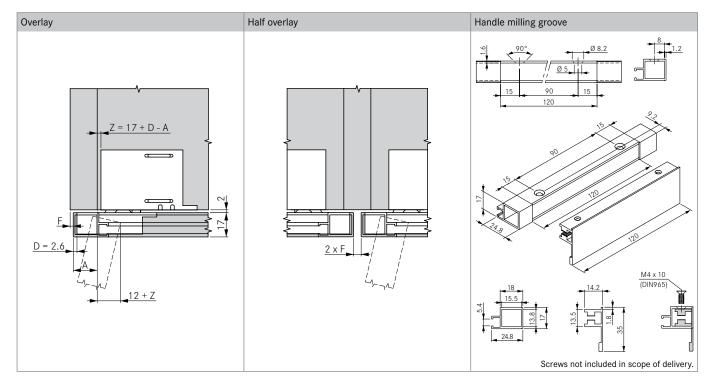
ACCESSORIES

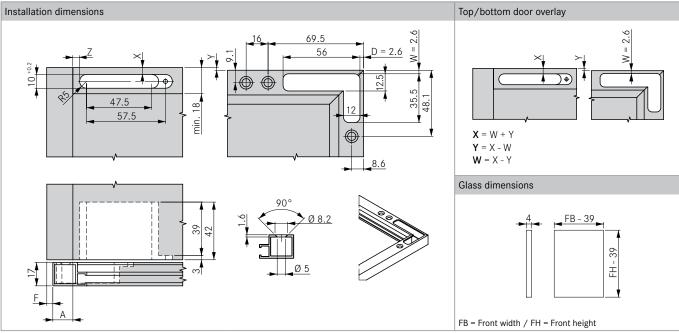
| | Designation | Art. No. |
|-----|--|----------------------------|
| 500 | Tipmatic Plus Pin for handle-free furniture doors, light grey | F069 135 061 |
| | Countersunk head screw, M4 x 10 mm, PH, Night | F072 135 967 |

| Designation | Art. No. |
|-------------|----------|
| | |
| | |
| | |
| | |
| | |
| | |

| Tipmatic Plus Pin | 90 | | |
|---------------------|-----|--|--|
| Assembly technology | 225 | | |
| Assembly aids | 230 | | |

All dimensions in millimetres





MINIMUM REVEAL (F)

| | | | | | ′ | |
|---------------------|------|-------|---------|---------|---|--|
| | | D | | | | |
| | | 2.6 | | | | |
| | 32.0 | 4.7 | | | | |
| | 30.0 | 3.1 | | | | |
| 3 | 28.0 | 2.1 | | | | |
| ss (| 26.0 | 1.4 | | | | |
| cue | 24.0 | 0.9 | | | | |
| Door thickness (TS) | 22.0 | 0.5 | | | | |
| or t | 20.0 | 0.2 | | | | |
| å | 18.0 | 0.0 | | | | |
| | | Minim | ium rev | eal (F) | | |

SIDE DOOR OVERLAY

| | | D | | | | |
|------------------|------|---------------|--------|------|--|--|
| | | 2.6 | | | | |
| | 17.0 | 2.6 | | | | |
| | 16.0 | 3.6 | | | | |
| € | 15.0 | 4.6 | | | | |
| a | 14.0 | 5.6 | | | | |
| Door overlay (A) | 13.0 | 6.6 | | | | |
| or o | 12.0 | 7.6 | | | | |
| å | 11.0 | 8.6 | | | | |
| | | Z (Z = | 17 + D | - A) | | |

NOTES

For heavy doors up to 17 kg, we recommend a cabinet thickness of at least 22 mm.

TIOMOS H AL

105° hinge with Schüco aluminium frame



- Inset hinge system concealed in the top and bottom cabinet panels
- No need to machine the cabinet sides
- No space lost in the cabinet due to lateral hinge connections
- Enables modern, open furniture designs, e.g. with intermediate glass walls
- For cabinet panel thicknesses from 18 mm
- 105° opening angle
- 3-dimensional adjustment
- Surfaces: nickel-plated or Night

- Load capacity up to 17 kg
- In combination with Schüco aluminium profile (see below)

Available in two versions:

- With integrated damper (Soft-close)
- With self-opening mechanism (Tipmatic Plus)

ORDER INFORMATION

| Door overlay | | Material Scope of delivery | | Coope of delivery | Art. | No. |
|--------------|--|----------------------------|-------------------------|---|----------------------------|----------------------------|
| | | | | Scope of delivery | Soft-close | Tipmatic Plus ¹ |
| Overday | | | Zamak, nickel-plated | Tiomos H AL (2x), hinge corner connector (2x), corner connector (2x), cover cap (2x) screw set (1x) | F051 140 898 | F051 140 896 |
| Overlay | | 1 | Zamak, Night | Tiomos H AL (2x), hinge corner connector (2x), corner connector (2x), cover cap (2x) screw set (1x) | F051 140 897 | F051 140 895 |

¹ Additional Tipmatic Plus Pin required

ALUMINIUM FRAME AND ACCESSORIES

| | | Designation | Colour | Schüco Art. No. |
|--|---|---|-----------------|-----------------|
| | * | | Stainless steel | 980037.64.00 |
| | | Schüco aluminium profile for Tiomos H AL, 5000 mm | Black | 980037.65.00 |
| | | | Inox | 980037.67.00 |
| | | Rattle protection for Schüco aluminium profile | | 532917.00.00 |

Note: Aluminium frames and accessories can be ordered from the distributor, quoting the respective Schüco article number. The distributor also supplies precisely dimensioned prefabricated glass aluminium frames.

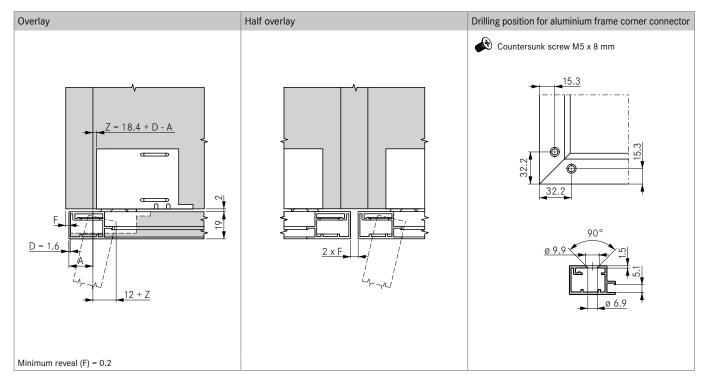
ACCESSORIES

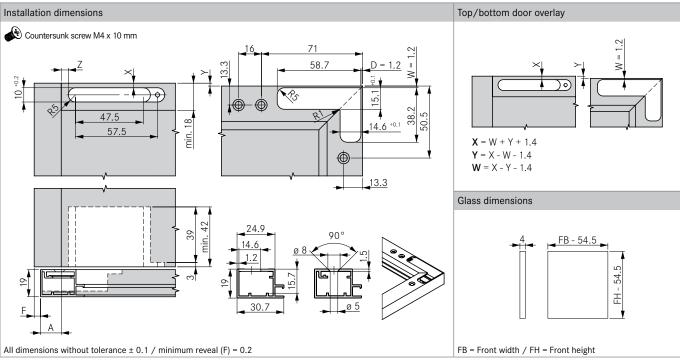
| | Designation | Art. No. |
|-----|---|----------------------------|
| 000 | Tipmatic Plus Pin for handle-free furniture doors, light grey | F069 135 061 |

| Designation | Art. No. |
|--|----------------------------|
| Countersunk head screw, M4 x 10 mm, PH, Night | F072 135 967 |

| Tipmatic Plus Pin | 90 | | |
|---------------------|-----|--|--|
| Assembly technology | 225 | | |
| Assembly aids | 230 | | |

All dimensions in millimetres





SIDE DOOR OVERLAY

| | | D | | | | |
|------------------|------|---------------|--------|--------|--|--|
| | | 1.2 | | | | |
| | 17.0 | 2.6 | | | | |
| | 16.0 | 3.6 | | | | |
| € | 15.0 | 4.6 | | | | |
| <u>a</u> | 14.0 | 5.6 | | | | |
| Ver | 13.0 | 6.6 | | | | |
| Door overlay (A) | 12.0 | 7.6 | | | | |
| å | 11.0 | 8.6 | | | | |
| | | Z (Z = | 18.4 + | D - A) | | |

NOTES

For heavy doors up to 17 kg, we recommend a cabinet thickness of at least 22 mm.

TIPMATIC

For handle-free wooden/aluminium frame doors and glass/mirror doors



- The doors open with a comfortable opening angle by lightly tapping the front
- All hinges without self-closing mechanism can be used
- Large magnet catch area reliable door closing
- Front gap compensation from 2.5 to 5.5 mm through integrated, self-locking and tool-free depth adjustment.
- Installation in the cabinet face or with adapter plate

ORDER INFORMATION

| Tipmatic Pin | For drilling | Colour | Art. No. |
|---|--------------|-----------------------------|----------------------------|
| Drill edge cover 1 mm Drill hole on face Plastic: platinum grey (RAL 7036)/ | min. 60 | Platinum grey (RAL 7036) | F069 135 396 |
| black (RAL 9005) Includes adhesive plate, screw-on plate and screw | | Black (RAL 9005) | F069 135 338 |

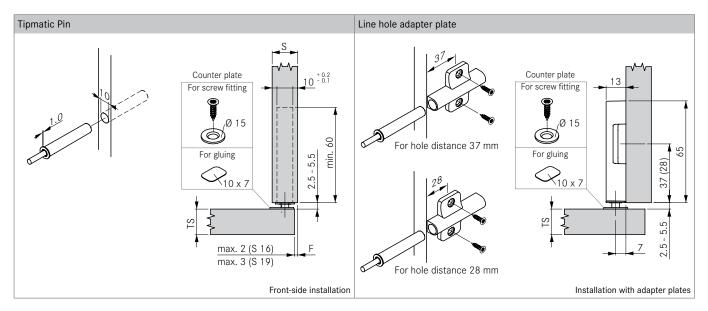
| Line hole adapter plate | For screw fitting | Art. No. |
|--|-------------------------------------|--------------------|
| Suitable for hole distance 28 and 37 mm Fixing with special Euro screws (Ø 6.3 x 13.5 mm) or chipboard screws (Ø 3.5 x 13 mm) Plastic RAL 7035, light grey | 37 (28) Ø 3,5 x 13 Ø 6,3x13,5 | F069063 310 |

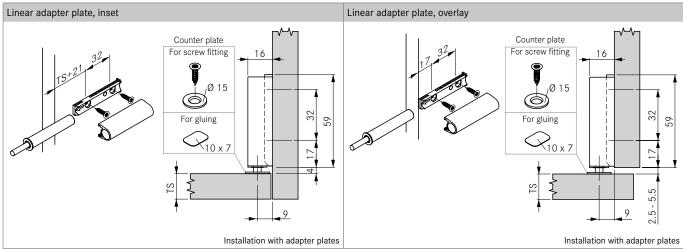
| Frame adapter plate | For screw fitting | Art. No. |
|--|-------------------|----------------------------|
| For quick retrofitting Fixing with chipboard screws (Ø 3.5 x 13 mm) Plastic RAL 7035, light grey | 9.5 Ø 3.5 x 13 | F069 073 697 |

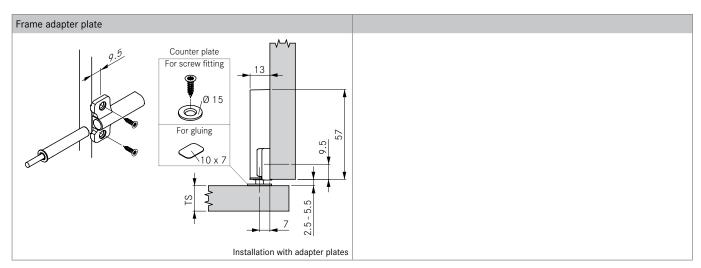
| Linear adapter plate | For screw fitting | Art. No. |
|--|---------------------|----------------------------|
| Design solution – also for inset doors Fixing with chipboard screws (Ø 3.5 x 13 mm) Plastic RAL 7035, light grey | 17 32 Ø 3.5 x 13 | F069 073 696 |

| Tiomos | 8 | Installation instructions | 92 | |
|-----------------|----|---------------------------|----|--|
| Tiomos M series | 47 | | | |
| Tiomos H | 81 | | | |

PLANNING AND INSTALLATION INSTRUCTIONS







LEGEND

F Reveal

S Cabinet side wall

TS Door thickness

TIPMATIC PLUS

For handle-free furniture doors



- The doors open with a comfortable opening angle by lightly tapping the front
- All hinges with self-opening mechanism can be used
- Large magnet catch area reliable door closing
- Installation in the cabinet face or with adapter plate

ORDER INFORMATION

| Tipmatic Plus Pin | For drilling | Art. No. |
|---|--------------|------------|
| Drill edge cover 1 mm Drill hole on face Plastic RAL 7035, light grey Includes adhesive plate, screw-on plate and screw | min. 60 | F069135061 |

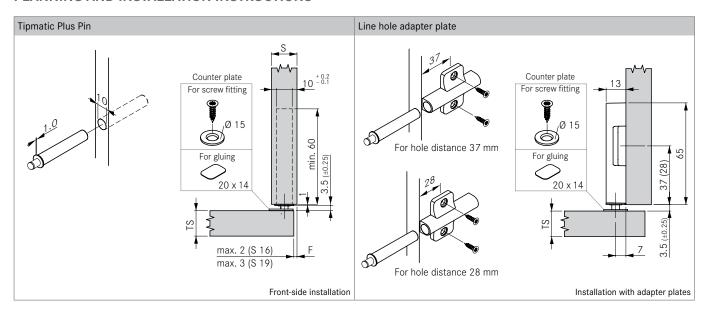
| Line hole adapter plate | For screw fitting | Art. No. |
|--|-------------------------------------|------------|
| Suitable for hole distance 28 and 37 mm Fixing with special Euro screws (Ø 6.3 x 13.5 mm) or chipboard screws (Ø 3.5 x 13 mm) Plastic RAL 7035, light grey | 37 (28) Ø 3,5 x 13 Ø 6,3x13,5 | F069063310 |

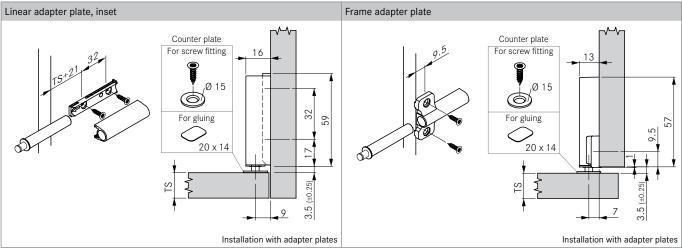
| Frame adapter plate | For screw fitting | Art. No. |
|---|-------------------|----------------------------|
| With positioning aid for quick retrofitting Fixing with chipboard screws (Ø 3.5 x 13 mm) Plastic RAL 7035, light grey | 9.5 Ø 3.5 x 13 | F069 073 697 |

| Linear adapter plate | For screw fitting | | Art. No. |
|--|-------------------|------------|----------------------------|
| Design solution – also for inset doors Fixing with chipboard screws (Ø 3.5 x 13 mm) Plastic RAL 7035, light grey | 17 32 | Ø 3.5 x 13 | F069 073 696 |

| Tiomos | 8 | Installation instructions | 92 | |
|-----------------|----|---------------------------|----|--|
| Tiomos M series | 47 | | | |
| Tiomos H | 81 | | | |

PLANNING AND INSTALLATION INSTRUCTIONS





NOTE

Before applying the counter plate, make sure that the surface is clean, dry and free of grease.

LEGEND

F Reveal
S Cabinet side wall
TS Door thickness

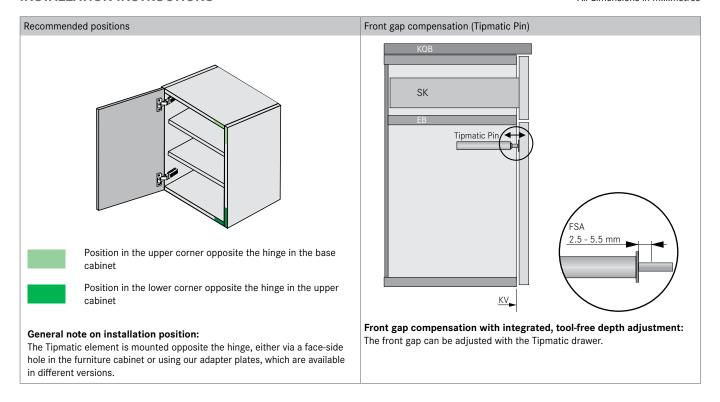
All dimensions in millimetres. Subject to changes.

TIPMATIC

Installation instructions

INSTALLATION INSTRUCTIONS

All dimensions in millimetres



| Tipmatic | 88 | | |
|---------------|----|--|--|
| Tipmatic Plus | 90 | | |
| | | | |

| LEGEND | | | | | |
|-----------|------------------------------|---|-----|--------|--|
| | | | SK | Drower | |
| EB FSA | Shelf Front gap compensation | 8 | OK. | Drawer | |
| KOR | Cabinet ton panel | | | | |

Cabinet front edge

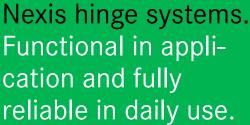
ΚV





Comfort is a question of technology:

Soft-close — the unique hinge damping system gently slows down the movement and closes the furniture door softly and quietly. Convenient, quiet and can be retrofitted.





Motion Design

Made in Germany.



Nexis

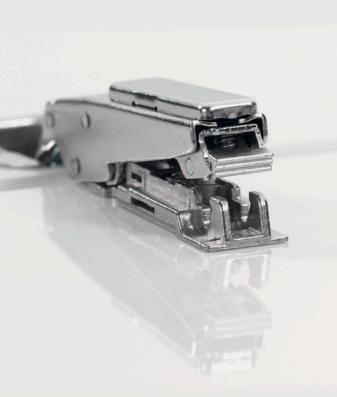
Hinge systems

The versatile NEXIS hinge system offers everything you need to move your doors. Finely tuned movement systems featuring top quality workmanship, functionality and operating comfort.

| Nexis Impresso Hinges for tool-free quick-mounting. With Click-on technology. | 97 |
|---|-----|
| Nexis Click-on Quick-mounting hinges with tool-free Click-on technology on the cabinet side. | 112 |
| Nexis Slide-on Hinges with classic Slide-on technology. Reliability for continuous daily use. | 175 |
| | |
| | _ |







The proven Click-on technology in the hinge arm forms a solid base for fastening the Impresso hinges to the cabinet without the need for any tools. Simply press with a finger and the hinge will lock into place on the mounting plate with an audible "click". The hinge can be detached from the Click-on mounting plate simply by unlocking it.

Nexis Impresso.
The hinge cup of the Nexis Impresso fits tightly and securely in door materials.





Nexis Impresso

Hinge systems

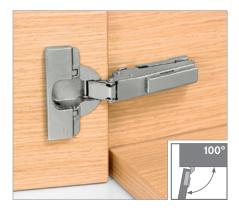
Tool-free quick-mounting system for a wide range of door applications.

| Opening angle | | Product description | Full overlay | Half overlay | Inset | Page |
|---------------|---------------|---|--------------|--------------|-------|------|
| 100° | Gration . | Nexis Impresso 04 Optimal reveal for door thicknesses up to 24 mm Also suitable for soft-formed doors Compatible with Soft-close | | | | 98 |
| 110° | 3 | Nexis Impresso 22 Cup depth 11.5 mm Also suitable for soft-formed doors Compatible with Soft-close | | | _ | 100 |
| 125° | Grand Control | Nexis Impresso 29 Convenient access to unit Compatible with Soft-close | | - | - | 102 |
| 170° | Aca in | Nexis Impresso 65 • Also suitable for soft-formed doors • Zero protrusion • Compatible with Soft-close | | - | - | 104 |

| Nexis Impresso mounting plates | 146 |
|--|-----|
| Accessories (cover caps, opening angle reduction clip) | 154 |
| Technical information | 156 |
| Soft-close damping system | 106 |
| Tipmatic Pin for handle-free opening | 168 |
| Assembly technology | 225 |
| Assembly aids | 230 |

NEXIS IMPRESSO 04

100° hinge (door thicknesses up to 24 mm)



- 100° opening angle
- Optimal reveal for doors up to 24 mm thick
- Compatible with Soft-close
- With shallow cup depth (11.5 mm), also suitable for soft-formed doors
- 3-dimensional adjustment with corresponding mounting plate

ORDER INFORMATION

| | | Mat | erial | | | Art. | No. |
|--------------|--|-------------------------|--------------------------|----------|-------------|----------------------------|-----|
| Door overlay | | Cup | Arm | Cranking | With spring | Impresso tool-free | |
| Full overlay | | Zamak, nickel-plated | Steel, nickel- plated | 0 | | F014 072 504 | |
| Half overlay | | Zamak, nickel-plated | Steel, nickel- plated | 8 | • | F014 072 567 | |
| Inset | | Zamak, nickel-plated | Steel, nickel- plated | 15 | • | F014 072 507 | |

COVER CAPS

| Designation | Cranking | Imprinted/embossed | Art. No. |
|---|----------|--------------------|----------------------------|
| Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | | On request | F069 073 570 |
| Hinge arm cover cap, steel, open, nickel-plated, not imprinted, compatible with Soft-close | 8/15 | On request | F069073669 |

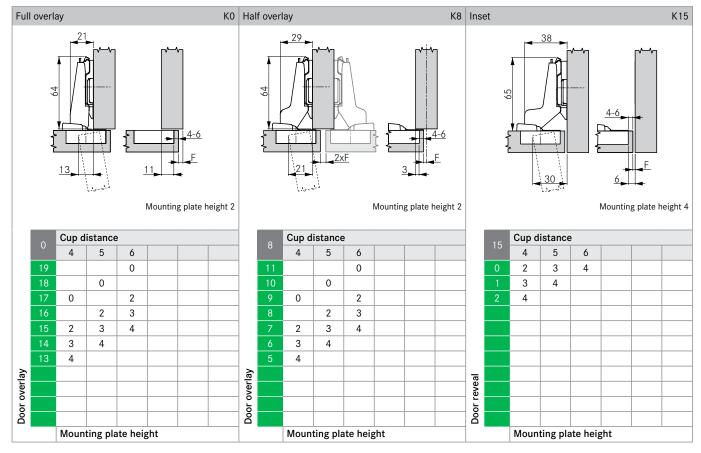
ACCESSORIES

| | Designation | Art. No. |
|--|-------------------------|--------------------|
| | Soft-close Pin | F069066528 |
| | Soft-close Impresso set | F069073 728 |

| Designation | Art. No. |
|-------------|----------|
| | |
| | |
| | |
| | |
| | |
| | |
| | |

| Nexis Impresso mounting plates | 146 | Soft-close | 106 | |
|--------------------------------|-----|---------------------|-----|--|
| Accessories | 154 | Assembly technology | 225 | |
| Technical information | 156 | Assembly aids | 230 | |

All dimensions in millimetres



MINIMUM GAP

| | | Cup d | istance | • | | |
|----------------|----|-------|---------|-----|--|--|
| | | 4 | 5 | 6 | | |
| | 16 | 0.7 | 0.7 | 0.7 | | |
| | 18 | 0.7 | 0.7 | 0.7 | | |
| | 19 | 0.7 | 0.7 | 0.7 | | |
| | 20 | 0.7 | 0.7 | 0.7 | | |
| SS | 22 | 0.7 | 0.7 | 0.8 | | |
| Door thickness | 24 | 0.7 | 0.7 | 1.1 | | |
| hick | | | | | | |
| or t | | | | | | |
| Õ | | | | | | |
| | | Minim | ium ga | p | | |

MINIMUM REVEAL

| | | Cup d | istance | е | | | |
|----------------|--------------------|-------|---------|-----|--|--|--|
| | | 4 | 5 | 6 | | | |
| | 16 | 0.6 | 0.6 | 0.6 | | | |
| | 18 | 0.9 | 0.9 | 0.9 | | | |
| | 19 | 1.1 | 1.1 | 1.1 | | | |
| | 20 | 1.4 | 1.4 | 1.4 | | | |
| SS | 22 | 1.9 | 1.9 | 1.9 | | | |
| Door thickness | 24 | 2.5 | 2.5 | 2.5 | | | |
| hic | | | | | | | |
| or t | | | | | | | |
| å | | | | | | | |
| | Minimum reveal (F) | | | | | | |

NOTES

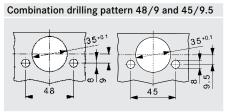
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can be opened without hindrance.

Important: Reveals were determined with a (door) edge radius of 1 mm.

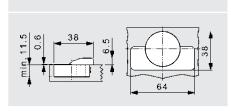
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

DRILLING PATTERNS



CUP DIMENSIONS



NEXIS IMPRESSO 22

110° hinge (door thicknesses up to 20 mm)



- 110° opening angle
- Compatible with Soft-close
- With shallow cup depth (11.5 mm), also suitable for soft-formed doors
- Suitable for all standard doors up to 20 mm door thickness
- 3-dimensional adjustment with corresponding mounting plate

Available in two versions:

- With self-closing mechanism (spring)
- Without self-closing mechanism (spring) for the use of Tipmatic

ORDER INFORMATION

| Door overlay | | Material | | | | Art. No. | |
|--------------|---------------|-------------------------|--------------------------|----------|-------------|----------------------------|--|
| | | Cup | Arm | Cranking | With spring | Impresso tool-free | |
| Full overlay | | Zamak, nickel-plated | Steel, nickel- plated | 0 | - | F014 072 520 | |
| Half avaria | | Zamak, | Steel, nickel- | 0 | • | F014072 522 | |
| Half overlay | nickel-plated | plated | | - | - | | |

COVER CAPS

| Designation | Cranking | Imprinted/embossed | Art. No. |
|---|----------|--------------------|----------------------------|
| Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | 0 | On request | F069 073 570 |
| Hinge arm cover cap, steel, open, nickel-plated, not imprinted, compatible with Soft-close | 8 | On request | F069 073 669 |

ACCESSORIES

| Designation | Art. No. |
|-------------------------|--------------------|
| Soft-close Pin | F069066528 |
| Soft-close Impresso set | F069073 728 |

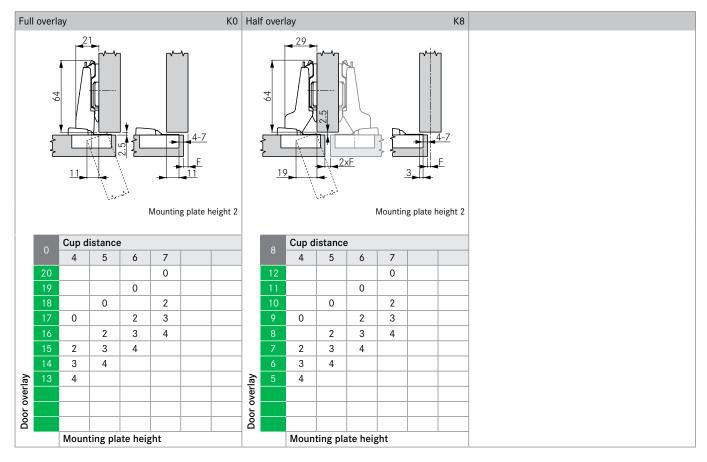
| | Designation | Art. No. |
|-------|--|----------------------------|
| A O O | Tipmatic Pin for wooden and aluminium frame doors, platinum grey | F069 135 396 |
| | Tipmatic Plus Pin for handle-free furniture doors, light grey | F069 135 061 |

| Nexis Impresso mounting plates | 146 |
|--------------------------------|-----|
| Accessories | 154 |
| Technical information | 156 |

| Soft-close | 106 |
|---------------------|-----|
| Tipmatic | 168 |
| Assembly technology | 225 |

| Assembly aids | 230 |
|---------------|-----|
| | |
| | |

All dimensions in millimetres



MINIMUM GAP

| | | Cup d | istance | • | | | |
|----------------|----|-------------|---------|-----|-----|--|--|
| | | 4 | 5 | 6 | 7 | | |
| | 16 | 0.7 | 1.6 | 2.6 | 3.6 | | |
| | 18 | 1.2 | 2.2 | 3.2 | 4.2 | | |
| | 19 | 1.5 | 2.5 | 3.5 | 4.5 | | |
| | 20 | 1.8 | 2.8 | 3.8 | 4.8 | | |
| SS | 22 | 2.4 | 3.4 | 4.4 | 5.4 | | |
| cue | | | | | | | |
| hick | | | | | | | |
| Door thickness | | | | | | | |
| å | | | | | | | |
| | | Minimum gap | | | | | |

MINIMUM REVEAL

| | | Cup d | istance | е | | |
|----------------|----|-------|---------|----------|-----|--|
| | | 4 | 5 | 6 | 7 | |
| | 16 | 0.5 | 0.5 | 0.5 | 0.5 | |
| | 18 | 1.0 | 1.0 | 1.0 | 1.0 | |
| | 19 | 1.2 | 1.2 | 1.2 | 1.2 | |
| | 20 | 1.5 | 1.5 | 1.5 | 1.5 | |
| SS | 22 | 3.7 | 2.8 | 2.1 | 2.1 | |
| cne | | | | | | |
| hic | | | | | | |
| Door thickness | | | | | | |
| õ | | | | | | |
| | | Minim | num re | veal (F) | | |

NOTES

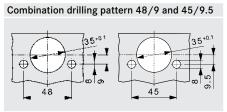
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can be opened without hindrance.

Important: Reveals were determined with a (door) edge radius of 1 mm.

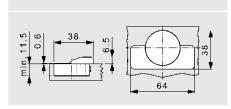
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

DRILLING PATTERNS



CUP DIMENSIONS



NEXIS IMPRESSO 29

125° hinge (door thicknesses up to 19 mm)



- 125° opening angle
- Compatible with Soft-close
- Optimal reveal for doors up to 19 mm thick
- With self-closing mechanism (spring)
- 3-dimensional adjustment with corresponding mounting plate

ORDER INFORMATION

| Door overlay | | Material | | | | Art. No. | |
|--------------|--------------|----------|-------------------------|----------|-------------|----------------------------|--|
| | | Cup | Arm | Cranking | With spring | Impresso tool-free | |
| Full overlay | Full overlay | | Steel, nickel-plated | 0 | • | F014 072 524 | |

COVER CAPS

| | Designation | Cranking | Imprinted/embossed | Art. No. |
|--|---|----------|--------------------|----------------------------|
| | Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | 0 | On request | F069 073 570 |
| | Hinge arm cover cap, steel, open, nickel-plated, not imprinted, compatible with Soft-close | 8 | On request | F069 073 669 |

ACCESSORIES

| Designation | Art. No. |
|-------------------------|----------------------------|
| Soft-close Pin | F069 066 528 |
| Soft-close Impresso set | F069 073 728 |

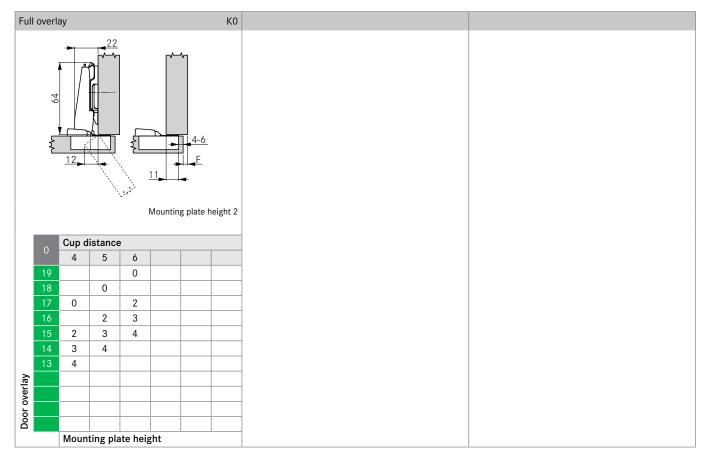
| Designation | Art. No. |
|-------------|----------|
| | |
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| | |

| Nexis Impresso mounting plates | 146 |
|--------------------------------|-----|
| Accessories | 154 |
| Technical information | 156 |

| Soft-close | 106 |
|---------------------|-----|
| Tipmatic | 168 |
| Assembly technology | 225 |

| Assembly aids | 230 |
|---------------|-----|
| | |
| | |

All dimensions in millimetres



MINIMUM GAP

| | | Cup d | istance | . | | | |
|----------------|-------------|-------|---------|----------|--|--|--|
| | | 4 | 5 | 6 | | | |
| | 16 | 1.0 | 1.8 | 2.6 | | | |
| | 18 | 2.1 | 2.9 | 3.7 | | | |
| | 19 | 2.7 | 3.5 | 4.3 | | | |
| | 20 | 3.2 | 4.0 | 4.8 | | | |
| SS | | | | | | | |
| ü | | | | | | | |
| Door thickness | | | | | | | |
| or t | | | | | | | |
| Š | | | | | | | |
| | Minimum gap | | | | | | |

MINIMUM REVEAL

| | | Cup d | istanc | е | | |
|----------------|----|-------|--------|---------|---|--|
| | | 4 | 5 | 6 | | |
| | 16 | 1.9 | 1.9 | 1.9 | | |
| | 18 | 2.6 | 2.5 | 2.5 | | |
| | 19 | 3.6 | 3.0 | 2.9 | | |
| | 20 | 5.5 | 4.5 | 3.5 | | |
| SS | | | | | | |
| ü | | | | | | |
| li je | | | | | | |
| Door thickness | | | | | | |
| ۱å | | | | | | |
| | | Minim | num re | veal (F |) | |

NOTES

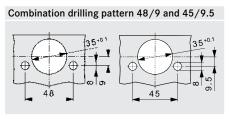
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can be opened without hindrance.

Important: Reveals were determined with a (door) edge radius of 1 mm.

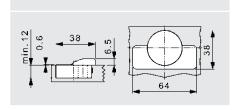
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

DRILLING PATTERNS



CUP DIMENSIONS



NEXIS IMPRESSO 65

170° wide-angle hinge (door thicknesses up to 26 mm)



- 170° opening angle
- Compatible with Soft-close
- Optimal reveal for doors up to 26 mm thick
- With shallow cup depth (11 mm), also suitable for soft-formed doors
- \bullet Zero protrusion with door open at 90°
- Finger guard
- 3-dimensional adjustment with corresponding mounting plate

ORDER INFORMATION

| Door overlay | | Mat | erial | | Art. No. | | No. |
|--------------|--|-------------------------|-------------------------|----------------------|-----------------------|------------|-----|
| | | Cup | Arm | Cranking With spring | Impresso tool-free | | |
| Full overlay | | Zamak, nickel-plated | Zamak, nickel-plated | 0 | • | F014072530 | |

ACCESSORIES

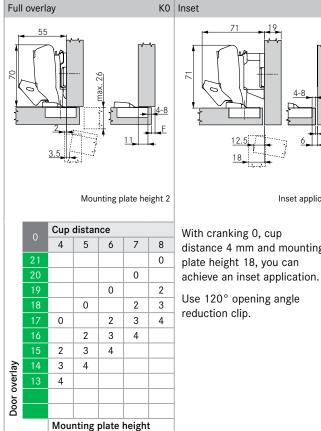
| | Designation | Art. No. |
|----|--|----------------------------|
| | 120° opening angle reduction clip, plastic, black | F069073401 |
| G. | 170° Soft-close set | F069 073 729 |

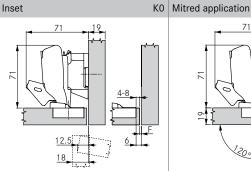
| Designation | Art. No. |
|-------------|----------|
| | |
| | |
| | |
| | |
| | |
| | |

| Nexis Impresso mounting plates | 146 |
|--------------------------------|-----|
| Accessories | 154 |
| Technical information | 156 |

| 170° Soft-close | 108 | |
|---------------------|-----|--|
| Assembly technology | 225 | |
| Assembly aids | 230 | |

All dimensions in millimetres





Mitred application

K0

With cranking 0, cup distance 4 mm and mounting plate height 18, you can

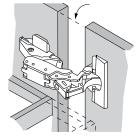
Inset application

Use 120° opening angle reduction clip.

With cranking 0, cup distance 3 mm and mounting plate height 18, you can achieve a mitred application.

Use 120° opening angle reduction clip.

ZERO PROTRUSION



Zero protrusion for use with inset drawers.

With cranking 0 and mounting plate height 0, the door is flush with the cabinet at 90°.

MINIMUM GAP

| | | Cup | Cup distance | | | | | |
|----------------|-------------|-----|--------------|-----|-----|--|--|--|
| | | 4 | 5 | 6 | 8 | | | |
| | 16 | 0.7 | 0.7 | 0.7 | 0.7 | | | |
| | 18 | 0.7 | 0.7 | 0.7 | 0.7 | | | |
| | 19 | 0.7 | 0.7 | 0.7 | 0.7 | | | |
| | 20 | 0.7 | 0.7 | 0.7 | 0.7 | | | |
| SS | 22 | 0.7 | 0.7 | 0.7 | 0.7 | | | |
| cne | 23 | 0.7 | 0.7 | 0.7 | 0.7 | | | |
| hic | 24 | 0.7 | 0.7 | 0.7 | 0.7 | | | |
| Door thickness | 25 | 0.7 | 0.7 | 0.7 | 0.7 | | | |
| ŏ | 26 | 0.7 | 0.7 | 0.7 | 0.7 | | | |
| | Minimum gap | | | | | | | |

MINIMUM REVEAL Com distance

| | | Cup | Cup distance | | | | | |
|----------------|--------------------|-----|--------------|-----|-----|-----|--|--|
| | | 4 | 5 | 6 | 7 | 8 | | |
| | 16 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| | 18 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| | 19 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| | 20 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| SS | 22 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| Door thickness | 23 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| hicl | 24 | 0.7 | 0.7 | 0.7 | 1.8 | 2.0 | | |
| or t | 25 | 6.5 | 6.0 | 5.5 | 4.8 | 4.0 | | |
| õ | 26 | 9.5 | 8.5 | 7.5 | 6.5 | 5.5 | | |
| | Minimum reveal (F) | | | | | | | |

NOTES

The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can be opened without hindrance.

Important: Reveals were determined with a (door) edge radius of 1 mm.

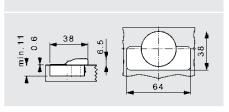
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

DRILLING PATTERNS

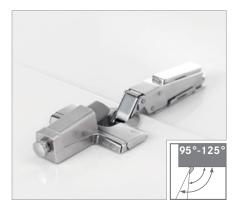
Combination drilling pattern 48/9 and 45/9.5

CUP DIMENSIONS



SOFT-CLOSE IMPRESSO

For Nexis Impresso 95°, 100°, 110° and 125° hinges



- Can be installed without tools can also be retrofitted
- No additional holes on the cabinet or door
- Damping capacity can be adjusted individually
- Use damping system for hinges from the Nexis Impresso series

ORDER INFORMATION

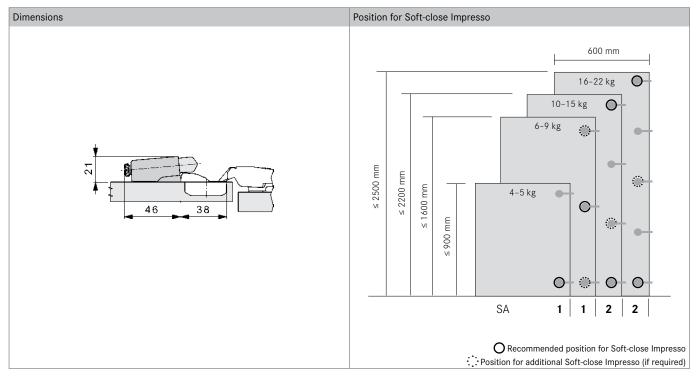
| Soft-close Impresso set | Art. No. |
|--|--------------------|
| 1 set consists of: 1 Soft-close adapter for Nexis Impresso hinges 1 Soft-close damper 2 cover caps | F069073 728 |

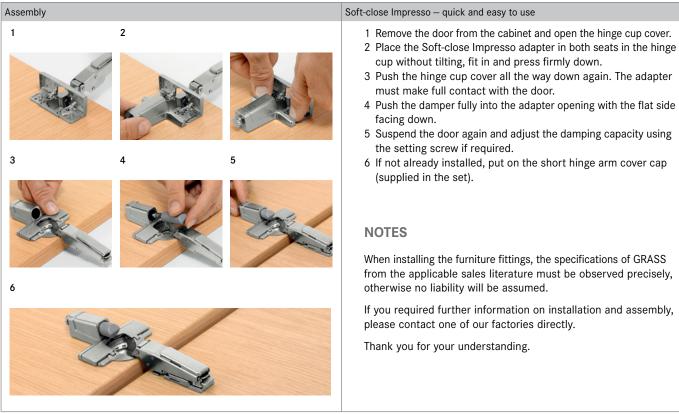
COVER CAPS

| Designation | Cranking | Imprinted/embossed | Art. No. |
|---|----------|--------------------|----------------------------|
| Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | 0 | On request | F069 073 570 |
| Hinge arm cover cap, steel, open, nickel-plated, not imprinted, compatible with Soft-close | 8/15 | On request | F069 073 669 |

| Nexis Impresso | 97 | | |
|----------------|----|--|--|
| | | | |
| | | | |

All dimensions in millimetres





LEGEND

SA Number of hinges

170° SOFT-CLOSE

For Nexis wide-angle hinges 170°



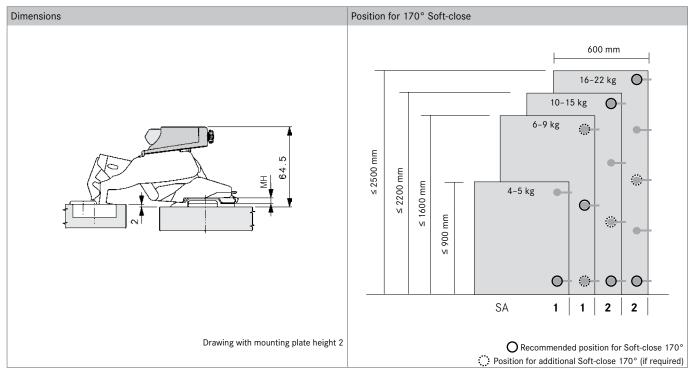
- For Nexis Impresso, Nexis Click-on and Nexis Slide-on 170° wide-angle hinges
- Can be installed without tools can also be retrofitted
- No additional holes on the cabinet or door
- Damping capacity can be adjusted individually

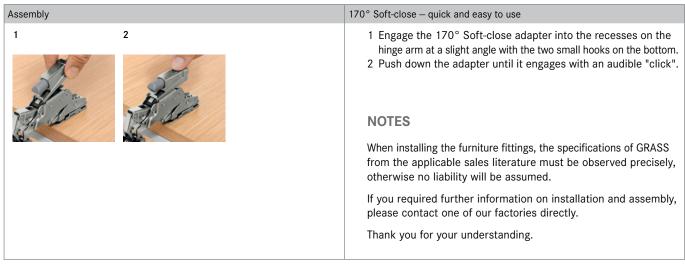
ORDER INFORMATION

| 170° Soft-close | Art. No. |
|---|--------------------|
| Soft-close adapter for Nexis Impresso, Nexis Click-on and Nexis Slide-on 170° wide-angle hinges with pre-assembled Soft-close damper | F069073 729 |

| Nexis Impresso | 97 | | |
|----------------|----|--|--|
| | | | |
| | | | |

All dimensions in millimetres





LEGEND

MH Mounting plate height
SA Number of hinges

SOFT-CLOSE PIN

Pneumatic damper for doors



- Suitable for all door sizes, door shapes and materials
- Can also be retrofitted
- For drilling or for installation with adapter plate

ORDER INFORMATION

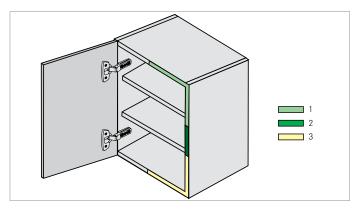
| Soft-close Pin | For drilling | Art. No. |
|--|--------------|------------|
| Drill hole on front edge For perfect appearance Cup: plastic, anthracite Piston: light grey | min. 60 | F069066528 |

| Line hole adapter plate | For Euro screws | Art. No. |
|--|-----------------|--------------------|
| Suitable for hole spacing 28 mm and 37 mm Fixing with Euro screws (6.3 x 13.5) Plastic, light grey | 32 | F069063 310 |

| Frame adapter plate | For screw fitting | Art. No. |
|---|-------------------|----------------------------|
| For quick retrofitting Fixing with wood screws (3.5 x 13) Plastic, light grey | 9_5 | F069 073 697 |

| Lineal adapter plate | For sciew fitting | ALL NO. |
|---|-------------------|----------------------------|
| Design solution – also in conjunction with inset doors Fixing with wood screws (3.5 x 13) Plastic, light grey | 32 17 | F069 073 696 |

| Nexis Impresso | 97 | | |
|----------------|----|--|--|
| | | | |
| | | | |



- Possible damper position for a standard door:
 - 1 Good position
 - 2 Optimal position
 - 3 Possible position
- $\bullet\,$ For larger doors, we recommend using an additional damper.

LEGEND

Nexis Click-on Hinge systems

Hinges for quick assembly on the cabinet side with Click-on technology.

| Opening angle | Product description | Full overlay | Half overlay | Inset | Page |
|---------------|--|--------------|--------------|-------|------|
| 100° | Nexis Click-on 04 • Also suitable for soft-formed doors • Optimal reveal for door thicknesses up to 24 mm • Compatible with Soft-close | | | | 114 |
| 110° | Nexis Click-on 22 • Cup depth 11 mm • Also suitable for soft-formed doors • Compatible with Soft-close | | | - | 116 |
| 125° | Nexis Click-on 29 Convenient access to unit Compatible with Soft-close | | | - | 118 |
| 170° | Nexis Click-on 65 • Also suitable for soft-formed doors • Zero protrusion • Compatible with Soft-close | | | - | 120 |
| 95° | Nexis Click-on 05 • Suitable for thick doors or profiled doors • Optimal reveal for door thicknesses up to 30 mm • Compatible with Soft-close | | | | 122 |
| 95° | Nexis Click-on 25 • Cup diameter 40 mm • For profiled and frame doors with door thickness up to 36 mm • Smallest reveals with thick doors | | | | 124 |
| 95° | Nexis Click-on 05/20/6 • For 20° angled cabinets • Optimal reveal for door thicknesses up to 30 mm • Compatible with Soft-close | - | | - | 126 |
| 95° | Nexis Click-on 05/30/2 • For 30° angled cabinets • Optimal reveal for door thicknesses up to 30 mm • Compatible with Soft-close | - | | - | 128 |
| 95° | Nexis Click-on 05/45/3 • For 45° corner and special applications • Optimal reveal for door thicknesses up to 30 mm • Compatible with Soft-close | - | - | | 130 |
| 125° | Nexis Click-on 29/-14 • For -14° angled cabinets • Ideal for kitchens and bathrooms • Compatible with Soft-close | - | | - | 132 |
| 125° | Nexis Click-on 29/-24 • For -24° corner and special applications • Ideal for kitchens and bathrooms | - | | - | 134 |
| 95° | Nexis Click-on 05/90/4 • For protruding posts • Optimal reveal for door thicknesses up to 30 mm • Compatible with Soft-close | - | - | | 136 |

| Opening angle | | Product description | Full overlay | Half overlay | Inset | Page |
|---------------|----------|--|--------------|--------------|-------|------|
| - | | Nexis Click-on PCC • Pie-cut corner hinge for corner applications • For door thicknesses from 14 to 22 mm • For connecting two corner cabinet doors | - | - | | 138 |
| 95° | | Nexis Click-on 17 • Cup diameter 26 mm, ideal for frame doors • Optimal reveal up to 19 mm • Compatible with Soft-close | | | - | 140 |
| 95° | G | Nexis Click-on 17 GL • For glass thicknesses from 4 to 6 mm • Cup diameter 26 mm • Ideal for display cabinets | | | | 142 |
| 128° | | Nexis Click-on Mirro 07 • For mirro and glass applications • Fixing by gluing on the door side • Compatible with Soft-close | | | | 144 |

| Nexis Click-on mounting plates | 146 |
|--|-----|
| Accessories (cover caps, opening angle reduction clip) | 154 |
| Technical information | 156 |
| Soft-close damping system | 160 |
| Tipmatic Pin for handle-free opening | 168 |
| Assembly technology | 225 |
| Assembly aids | 230 |

100° hinge (door thicknesses up to 24 mm)



- 100° opening angle
- Optimal reveal for doors up to 24 mm thick
- Compatible with Soft-close
- With shallow cup depth (11 mm), also suitable for soft-formed doors
- 3-dimensional adjustment with corresponding mounting plate

Available in two versions:

- With self-closing mechanism (spring)
- Without self-closing mechanism (spring) for the use of Tipmatic

ORDER INFORMATION

| | | Material Crani | | | | Art. No. | | | | |
|--------------|-------------------------|----------------|-----------------------------|---------------|-------------|-------------------------------|-------------------------------|---|--------------------|---|
| Door overlay | | | | Cranking | With spring | Click-on for screw fitting | Click-on for press fitting | | | |
| Full overlay | | Steel, | Steel, | 0 | • | F015072 722 | F015072719 | | | |
| ruli overlay | nickel-plated | (1 | nickel-plated nickel-plated | nickel-plated | U | - | F015072 724 | - | | |
| Half avaria | Steel | Steel, | Steel, | _ | • | F015072 729 | F015072727 | | | |
| Half overlay | | nickel-plated | nickel-plated | 8 | - | F015072 730 | - | | | |
| Inset | Steel, nickel-plated | Steel, | Steel, | Steel, | Steel. | Steel, Steel, | 15 | • | F015072 736 | - |
| iliset | | | nickel-plated | 15 | - | F015072 738 | - | | | |

COVER CAPS

| Designation | Cranking | Imprinted/embossed | Art. No. |
|---|----------|--------------------|------------|
| Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | 0 | On request | F069073570 |
| Hinge arm cover cap, steel, open, nickel-plated, not imprinted, compatible with Soft-close | 8/15 | On request | F069073669 |

ACCESSORIES

| Designation | Art. No. |
|--|----------------------------|
| Hinge cup cover cap, steel, nickel-plated, not imprinted | F069 073 687 |
| Soft-close Click-on adapter | F069073 715 |

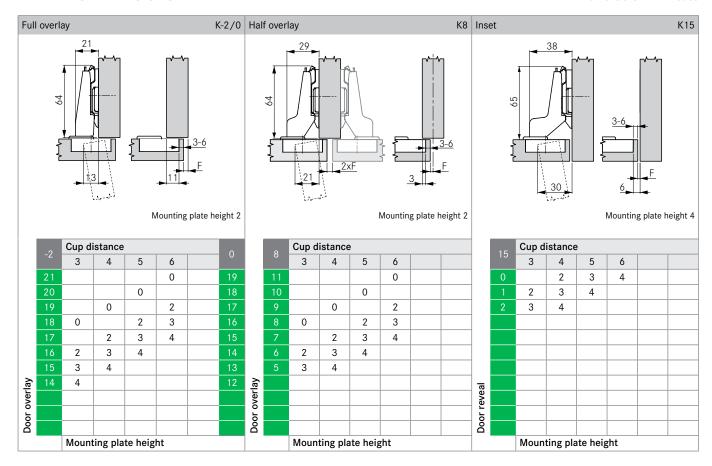
| | Designation | Art. No. |
|-----|--|----------------------------|
| 700 | Tipmatic Pin for wooden and aluminium frame doors, platinum grey | F069 135 396 |
| 500 | Tipmatic Plus Pin for handle-free furniture doors, light grey | F069 135 061 |

| Nexis Click-on mounting plates | 146 |
|--------------------------------|-----|
| Accessories | 154 |
| Technical information | 156 |

| Soft-close Click-on | 160 |
|---------------------|-----|
| Tipmatic | 168 |
| Assembly technology | 225 |

| Assembly aids | 230 |
|---------------|-----|
| | |
| | |

All dimensions in millimetres



MINIMUM GAP

| | | Cup d | istance | ; | | | |
|----------------|----|-------|---------|-----|-----|--|--|
| | | 3 | 4 | 5 | 6 | | |
| | 16 | 0.5 | 0.5 | 0.5 | 0.5 | | |
| | 18 | 0.5 | 0.5 | 0.5 | 0.5 | | |
| | 19 | 0.5 | 0.5 | 0.5 | 0.5 | | |
| | 20 | 0.0 | 0.0 | 0.0 | 0.5 | | |
| SS | 22 | 0.5 | 0.5 | 0.5 | 0.8 | | |
| ue | 24 | 0.5 | 0.5 | 0.5 | 1.1 | | |
| hick | | | | | | | |
| Door thickness | | | | | | | |
| å | | | | | | | |
| | | Minim | ium gaj | p | | | |

MINIMUM REVEAL

| | | Cup d | istance | е | | | |
|--------------------|----|-------|---------|-----|-----|--|--|
| | | 3 | 4 | 5 | 6 | | |
| | 16 | 0.6 | 0.6 | 0.6 | 0.6 | | |
| | 18 | 0.9 | 0.9 | 0.9 | 0.9 | | |
| | 19 | 1.1 | 1.1 | 1.1 | 1.1 | | |
| | 20 | 1.4 | 1.4 | 1.4 | 1.4 | | |
| SS | 22 | 1.9 | 1.9 | 1.9 | 1.9 | | |
| ue | 24 | 2.5 | 2.5 | 2.5 | 2.5 | | |
| ļ ģ | | | | | | | |
| Door thickness | | | | | | | |
| å | | | | | | | |
| Minimum reveal (F) | | | | | | | |

NOTES

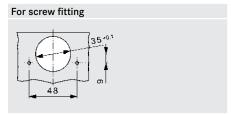
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can be opened without hindrance.

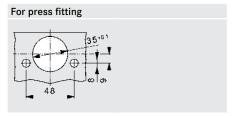
Important: Reveals were determined with a (door) edge radius of 1 mm.

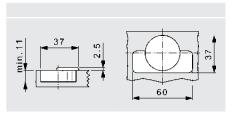
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

DRILLING PATTERNS







110° hinge



- 110° opening angle
- Compatible with Soft-close
- With shallow cup depth (11 mm), also suitable for soft-formed doors
- 3-dimensional adjustment with corresponding mounting plate

Available in two versions:

- With self-closing mechanism (spring)
- Without self-closing mechanism (spring) for the use of Tipmatic

ORDER INFORMATION

| | | Mat | Material | | | Art. No. | | | |
|--------------|-------------------|---------------|-----------------|--|-------------|-------------------------------|-------------------------------|------------|---|
| Door overlay | | Cup | Arm | Cranking | With spring | Click-on for screw fitting | Click-on for press fitting | | |
| Full overlay | Steel, Steel, | Steel, | Steel, | Steel, | 0 | • | F015072811 | F015072810 | |
| ruii overiay | | nickel-plated | d nickel-plated | - | F015072816 | - | | | |
| Half avaria | ∫ T Steel, | | Steel, | , , , , , , , , , , , , , , , , , , , | Steel, | 0 | • | F015072818 | - |
| Half overlay | | nickel-plated | nickel-plated | 8 | - | - | - | | |

COVER CAPS

| Designation | Cranking | Imprinted/embossed | Art. No. |
|---|----------|--------------------|----------------------------|
| Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | 0 | On request | F069 073 570 |
| Hinge arm cover cap, steel, open, nickel-plated, not imprinted, compatible with Soft-close | 8 | On request | F069 073 669 |

ACCESSORIES

| | Designation | Art. No. |
|--|--|----------------------------|
| | Hinge cup cover cap, steel, nickel-plated, not imprinted | F069 073 687 |
| | Soft-close Click-on adapter | F069 073 715 |

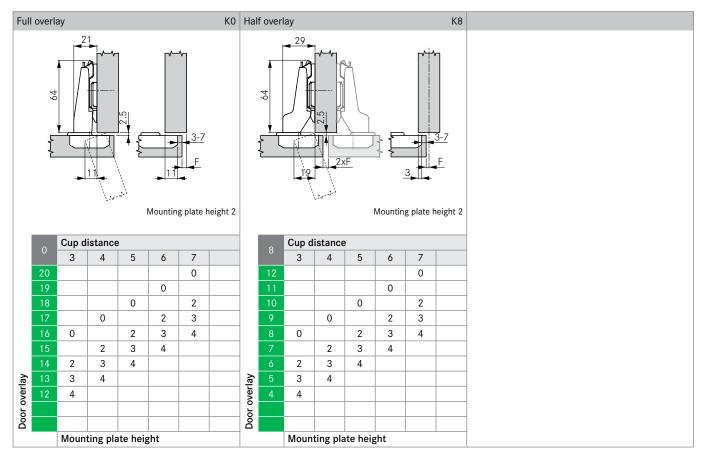
| | Designation | Art. No. |
|-----|--|----------------------------|
| 100 | Tipmatic Pin for wooden and aluminium frame doors, platinum grey | F069 135 396 |
| | Tipmatic Plus Pin for handle-free furniture doors, light grey | F069 135 061 |

| Nexis Click-on mounting plates | 146 |
|--------------------------------|-----|
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| Technical information | 156 |

| Soft-close Click-on | 160 |
|---------------------|-----|
| Tipmatic | 168 |
| Assembly technology | 225 |

| Assembly aids | 230 |
|---------------|-----|
| | |
| | |

All dimensions in millimetres



MINIMUM GAP

| | | Cup d | istance | . | | | |
|----------------|----|-------------|---------|----------|-----|-----|--|
| | | 3 | 4 | 5 | 6 | 7 | |
| | 16 | 0.5 | 0.6 | 1.6 | 2.6 | 3.6 | |
| | 18 | 0.5 | 1.2 | 2.2 | 3.2 | 4.2 | |
| | 19 | 0.5 | 1.5 | 2.5 | 3.5 | 4.5 | |
| | 20 | 0.8 | 1.8 | 2.8 | 3.8 | 4.8 | |
| SS | 22 | 1.4 | 2.4 | 3.4 | 4.4 | 5.4 | |
| çue. | | | | | | | |
| hicl | | | | | | | |
| Door thickness | | | | | | | |
| å | | | | | | | |
| | | Minimum gap | | | | | |

MINIMUM REVEAL

| | | Cup d | istance | Э | | | | | |
|----------------|----|--------------------|---------|-----|-----|-----|--|--|--|
| | | 3 | 4 | 5 | 6 | 7 | | | |
| | 16 | 0.5 | 0.5 | 0.5 | 0.5 | 0.5 | | | |
| | 18 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | | | |
| | 19 | 1.2 | 1.2 | 1.2 | 1.2 | 1.2 | | | |
| | 20 | 2.2 | 1.5 | 1.5 | 1.5 | 1.5 | | | |
| SS | 22 | 4.7 | 3.7 | 2.8 | 2.1 | 2.1 | | | |
| cne | | | | | | | | | |
| hic | | | | | | | | | |
| Door thickness | | | | | | | | | |
| õ | | | | | | | | | |
| | | Minimum reveal (F) | | | | | | | |

NOTES

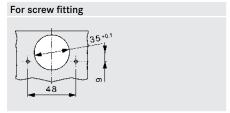
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can be opened without hindrance.

Important: Reveals were determined with a (door) edge radius of 1 mm.

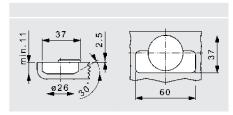
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

DRILLING PATTERNS



For press fitting



125° hinge (door thicknesses up to 19 mm)



- 125° opening angle
- Compatible with Soft-close
- Optimal reveal for door thicknesses up to 19 mm
- With self-closing mechanism (spring)
- 3-dimensional adjustment with corresponding mounting plate

ORDER INFORMATION

| | | Mat | erial | | | Art. | No. |
|--------------|--|-------------------------|-------------------------|----------|-------------|-------------------------------|-------------------------------|
| Door overlay | | Cup | Arm | Cranking | With spring | Click-on for screw fitting | Click-on for press fitting |
| Full overlay | | Steel, nickel-plated | Steel, nickel-plated | 0 | - | F015 072 827 | F015072825 |
| Half overlay | | Steel, nickel-plated | Steel, nickel-plated | 8 | • | F015072832 | - |

COVER CAPS

| Designation | Cranking | Imprinted/embossed | Art. No. |
|---|----------|--------------------|----------------------------|
| Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | 0 | On request | F069 073 570 |
| Hinge arm cover cap, steel, open, nickel-plated, not imprinted, compatible with Soft-close | 8 | On request | F069 073 669 |

ACCESSORIES

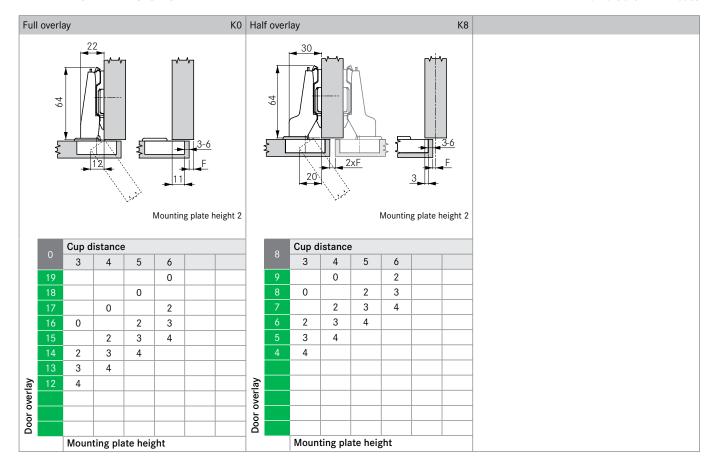
| Designation | Art. No. |
|--|----------------------------|
| Hinge cup cover cap, steel, nickel-plated, not imprinted | F069 073 687 |
| Soft-close Click-on adapter | F069073 715 |

| Designation Art. No. | |
|----------------------|--|
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |

| Nexis Click-on mounting plates | 146 |
|--------------------------------|-----|
| Accessories | 154 |
| Technical information | 156 |

| Soft-close Click-on | 160 | |
|---------------------|-----|--|
| Assembly technology | 225 | |
| Assembly aids | 230 | |

All dimensions in millimetres



MINIMUM GAP

| | | Cup d | istance | · | | |
|----------------|----|-------|---------|-----|-----|--|
| | | 3 | 4 | 5 | 6 | |
| | 16 | 0.5 | 1.0 | 1.8 | 2.6 | |
| | 18 | 1.3 | 2.1 | 2.9 | 3.7 | |
| | 19 | 1.9 | 2.7 | 3.5 | 4.3 | |
| | 20 | 2.4 | 3.2 | 4.0 | 4.8 | |
| SS | | | | | | |
| cue | | | | | | |
| hick | | | | | | |
| Door thickness | | | | | | |
| å | | | | | | |
| | | Minim | ium gaj | 0 | | |

MINIMUM REVEAL

| | | Cup d | Cup distance | | | | | | |
|--------------------|----|-------|--------------|-----|-----|--|--|--|--|
| | | 3 | 4 | 5 | 6 | | | | |
| | 16 | 1.9 | 1.9 | 1.9 | 1.9 | | | | |
| | 18 | 2.8 | 2.6 | 2.5 | 2.5 | | | | |
| | 19 | 4.6 | 3.6 | 3.0 | 2.9 | | | | |
| | 20 | 6.5 | 5.5 | 4.5 | 3.5 | | | | |
| SS | | | | | | | | | |
| ü | | | | | | | | | |
| je | | | | | | | | | |
| Door thickness | | | | | | | | | |
| ĕ | | | | | | | | | |
| Minimum reveal (F) | | | | | | | | | |

NOTES

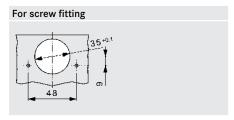
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can be opened without hindrance.

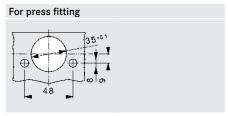
Important: Reveals were determined with a (door) edge radius of 1 mm.

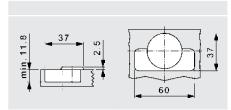
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

DRILLING PATTERNS







170° wide-angle hinge (door thicknesses up to 26 mm)



- 170° opening angle
- Compatible with Soft-close
- Optimal reveal for door thicknesses up to 26 mm
- With shallow cup depth (11 mm), also suitable for soft-formed doors
- \bullet Zero protrusion with door open at 90°
- Finger guard
- 3-dimensional adjustment with corresponding mounting plate

Available in two versions:

- With self-closing mechanism (spring)
- Without self-closing mechanism (spring) for the use of Tipmatic

ORDER INFORMATION

| | | Mat | erial | | | Art. | No. |
|--------------|-------------------------------|---------------|---------------|----------|-------------|-------------------------------|-------------------------------|
| Door overlay | | Cup | Arm | Cranking | With spring | Click-on for screw fitting | Click-on for press fitting |
| Full overlay | | Zamak, | Zamak, 0 | | • | F015072842 | F015072840 |
| Full overlay | ni | nickel-plated | nickel-plated | U | - | F015072843 | - |
| Half avaria | Zamak, Zamak, nickel-plated 8 | • | F015072845 | - | | | |
| Half overlay | | nickel-plated | 0 | - | F015072846 | - | |

ACCESSORIES

| | Designation | Art. No. |
|--|---|--------------------|
| | 120° opening angle reduction clip, plastic, black | F069073401 |
| | 170° Soft-close | F069073 729 |

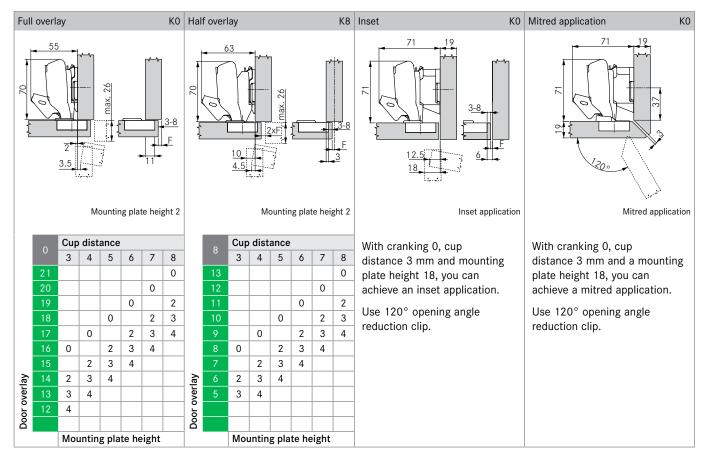
| | Designation | Art. No. |
|-----|--|----------------------------|
| X00 | Tipmatic Pin for wooden and aluminium frame doors, platinum grey | F069 135 396 |
| 500 | Tipmatic Plus Pin for handle-free furniture doors, light grey | F069135061 |

| Nexis Click-on mounting plates | 146 |
|--------------------------------|-----|
| Accessories | 154 |
| Technical information | 156 |

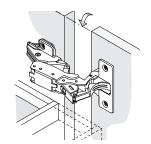
| 170° Soft-close | 162 |
|---------------------|-----|
| Tipmatic | 168 |
| Assembly technology | 225 |

| Assembly aids | 230 |
|---------------|-----|
| | |
| | |

All dimensions in millimetres



ZERO PROTRUSION



Zero protrusion for use with inset drawers.

With cranking 0 and mounting plate height 0, the door is flush with the cabinet at 90°.

MINIMUM GAP

| | | Cup | Cup distance | | | | | | |
|----------------|-------------|-----|--------------|-----|-----|-----|-----|--|--|
| | | 3 | 3 4 5 6 8 10 | | | | | | |
| | 16 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| | 18 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| | 19 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| | 20 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| SS | 22 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| çue | 23 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| Door thickness | 24 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| or t | 25 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| å | 26 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| | Minimum gap | | | | | | | | |

MINIMUM REVEAL

Cup distance

| | | oup diotarioc | | | | | |
|----------------|----|---------------|------|-------|------|-----|-----|
| | | 3 | 4 | 5 | 6 | 7 | 8 |
| | 16 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 |
| | 18 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 |
| | 19 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 |
| | 20 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 |
| SS | 22 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 |
| cue | 23 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 |
| hic | 24 | 0.0 | 0.0 | 0.0 | 0.5 | 1.8 | 2.0 |
| Door thickness | 25 | 6.5 | 6.5 | 6.0 | 5.5 | 4.8 | 4.0 |
| å | 26 | 10.5 | 9.5 | 8.5 | 7.5 | 6.5 | 5.5 |
| | | Min | imuı | n rev | /eal | (F) | |
| | | | | | | | |

NOTES

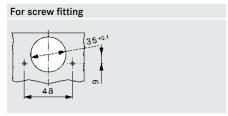
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can be opened without hindrance.

Important: Reveals were determined with a (door) edge radius of 1 mm.

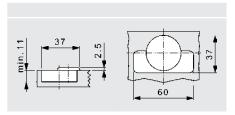
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

DRILLING PATTERNS



For press fitting



95° profiled door hinge (door thicknesses up to 30 mm)



- $\bullet\,$ 95° opening angle
- Smallest reveals with thick doors
- Compatible with Soft-close
- Optimal reveal for door thicknesses up to 26 mm
- 3-dimensional adjustment with corresponding mounting plate

Available in two versions:

- With self-closing mechanism (spring)
- Without self-closing mechanism (spring) for the use of Tipmatic

ORDER INFORMATION

| | | Mat | Material | | | Art. | No. |
|--------------|-------------------------------|-------------------------|--------------------------|----------------------------|-------------|-------------------------------|-----|
| Door overlay | | Cup | Arm | Cranking | With spring | Click-on for screw fitting | |
| Full overlay | r | Steel, nickel-plated | Steel, nickel-plated | 0 | • | F015072742 | |
| Full overlay | | | | | - | F015072743 | |
| Half words | Steel, Steel, nickel-plated 8 | Steel, | Steel, | 0 | • | F015072760 | |
| Half overlay | | 0 | - | F015 072 762 | | | |
| Inset | | Steel, | Steel, | 15 | - | F015072768 | |
| moet | | nickel-plated | kel-plated nickel-plated | | - | F015 072 770 | |

COVER CAPS

| Designation | Cranking | Imprinted/embossed | Art. No. |
|---|----------|--------------------|----------------------------|
| Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | 0 | On request | F069 073 570 |
| Hinge arm cover cap, steel, open, nickel-plated, not imprinted, compatible with Soft-close | 8/15 | On request | F069073669 |

ACCESSORIES

| Designation | Art. No. |
|--|----------------------------|
| Hinge cup cover cap, steel, nickel-plated, not imprinted | F069 073 687 |
| Soft-close Click-on adapter | F069 073 715 |

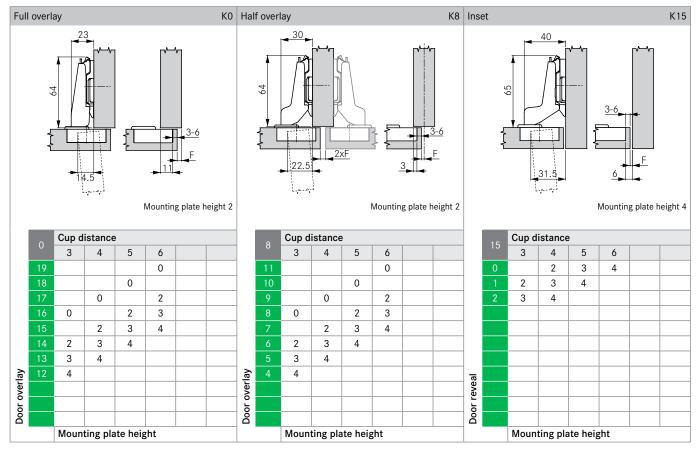
| | | Designation | Art. No. |
|---|---|--|----------------------------|
| A | Ţ | Tipmatic Pin for wooden and aluminium frame doors, platinum grey | F069 135 396 |
| 5 | | Tipmatic Plus Pin for handle-free furniture doors, light grey | F069 135 061 |

| Nexis Click-on mounting plates | 146 |
|--------------------------------|-----|
| Accessories | 154 |
| Technical information | 156 |

| Soft-close Click-on | 160 |
|---------------------|-----|
| Tipmatic | 168 |
| Assembly technology | 225 |

| Assembly aids | 230 |
|---------------|-----|
| | |
| | |

All dimensions in millimetres



MINIMUM GAP

| | | Cup d | istance | • | | |
|----------------|----|-------|---------|-----|-----|--|
| | | 3 | 4 | 5 | 6 | |
| | 16 | 0.5 | 0.5 | 0.5 | 0.5 | |
| | 18 | 0.5 | 0.5 | 0.5 | 0.5 | |
| | 19 | 0.5 | 0.5 | 0.5 | 0.5 | |
| | 20 | 0.5 | 0.5 | 0.5 | 0.5 | |
| SS | 22 | 0.5 | 0.5 | 0.5 | 0.5 | |
| Door thickness | 24 | 0.5 | 0.5 | 0.5 | 0.5 | |
| hic | 26 | 0.5 | 0.5 | 0.5 | 0.7 | |
| or t | 28 | 0.5 | 0.5 | 0.5 | 0.9 | |
| Õ | 30 | 0.5 | 0.5 | 1.1 | 1.1 | |
| | | Minim | ium gaj | p | | |

MINIMUM REVEAL

| | | Cup d | istance | е | | |
|----------------|----|-------|---------|----------|-----|--|
| | | 3 | 4 | 5 | 6 | |
| | 16 | 0.1 | 0.1 | 0.1 | 0.1 | |
| | 18 | 0.2 | 0.2 | 0.2 | 0.2 | |
| | 19 | 0.3 | 0.3 | 0.3 | 0.3 | |
| | 20 | 0.4 | 0.4 | 0.4 | 0.4 | |
| SS | 22 | 0.7 | 0.7 | 0.7 | 0.7 | |
| çue. | 24 | 1.0 | 1.0 | 1.0 | 1.0 | |
| hick | 26 | 1.4 | 1.4 | 1.4 | 1.4 | |
| Door thickness | 28 | 1.9 | 1.9 | 1.9 | 1.9 | |
| å | 30 | 3.8 | 2.9 | 2.6 | 2.5 | |
| | | Minim | num re | veal (F) |) | |

NOTES

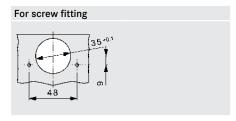
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can be opened without hindrance.

Important: Reveals were determined with a (door) edge radius of 1 mm.

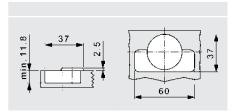
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

DRILLING PATTERNS



For press fitting



95° profiled door hinge (door thicknesses up to 36 mm)



- 95° opening angle
- Smallest reveals with thick doors
- Hinge cup with Ø 40 mm
- For thick profiled and frame doors with door thickness up to 36 mm
- Strong hold-closed function even with large doors thanks to special spring mechanism
- With self-closing mechanism (spring)
- 3-dimensional adjustment with corresponding mounting plate

ORDER INFORMATION

| | | | erial | | With | Art. | No. |
|--------------|--|-------------------------|-------------------------|----------|--------|-------------------------------|-----|
| Door overlay | | Cup | Arm | Cranking | spring | Click-on for screw fitting | |
| Full overlay | | Steel, nickel-plated | Zamak, nickel-plated | 0 | | F015 072 820 | |
| Half overlay | | Steel, nickel-plated | Zamak, nickel-plated | 8 | • | F015072822 | |
| Inset | | Steel, nickel-plated | Zamak, nickel-plated | 15 | • | F015072823 | |

COVER CAPS

| Designation | Cranking | Imprinted/embossed | Art. No. |
|---|----------|--------------------|----------------------------|
| Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | 0 | On request | F069 073 570 |
| Hinge arm cover cap, steel, open, nickel-plated, not imprinted, compatible with Soft-close | 8/15 | On request | F069073669 |

ACCESSORIES

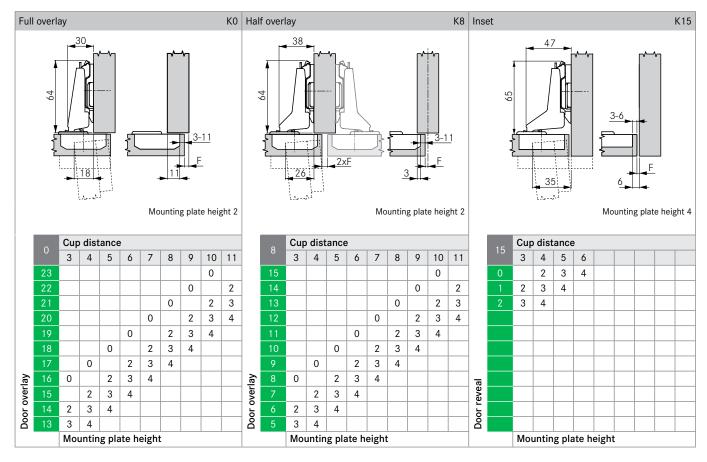
| | Designation | Art. No. |
|--|----------------|------------|
| | Soft-close Pin | F069066528 |
| | | |

| | Designation | Art. No. |
|--|-------------|----------|
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |

| Nexis Click-on mounting plates | 146 |
|--------------------------------|-----|
| Accessories | 154 |
| Technical information | 156 |

| Soft-close Pin | 166 | |
|---------------------|-----|--|
| Assembly technology | 225 | |
| Assembly aids | 230 | |

All dimensions in millimetres



MINIMUM GAP

| | | | | _ | | | | | |
|----------------|----|-----|------|------|-----|-----|-----|--|--|
| | | Cup | dist | ance |) | | | | |
| | | 3 | 4 | 5 | 6 | 8 | 10 | | |
| | 20 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| | 22 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| | 24 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| | 26 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| SS | 28 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| cue | 30 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| hic | 32 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| Door thickness | 34 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| Õ | 36 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| | | Min | imur | n ga | р | | | | |

MINIMUM REVEAL

| | | Cup distance | | | | | | | | |
|----------------|--------------------|--------------|-----|-----|-----|-----|-----|--|--|--|
| | | 3 | 4 | 5 | 6 | 8 | 10 | | | |
| | 20 | 0.1 | 0.1 | 0.1 | 0.1 | 0.1 | 0.1 | | | |
| | 22 | 0.2 | 0.2 | 0.2 | 0.2 | 0.2 | 0.2 | | | |
| | 24 | 0.3 | 0.3 | 0.3 | 0.3 | 0.3 | 0.3 | | | |
| | 26 | 0.4 | 0.4 | 0.4 | 0.4 | 0.4 | 0.4 | | | |
| SS | 28 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | | | |
| çue: | 30 | 0.8 | 0.8 | 0.8 | 0.8 | 0.8 | 0.8 | | | |
| hic | 32 | 2.1 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 | | | |
| Door thickness | 34 | 4.2 | 3.1 | 2.3 | 1.6 | 1.4 | 1.4 | | | |
| å | 36 | 6.5 | 5.2 | 4.2 | 3.5 | 2.2 | 1.7 | | | |
| | Minimum reveal (F) | | | | | | | | | |

NOTES

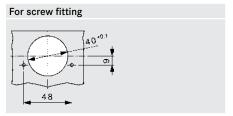
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can be opened without hindrance.

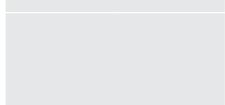
Important: Reveals were determined with a (door) edge radius of 1 mm.

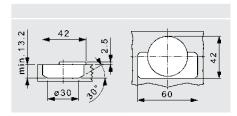
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

DRILLING PATTERNS







NEXIS CLICK-ON 05/20/6 +20° corner cabinet hinge (door thicknesses up to 30 mm)



- For 20° angled cabinets
- $\bullet\,$ 95° opening angle
- · Optimal reveal for door thicknesses up to 30 mm
- Compatible with Soft-close
- With self-closing mechanism (spring)
- 3-dimensional adjustment with corresponding mounting plate

ORDER INFORMATION

| Door overlay | | Mat | Material | | | Art. No. | |
|--------------|--|-------------------------|-------------------------|--|-------------|-------------------------------|--|
| | | Cup | Arm | | With spring | Click-on for screw fitting | |
| Half overlay | | Steel, nickel-plated | Zamak, nickel-plated | | • | F 015 072 754 | |

COVER CAP

| | Designation | Imprinted/embossed | Art. No. |
|--|---|--------------------|----------------------------|
| | Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | On request | F069 073 570 |

ACCESSORIES

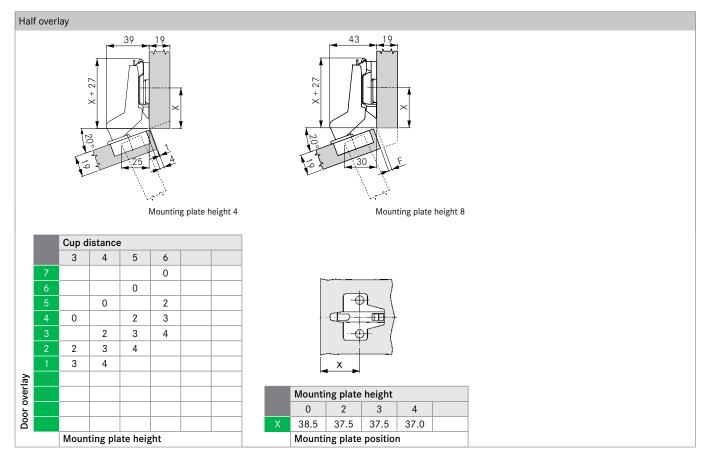
| | Designation | Art. No. |
|--|--|----------------------------|
| | Hinge cup cover cap, steel, nickel-plated, not imprinted | F069 073 687 |
| | Soft-close Pin | F069066528 |

| Designation | Art. No. |
|-----------------------------|----------------------------|
| Soft-close Click-on adapter | F069 073 715 |
| | |

| Nexis Click-on mounting plates | 146 |
|--------------------------------|-----|
| Accessories | 154 |
| Technical information | 156 |

| Soft-close | 160 | |
|---------------------|-----|--|
| Assembly technology | 225 | |
| Assembly aids | 230 | |

All dimensions in millimetres



MINIMUM GAP

| | | Cup d | istance |) | | |
|----------------|----|-------|---------|-----|-----|--|
| | | 3 | 4 | 5 | 6 | |
| | 16 | 0.5 | 0.5 | 0.5 | 0.5 | |
| | 18 | 0.5 | 0.5 | 0.5 | 0.5 | |
| | 19 | 0.5 | 0.5 | 0.5 | 0.5 | |
| | 20 | 0.5 | 0.5 | 0.5 | 0.5 | |
| SS | 22 | 0.5 | 0.5 | 0.5 | 0.5 | |
| cne | 24 | 0.5 | 0.5 | 0.5 | 0.5 | |
| hic | 26 | 0.5 | 0.5 | 0.5 | 0.7 | |
| Door thickness | 28 | 0.5 | 0.5 | 0.5 | 0.9 | |
| Õ | 30 | 0.5 | 0.5 | 1.1 | 1.1 | |
| | | Minim | ium ga | 0 | | |

MINIMUM REVEAL

| | | Cup d | istance | Э | | |
|----------------|----|-------|---------|----------|-----|--|
| | | 3 | 4 | 5 | 6 | |
| | 16 | 0.1 | 0.1 | 0.1 | 0.1 | |
| | 18 | 0.2 | 0.2 | 0.2 | 0.2 | |
| | 19 | 0.3 | 0.3 | 0.3 | 0.3 | |
| | 20 | 0.4 | 0.4 | 0.4 | 0.4 | |
| SS | 22 | 0.7 | 0.7 | 0.7 | 0.7 | |
| Door thickness | 24 | 1.0 | 1.0 | 1.0 | 1.0 | |
| hic h | 26 | 1.4 | 1.4 | 1.4 | 1.4 | |
| or t | 28 | 1.9 | 1.9 | 1.9 | 1.9 | |
| å | 30 | 3.8 | 2.9 | 2.6 | 2.5 | |
| | | Minim | num re | veal (F) |) | |

NOTES

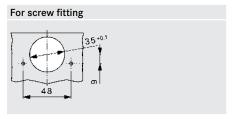
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can be opened without hindrance.

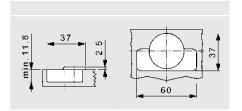
Important: Reveals were determined with a (door) edge radius of 1 mm.

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

DRILLING PATTERNS





NEXIS CLICK-ON 05/30/2 +30° corner cabinet hinge (door thicknesses up to 30 mm)



- \bullet For 30 $^{\circ}$ angled cabinets
- $\bullet\,$ 95° opening angle
- · Optimal reveal for door thicknesses up to 30 mm
- Compatible with Soft-close
- With self-closing mechanism (spring)
- 3-dimensional adjustment with corresponding mounting plate

ORDER INFORMATION

| Door overlay | | Material | | | | Art. No. | |
|--------------|--|-------------------------|-------------------------|--|-------------|-------------------------------|--|
| | | Cup | Arm | | With spring | Click-on for screw fitting | |
| Half overlay | | Steel, nickel-plated | Zamak, nickel-plated | | • | F015 072 747 | |

COVER CAP

| | Designation | Imprinted/embossed | Art. No. |
|--|---|--------------------|----------------------------|
| | Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | On request | F069 073 570 |

ACCESSORIES

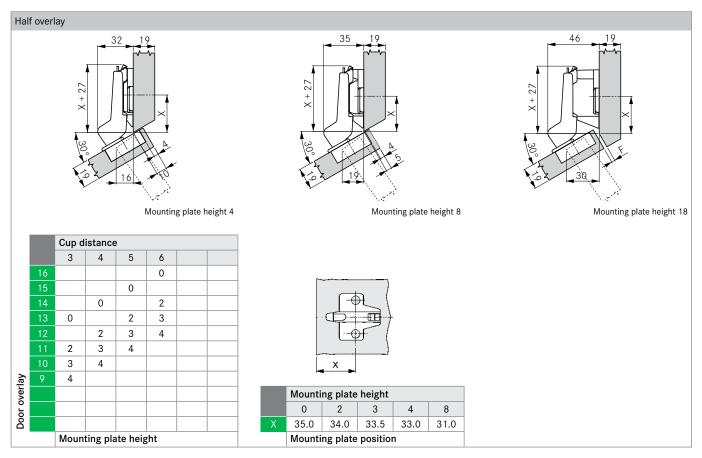
| | Designation | Art. No. |
|--|--|----------------------------|
| | Hinge cup cover cap, steel, nickel-plated, not imprinted | F069 073 687 |
| | Soft-close Pin | F069066528 |

| Designation | Art. No. |
|-----------------------------|----------------------------|
| Soft-close Click-on adapter | F069 073 715 |
| | |

| Nexis Click-on mounting plates | 146 |
|--------------------------------|-----|
| Accessories | 154 |
| Technical information | 156 |

| Soft-close | 160 | |
|---------------------|-----|--|
| Assembly technology | 225 | |
| Assembly aids | 230 | |

All dimensions in millimetres



MINIMUM GAP

| | | Cup d | istance |) | | |
|----------------|----|-------|---------|-----|-----|--|
| | | 3 | 4 | 5 | 6 | |
| | 16 | 0.5 | 0.5 | 0.5 | 0.5 | |
| | 18 | 0.5 | 0.5 | 0.5 | 0.5 | |
| | 19 | 0.5 | 0.5 | 0.5 | 0.5 | |
| | 20 | 0.0 | 0.0 | 0.0 | 0.5 | |
| SS | 22 | 0.5 | 0.5 | 0.5 | 0.5 | |
| kne | 24 | 0.5 | 0.5 | 0.5 | 0.5 | |
| hic | 26 | 0.5 | 0.5 | 0.5 | 0.7 | |
| Door thickness | 28 | 0.5 | 0.5 | 0.5 | 0.9 | |
| Ď | 30 | 0.5 | 0.5 | 1.1 | 1.1 | |
| | | Minim | ium gaj | р | | |

MINIMUM REVEAL

| | | Cup d | istance | е | | | |
|----------------|--------------------|-------|---------|-----|-----|--|--|
| | | 3 | 4 | 5 | 6 | | |
| | 16 | 0.1 | 0.1 | 0.1 | 0.1 | | |
| | 18 | 0.2 | 0.2 | 0.2 | 0.2 | | |
| | 19 | 0.3 | 0.3 | 0.3 | 0.3 | | |
| | 20 | 0.4 | 0.4 | 0.4 | 0.4 | | |
| SS | 22 | 0.7 | 0.7 | 0.7 | 0.7 | | |
| çue | 24 | 1.0 | 1.0 | 1.0 | 1.0 | | |
| hicl | 26 | 1.4 | 1.4 | 1.4 | 1.4 | | |
| Door thickness | 28 | 1.9 | 1.9 | 1.9 | 1.9 | | |
| å | 30 | 3.8 | 2.9 | 2.6 | 2.5 | | |
| | Minimum reveal (F) | | | | | | |

NOTES

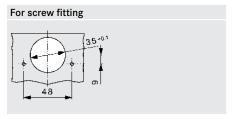
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can be opened without hindrance.

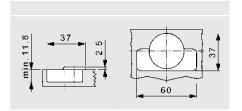
Important: Reveals were determined with a (door) edge radius of 1 mm.

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

DRILLING PATTERNS





NEXIS CLICK-ON 05/45/3 +45° corner cabinet hinge (door thicknesses up to 30 mm)



- For 45° angled cabinets
- $\bullet\,$ 95° opening angle
- · Optimal reveal for door thicknesses up to 30 mm
- Compatible with Soft-close
- With self-closing mechanism (spring)
- 3-dimensional adjustment with corresponding mounting plate

ORDER INFORMATION

| | | Material | | | Art. No. | |
|--------------|--|-------------------------|-------------------------|-------------|-------------------------------|--|
| Door overlay | | Cup | Arm | With spring | Click-on for screw fitting | |
| Inset | | Steel, nickel-plated | Zamak, nickel-plated | • | F015072 751 | |

COVER CAP

| | Designation | Imprinted/embossed | Art. No. |
|--|---|--------------------|----------------------------|
| | Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | On request | F069 073 570 |

ACCESSORIES

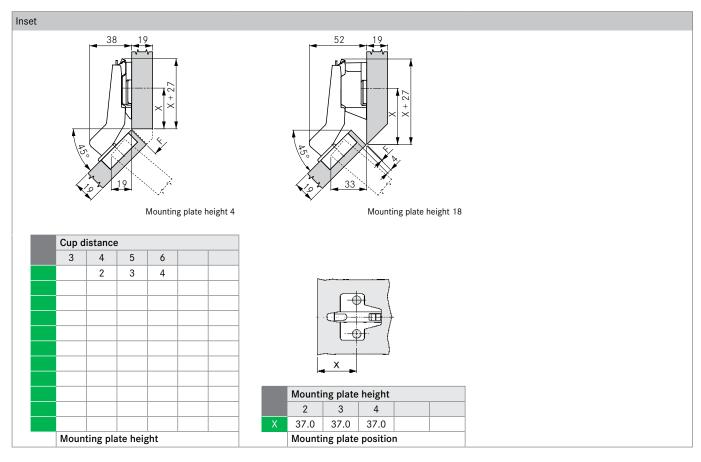
| | Designation | Art. No. |
|--|--|----------------------------|
| | Hinge cup cover cap, steel, nickel-plated, not imprinted | F069 073 687 |
| | Soft-close Pin | F069066528 |

| Designation | Art. No. |
|-----------------------------|----------------------------|
| Soft-close Click-on adapter | F069 073 715 |
| | |

| Nexis Click-on mounting plates | 146 |
|--------------------------------|-----|
| Accessories | 154 |
| Technical information | 156 |

| Soft-close | 160 | |
|---------------------|-----|--|
| Assembly technology | 225 | |
| Assembly aids | 230 | |

All dimensions in millimetres



MINIMUM REVEAL

| | | Cup d | istance | ; | | |
|------------------|----|-------|---------|-----|-----|--|
| | | 3 | 4 | 5 | 6 | |
| | 16 | 0.1 | 0.1 | 0.1 | 0.1 | |
| | 18 | 0.2 | 0.2 | 0.2 | 0.2 | |
| | 19 | 0.3 | 0.3 | 0.3 | 0.3 | |
| | 20 | 0.4 | 0.4 | 0.4 | 0.4 | |
| SS | 22 | 0.7 | 0.7 | 0.7 | 0.7 | |
| Door thickness | 24 | 1.0 | 1.0 | 1.0 | 1.0 | |
| hicl | 26 | 1.4 | 1.4 | 1.4 | 1.4 | |
| or t | 28 | 1.9 | 1.9 | 1.9 | 1.9 | |
| ŏ | 30 | 3.8 | 2.9 | 2.6 | 2.5 | |
| Minimum reveal (| | | | | | |

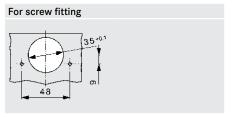
NOTES

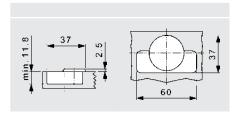
Important: Reveals were determined with a (door) edge radius of 1 mm.

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

DRILLING PATTERNS





NEXIS CLICK-ON 29/-14 -14° corner cabinet hinge



- For -14° angled cabinets
- 125° opening angle
- Compatible with Soft-close
- With self-closing mechanism (spring)
- 3-dimensional adjustment with corresponding mounting plate

ORDER INFORMATION

| Door overlay | | Material | | | Art. No. | | |
|--------------|--|-------------------------|-------------------------|-------------|----------|-------------------------------|--|
| | | Cup | Arm | With spring | | Click-on for screw fitting | |
| Half overlay | | Steel, nickel-plated | Zamak, nickel-plated | | • | F015 072 834 | |

COVER CAP

| | Designation | Imprinted/embossed | Art. No. |
|--|---|--------------------|----------------------------|
| | Hinge arm cover cap, plastic, black, compatible with Soft-close | - | F069 073 534 |

ACCESSORIES

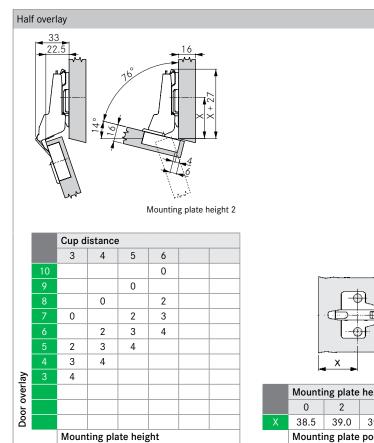
| Designation | Art. No. |
|--|----------------------------|
| Hinge cup cover cap, steel, nickel-plated, not imprinted | F069 073 687 |
| Soft-close Pin | F069066528 |

| Designation | Art. No. |
|-----------------------------|----------------------------|
| Soft-close Click-on adapter | F069 073 715 |
| | |

| Nexis Click-on mounting plates | 146 |
|--------------------------------|-----|
| Accessories | 154 |
| Technical information | 156 |

| Soft-close | 160 | |
|---------------------|-----|--|
| Assembly technology | 225 | |
| Assembly aids | 230 | |

All dimensions in millimetres





| | Mounti | Mounting plate height | | | | |
|---|-------------------------|-----------------------|------|------|--|--|
| | 0 | 0 2 3 4 | | | | |
| Х | 38.5 | 39.0 | 39.0 | 39.5 | | |
| | Mounting plate position | | | | | |

MINIMUM GAP

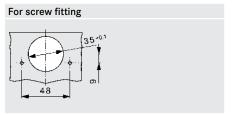
| | | Cup d | istance | • | | |
|----------------|----|-------|--------------------|-----|-----|--|
| | | 3 | 4 | 5 | 6 | |
| | 16 | 0.5 | 1.0 | 1.8 | 2.6 | |
| | 18 | 1.3 | 2.1 | 2.9 | 3.7 | |
| | 19 | 1.9 | 2.7 | 3.5 | 4.3 | |
| | 20 | 2.4 | 3.2 | 4.0 | 4.8 | |
| SS | | | | | | |
| cne | | | | | | |
| Pic l | | | | | | |
| Door thickness | | | | | | |
| Õ | | | | | | |
| | | Minim | um ga _l | 9 | | |

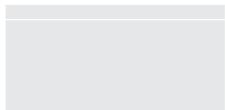
NOTES

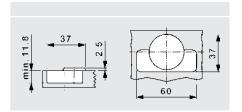
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can be opened without hindrance.

We recommend a trial fitting.

DRILLING PATTERNS







NEXIS CLICK-ON 29/-24

-24° corner cabinet hinge



- For -24° angled cabinets
- 125° opening angle
- With self-closing mechanism (spring)
- 3-dimensional adjustment with corresponding mounting plate

ORDER INFORMATION

| Door overlay | | Material | | | Art. No. | | |
|--------------|--|-------------------------|-------------------------|-------------|-------------------------------|----------------------------|--|
| | | Cup | Arm | With spring | Click-on for screw fitting | | |
| Half overlay | | Steel, nickel-plated | Zamak, nickel-plated | | • | F015 072 829 | |

COVER CAP

| | Designation | Imprinted/embossed | Art. No. |
|--|---|--------------------|----------------------------|
| | Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | On request | F069 073 570 |

ACCESSORIES

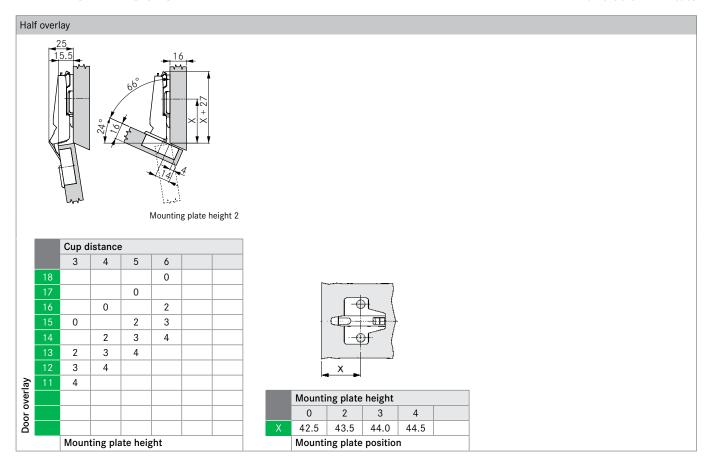
| | Designation | Art. No. |
|--|--|----------------------------|
| | Hinge cup cover cap, steel, nickel-plated, not imprinted | F069 073 687 |
| | Soft-close Pin | F069066528 |

| Designation | Art. No. |
|-------------|----------|
| | |
| | |
| | |
| | |
| | |
| | |

| Nexis Click-on mounting plates | 146 |
|--------------------------------|-----|
| Accessories | 154 |
| Technical information | 156 |

| Soft-close Pin | 166 | |
|---------------------|-----|--|
| Assembly technology | 225 | |
| Assembly aids | 230 | |

All dimensions in millimetres



MINIMUM GAP

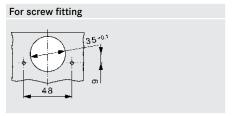
| | | Cup d | istance | • | | |
|----------------|----|-------|--------------------|-----|-----|--|
| | | 3 | 4 | 5 | 6 | |
| | 16 | 0.5 | 1.0 | 1.8 | 2.6 | |
| | 18 | 1.3 | 2.1 | 2.9 | 3.7 | |
| | 19 | 1.9 | 2.7 | 3.5 | 4.3 | |
| | 20 | 2.4 | 3.2 | 4.0 | 4.8 | |
| SS | | | | | | |
| çue | | | | | | |
| hic | | | | | | |
| Door thickness | | | | | | |
| Õ | | | | | | |
| | | Minim | um ga _l | 0 | | |

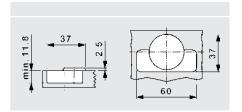
NOTES

The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can be opened without hindrance.

We recommend a trial fitting.

DRILLING PATTERNS





NEXIS CLICK-ON 05/90/4 95° blind corner hinge (door thicknesses up to 30 mm)



- For direct installation on protruding posts
- $\bullet\,$ 95° opening angle
- · Optimal reveal for door thicknesses up to 30 mm
- Compatible with Soft-close
- With self-closing mechanism (spring)
- 3-dimensional adjustment with corresponding mounting plate

ORDER INFORMATION

| | | Material | | | Art. No. | | |
|--------------|--|-------------------------|-------------------------|-------------|-------------------------------|-------------------------------|--|
| Door overlay | | Cup | Arm | With spring | Click-on for screw fitting | Click-on for press fitting | |
| Inset | | Steel, nickel-plated | Zamak, nickel-plated | • | F015 072 788 | F 015 072 787 | |

COVER CAP

| | Designation | Imprinted/embossed | Art. No. |
|--|---|--------------------|----------------------------|
| | Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | On request | F069 073 570 |

ACCESSORIES

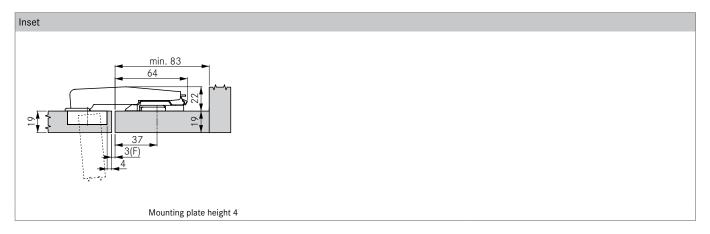
| | Designation | Art. No. |
|--|--|----------------------------|
| | Hinge cup cover cap, steel, nickel-plated, not imprinted | F069 073 687 |
| | Soft-close Pin | F069066528 |

| Designation | Art. No. |
|-----------------------------|----------------------------|
| Soft-close Click-on adapter | F069 073 715 |
| | |

| Nexis Click-on mounting plates | 146 |
|--------------------------------|-----|
| Accessories | 154 |
| Technical information | 156 |

| Soft-close | 160 | |
|---------------------|-----|--|
| Assembly technology | 225 | |
| Assembly aids | 230 | |

All dimensions in millimetres



MINIMUM REVEAL

| | | Cup d | istance | е | | | | | | | |
|----------------|----|-------|--------------------|-----|-----|--|--|--|--|--|--|
| | | 3 | 4 | 5 | 6 | | | | | | |
| | 16 | 0.1 | 0.1 | 0.1 | 0.1 | | | | | | |
| | 18 | 0.2 | 0.2 | 0.2 | 0.2 | | | | | | |
| | 19 | 0.3 | 0.3 | 0.3 | 0.3 | | | | | | |
| | 20 | 0.4 | 0.4 | 0.4 | 0.4 | | | | | | |
| SS | 22 | 0.7 | 0.7 | 0.7 | 0.7 | | | | | | |
| cue | 24 | 1.0 | 1.0 | 1.0 | 1.0 | | | | | | |
| hic | 26 | 1.4 | 1.4 | 1.4 | 1.4 | | | | | | |
| Door thickness | 28 | 1.9 | 1.9 | 1.9 | 1.9 | | | | | | |
| Õ | 30 | 3.8 | 2.9 | 2.6 | 2.5 | | | | | | |
| | | Minim | Minimum reveal (F) | | | | | | | | |

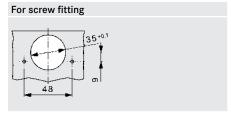
NOTES

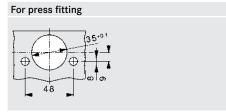
Important: Reveals were determined with a (door) edge radius of 1 mm.

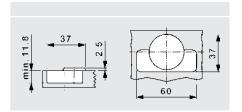
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

DRILLING PATTERNS







NEXIS CLICK-ON PCC

Pie-cut corner hinge (for corner applications)



- For connecting two corner cabinet doors
- For door thicknesses of 14-22 mm
- With self-closing mechanism (spring)
- 3-dimensional adjustment with corresponding mounting plate

ORDER INFORMATION

| | | | Material | | | Art. No. | | |
|--|--|-------------------------|-------------------------|--|-------------|-------------------------------|--|--|
| | | Cup | Arm | | With spring | Click-on for screw fitting | | |
| | | Zamak, nickel-plated | Zamak, nickel-plated | | - | F015072858 | | |

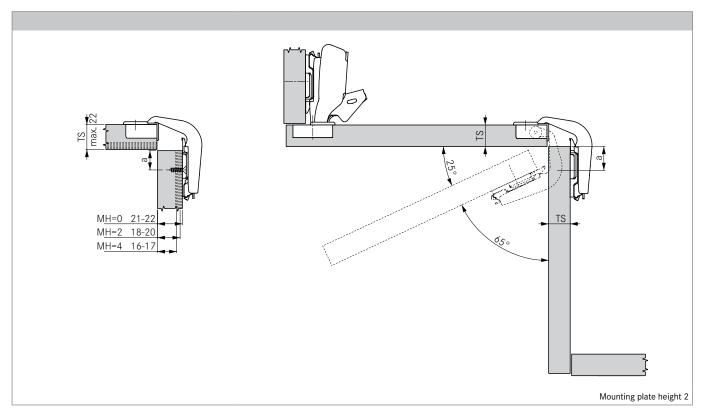
COVER CAP

| | Designation | Imprinted/embossed | Art. No. |
|--|---|--------------------|----------------------------|
| | Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | On request | F069 073 570 |

| Nexis Click-on mounting plates | 146 |
|--------------------------------|-----|
| Accessories | 154 |
| Technical information | 156 |

| Assembly technology | 225 | | | | | |
|---------------------|-----|--|--|--|--|--|
| Assembly aids | 230 | | | | | |
| | | | | | | |

All dimensions in millimetres



DISTANCE TABLE

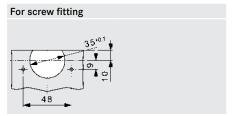
| | | Moun | Mounting plate height | | | | |
|----------------|--------------|------|-----------------------|----|--|--|--|
| | | 0 | 2 | 4 | | | |
| | 16 | | | 25 | | | |
| | 17 | | | 24 | | | |
| SS | 18 | | 22 | | | | |
| ne | 19 | | 21 | | | | |
| Door thickness | 20 | | 20 | | | | |
| or t | 21 | 18 | | | | | |
| Do | 22 | 17 | | | | | |
| | Distance (a) | | | | | | |

NOTES

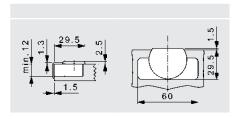
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

DRILLING PATTERNS







95° hinge (door thicknesses up to 19 mm)



- 95° opening angle
- Optimal reveal for doors up to 19 mm
- Suitable for small doors and doors with narrow frames
- With self-closing mechanism (spring)
- 3-dimensional adjustment with corresponding mounting plate

ORDER INFORMATION

| | Mat | erial | | | Art. No. | |
|--------------|-------------------------|-------------------------|----------|-------------|-------------------------------|--|
| Door overlay | Cup | Arm | Cranking | With spring | Click-on for screw fitting | |
| Full overlay | Steel, nickel-plated | Steel, nickel-plated | 0 | - | F015072 795 | |
| Half overlay | Steel, nickel-plated | Zamak, nickel-plated | 8 | • | F015072 798 | |

COVER CAPS

| Designation | Cranking | Imprinted/embossed | Art. No. |
|---|----------|--------------------|----------------------------|
| Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | 0/8 | On request | F069 073 570 |
| Hinge arm cover cap, steel, open, nickel-plated, not imprinted, compatible with Soft-close | 15 | On request | F069 073 669 |

ACCESSORIES

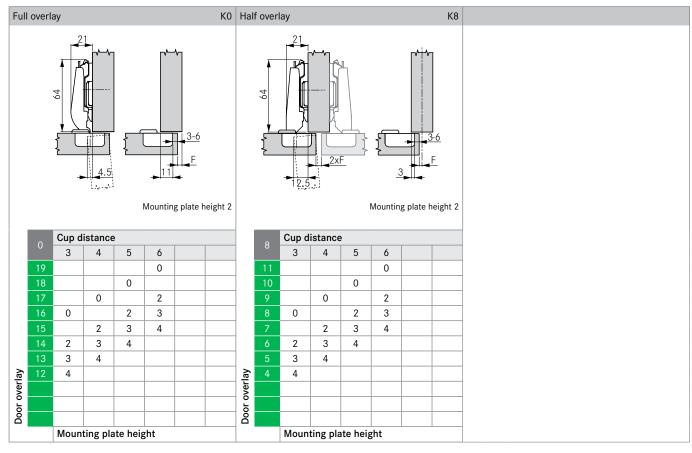
| Designation | Art. No. |
|----------------|------------|
| Soft-close Pin | F069066528 |
| | |

| Designation | Art. No. |
|-------------|----------|
| | |
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| | |

| Nexis Click-on mounting plates | 146 |
|--------------------------------|-----|
| Accessories | 154 |
| Technical information | 156 |

| Soft-close Pin | 166 | |
|---------------------|-----|--|
| Assembly technology | 225 | |
| Assembly aids | 230 | |

All dimensions in millimetres



MINIMUM GAP

| | | · · · · · | | | | | |
|----------------|-------------|-----------|--------------|-----|-----|--|--|
| | | Cup d | Cup distance | | | | |
| | | 3 | 4 | 5 | 6 | | |
| | 16 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| | 18 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| | 19 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| | 20 | 0.0 | 0.0 | 0.0 | 0.0 | | |
| SS | 22 | 0.0 | 0.0 | 0.0 | 0.2 | | |
| ü | | | | | | | |
| lic l | | | | | | | |
| Door thickness | | | | | | | |
| ۵ | | | | | | | |
| | Minimum gap | | | | | | |

MINIMUM REVEAL

| | | Cup d | istance | е | | | |
|----------------|--------------------|-------|---------|-----|-----|--|--|
| | | 3 | 4 | 5 | 6 | | |
| | 16 | 1.0 | 1.0 | 1.0 | 1.0 | | |
| | 18 | 1.7 | 1.6 | 1.5 | 1.5 | | |
| | 19 | 2.7 | 2.5 | 2.2 | 2.2 | | |
| | 20 | 3.4 | 2.9 | 2.5 | 2.3 | | |
| SS | 22 | 5.2 | 4.6 | 4.1 | 3.7 | | |
| cne | | | | | | | |
| Pic l | | | | | | | |
| Door thickness | | | | | | | |
| Õ | | | | | | | |
| | Minimum reveal (F) | | | | | | |

NOTES

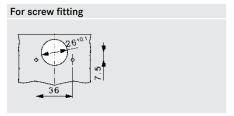
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can be opened without hindrance.

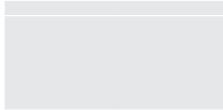
Important: Reveals were determined with a (door) edge radius of 1 mm.

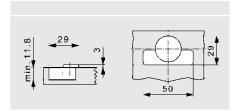
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

DRILLING PATTERNS







NEXIS CLICK-ON 17 GL

95° glass door hinge (glass thicknesses from 4 to 6 mm)



- Glass door hinge, 26 mm cup
- For glass thicknesses from 4 to 6 mm
- 95° opening angle
- With self-closing mechanism (spring)
- 3-dimensional adjustment with corresponding mounting plate

ORDER INFORMATION

| | | Material | | | | Art. No. | |
|--------------|--|----------------|-------------------------|----------|-------------|-------------------------------|--|
| Door overlay | | Cup | Arm | Cranking | With spring | Click-on for screw fitting | |
| Full overlay | | Plastic, black | Steel, nickel-plated | 0 | - | F015 072 803 | |
| Half overlay | | Plastic, black | Zamak, nickel-plated | 8 | | F015 072 804 | |
| Inset | | Plastic, black | Zamak, nickel-plated | 15 | | F015 072 805 | |

COVER CAPS

| Designation | Cranking | Imprinted/embossed | Art. No. |
|---|----------|--------------------|------------|
| Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | 0/8 | On request | F069073570 |
| Hinge arm cover cap, steel, open, nickel-plated, not imprinted, compatible with Soft-close | 15 | On request | F069073669 |

DECORATIVE PANELS

| | Designation | Art. No. |
|--|-------------------------|------------|
| | Nickel velour | F069073420 |
| | Nickel polished, eroded | F069073421 |
| | Brass polished, eroded | F069073422 |
| | Silver RAL 9006 | F069073410 |
| | Black | F069073424 |

| Designation | Art. No. |
|-------------------------|------------|
| Nickel velour | F069073425 |
| Nickel polished, eroded | |
| | |
| | |
| | |
| | |

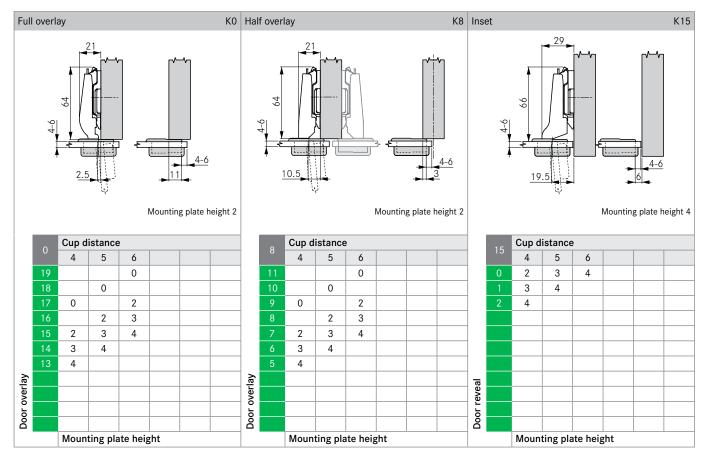
ACCESSORIES

| | Designation | Art. No. |
|--|----------------|------------|
| | Soft-close Pin | F069066528 |

| Designation | Art. | . No. |
|-------------|------|-------|
| | | |
| | | |
| | | |

| Nexis Click-on mounting plates | 146 | Technical information | 156 | Assembly technology | 225 |
|--------------------------------|-----|-----------------------|-----|---------------------|-----|
| Accessories | 154 | Soft-close Pin | 166 | Assembly aids | 230 |

All dimensions in millimetres



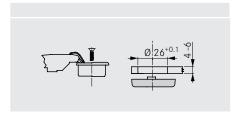
NOTE

Hinge dimensions and reveal calculation with factory setting.

DRILLING PATTERNS

39

26⁴0.1 9



NEXIS CLICK-ON 07 MIRRO

128° mirror and glass door hinge



- 128° opening angle
- Compatible with Soft-close
- Attachment by gluing a stainless steel adapter onto the door
- Connection of hinge to adapter via cam
- Quick final assembly without drilling into glass
- 3-dimensional adjustment with corresponding mounting plate

Available in two versions:

- With self-closing mechanism (spring)
- Without self-closing mechanism (spring) for the use of Tipmatic

ORDER INFORMATION

| | Mat | erial | | Art. No. | |
|--------------|---------------|--------|---|--------------|-------------------------------|
| Door overlay | Cup | Arm | | With spring | Click-on for screw fitting |
| | Zamak, | Zamak, | | ■ F015072861 | F015072861 |
| | nickel-plated | | - | - | F015072863 |

COVER CAP

| | Designation | Imprinted/embossed | Art. No. |
|--|---|--------------------|----------------------------|
| | Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | On request | F069 073 570 |

ACCESSORIES

| | Designation | Art. No. |
|-----|-------------------------------------|----------------------------|
| 100 | Tipmatic Pin for glass/mirror doors | F069 135 396 |
| | Soft-close Pin | F069066528 |

| Designation | Art. No. |
|-------------------------------|--------------------|
| Soft-close Mirro | F069073 711 |
| Mirro stainless steel adapter | F069073 731 |

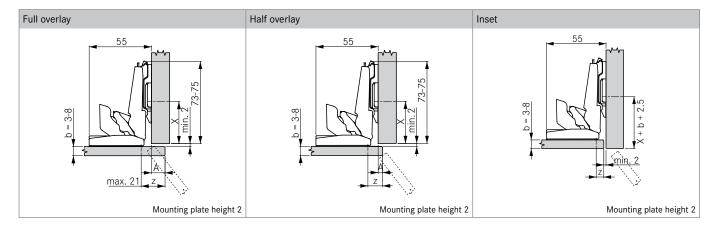
| Nexis Click-on mounting plates | 146 |
|--------------------------------|-----|
| Accessories | 154 |
| Technical information | 156 |

| Soft-close Mirro | 164 |
|---------------------|-----|
| Tipmatic | 168 |
| Assembly technology | 225 |

| Ass | embly aid | S | | 230 |
|-----|-----------|---|--|-----|
| | | | | |
| | | | | |

PLANNING DIMENSIONS

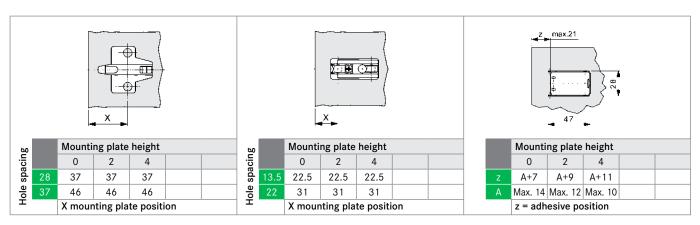
All dimensions in millimetres



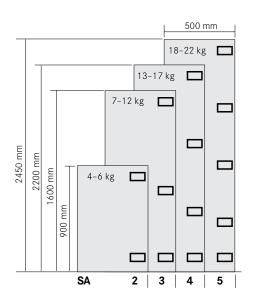
CROSS MOUNTING PLATE

LINEAR MOUNTING PLATE

STAINLESS STEEL ADAPTER



NUMBER OF HINGES



NOTES

The door overlay (A) on the cabinet side depends on the gluing distance of the hinge seat (z) and the mounting plate height. The maximum overlay is 16 mm when using a mounting plate height of 0 and using the adjustment facility.

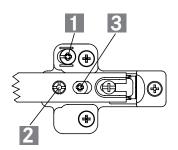
An inset application is achieved by altering the fixing distance of the mounting plate (X) and reducing the gluing distance.

① Important: For mirror or glass doors, all reveals must be at least 2 mm (otherwise there is a risk of breakage).

The inside edge of the door must not touch the cabinet when opened.

- (i) Installation advice: Please contact your glass or door supplier regarding the selection and application of the adhesive for fixing the hinge seat to mirror or glass doors.
- ① Liability claims: Please note that GRASS does not assume any liability for the adhesive and the gluing technique used, nor for any resulting claims.
- (i) Important: Mirro hinges must not be used with cam mounting plates.

Mounting plates









Height adjustment +/- 2 mm

Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

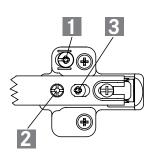
ORDER INFORMATION

2D CROSS MOUNTING PLATE, 3-POINT FIXING

| For screw fitting | 37/32 | | Height | Art. No. |
|--|-------|--|--------|------------|
| | | | 0 | F061073214 |
| Steel/zamak, nickel-plated Fixing with wood screws | 37 36 | 12 | 2 | F061073215 |
| Mounting distance 37 mm | 25 | Ø 3.5 | 4 | F061073216 |
| Hole spacing 32 mm Height and depth adjustment via cam | | •••••••••••••••••••••••••••••••••••••• | 6 | F061073217 |
| | | ~ * | 8 | F061073218 |

2D CROSS MOUNTING PLATE, 3-POINT FIXING

| With pre-assembled Euro screws | 37/32 | Height | Art. No. |
|--|--------------------|--------|------------|
| Steel/zamak, nickel-plated Fixing with pre-assembled Euro screws | 37 36 12 0 3.5 | 0 | F061073232 |
| Mounting distance 37 mm Hole spacing 32 mm Height and depth adjustment via cam | 10 Ø 6.3 x 13.5 | 2 | F061073233 |









Height adjustment +/- 2 mm

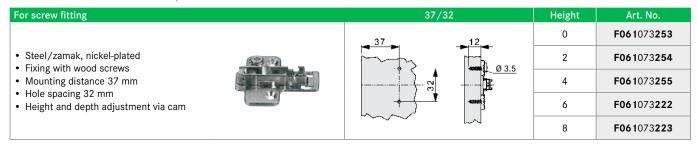
Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

ORDER INFORMATION

2D CROSS MOUNTING PLATE, 2-POINT FIXING



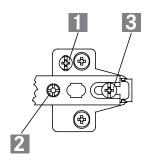
2D CROSS MOUNTING PLATE, 2-POINT FIXING

| For Euro screws | 37/32 | Height | Art. No. |
|--|-------|--------|----------------------------|
| Steel/zamak, nickel-plated Fixing with Euro screws Mounting dictages 27 mm | 37 | 0 | F061 073 227 |
| Mounting distance 37 mm Hole spacing 32 mm Height and depth adjustment via cam | 05 | 4 | F061073229 |

2D CROSS MOUNTING PLATE, 2-POINT FIXING

| With pre-assembled Euro screws | 37/32 | Height | Art. No. |
|--|--------------|--------|------------|
| | 37 | 0 | F061073236 |
| Steel/zamak, nickel-plated Fixing with pre-assembled Euro screws | | 2 | F061073237 |
| Mounting distance 37 mm | 32 32 | 4 | F061073238 |
| Hole spacing 32 mm Height and depth adjustment via cam | | 6 | F061073239 |
| | 0 6.3 x 13.5 | 8 | F061073240 |

Mounting plates









Height adjustment +/- 2 mm

Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

ORDER INFORMATION

2-PART CROSS MOUNTING PLATE, 3-POINT FIXING

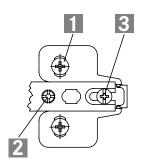
| For screw fitting | 37/32 | Height | Art. No. |
|---|-------|--------|------------|
| | 37 | 0 | F060073148 |
| Steel/zamak, nickel-plated | ø3.5 | 2 | F060073150 |
| Fixing with wood screws Mounting distance 37 mm | 3 2 2 | 4 | F060073151 |
| Hole spacing 32 mm | | 8 | F060073152 |
| | | 18 | F060073153 |

2-PART CROSS MOUNTING PLATE, 3-POINT FIXING

| For Euro screws | 37/32 | Height | Art. No. |
|--|---------------------------------------|--------|----------------------------|
| | 37 ► - | 0 | F060073156 |
| Steel/zamak, nickel-plated Fixing with Euro screws | 3 0 3.5 | 2 | F060 073 157 |
| Mounting distance 37 mm Hole spacing 32 mm | * * * * * * * * * * * * * * * * * * * | 4 | F060073158 |
| | 5 | 8 | F060 073 159 |

2-PART CROSS MOUNTING PLATE, 3-POINT FIXING

| With pre-assembled Euro screws | 37/32 | Height | Art. No. |
|--|------------------|--------|----------------------------|
| | 3 ⁷ ► | 2 | F060 073 172 |
| Steel/zamak, nickel-plated Fixing with pre-assembled Euro screws | 3 0 3.5 | 4 | F060 073 173 |
| Mounting distance 37 mm Hole spacing 32 mm | | 8 | F060 073 174 |
| | 9.5 Ø 6.3 x 13.5 | 18 | F060073175 |









Height adjustment +/- 2 mm

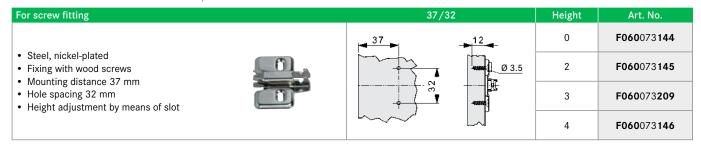
Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

ORDER INFORMATION

1-PART CROSS MOUNTING PLATE, 2-POINT FIXING



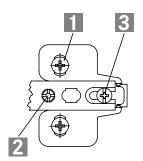
1-PART CROSS MOUNTING PLATE, 2-POINT FIXING

| With pre-assembled Euro screws | 37/32 | Height | Art. No. |
|--|-------------------|--------|----------------------------|
| Steel, nickel-plated Fixing with pre-assembled 13.5 mm long | 37 | 0 | F060 073 179 |
| Fixing with pre-assembled 13.5 min long Euro screws Mounting distance 37 mm Hole spacing 32 mm | 325 | 2 | F060073180 |
| Height adjustment by means of slot | 5 10 Ø 6.3 x 13.5 | 4 | F060073181 |

1-PART CROSS MOUNTING PLATE, 2-POINT FIXING FOR TWIN APPLICATION

| With pre-assembled Euro screws | 37/32 | Height | Art. No. |
|---|------------------------------|--------|--------------------|
| Steel, nickel-plated Fixing with pre-assembled 10.5 mm long Euro screws Mounting distance 37 mm Hole spacing 32 mm Height adjustment by means of slot For twin application | 37 5 7 Ø 6.3 x 10.5 | 2 | F060073 202 |

Mounting plates









Height adjustment +/- 2 mm

Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

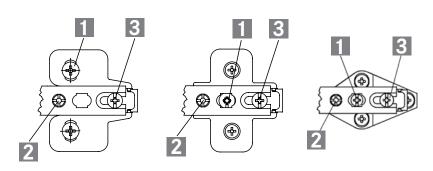
ORDER INFORMATION

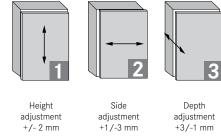
1-PART CROSS MOUNTING PLATE, 3-POINT FIXING

| With expansion dowel | | 37/32 | Height | Art. No. |
|--|--|--|--------|----------------------------|
| Steel, nickel-plated | | 2.6 | 0 | F060073185 |
| Fixing with 5 mm expansion dowels Mounting distance 37 mm Hole spacing 32 mm | | 0 4 0 8 8 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 | 2 | F060073186 |
| Height adjustment by means of slot | Plate must not be screwed on using a cordless screw- driver. | 5 8 8 | 4 | F060 073 187 |

1-PART CROSS MOUNTING PLATE, 2-POINT FIXING

| With expansion dowel bridge | 37/32 | Height | Art. No. |
|--|---------------|--------|----------------------------|
| Steel, nickel-plated Fixing with 5 mm expansion dowel bridge Mounting distance 37 mm Hole spacing 32 mm Height adjustment by means of slot | 37 28 5 | 2 | F060 073 183 |





All adjustments can be carried out independently of each other.

ORDER INFORMATION

1-PART MOUNTING PLATE, 2-POINT FIXING, MOUNTING DISTANCE 28 MM

| For screw fitting | 28/32 | Height | Art. No. |
|--|-------|--------|----------------------------|
| Steel, nickel-plated Fixing with wood screws Mounting distance 28 mm Hole spacing 32 mm Height adjustment by means of slot | 28 | 2 | F060 073 140 |

1-PART MOUNTING PLATE, 2-POINT FIXING, MOUNTING DISTANCE 28 MM

| With pre-assembled Euro screws | Vith pre-assembled Euro screws 28/32 | | Art. No. |
|--|--------------------------------------|---|------------|
| Steel, nickel-plated | 28 | 0 | F060073162 |
| Fixing with pre-assembled Euro screws Mounting distance 28 mm Hole spacing 32 mm | 325 | 2 | F060073163 |
| Height adjustment by means of slot | 5 10 Ø 6.3 x 13.5 | 4 | F060073164 |

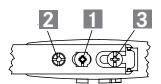
2-PART MOUNTING PLATE, 2-POINT FIXING, MOUNTING DISTANCE 28 MM

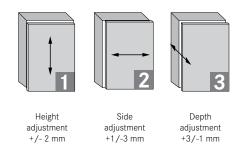
| For Euro screws | 28/32 | Height | Art. No. |
|---|-------|--------|----------------------------|
| Steel/zamak, nickel-plated Fixing with Euro screws Mounting distance 28 mm Hole spacing 32 mm Height adjustment | 28 | 2 | F060 073 154 |

1-PART MOUNTING PLATE, 2-POINT FIXING, MOUNTING DISTANCE 37 MM, HOLE SPACING 25 MM

| For Euro screws | 37/25 | | Art. No. |
|---|------------------|---|--------------------|
| Zamak, nickel-plated Fixing with Euro screws Mounting distance 37 mm Hole spacing 25 mm Height adjustment | 5 9 Ø 6.3 x 13.5 | 2 | F061073 268 |

Mounting plates





All adjustments can be carried out independently of each other.

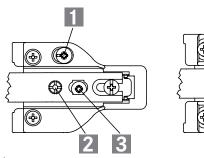
ORDER INFORMATION

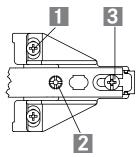
1D LINEAR MOUNTING PLATE, 2-POINT FIXING

| For screw fitting | 13.5/32 | Height | Art. No. |
|--|---------|------------|------------|
| | Ø3.5 | 0 | F060073129 |
| Steel/zamak, nickel-plated Fixing with wood screws Height adjustment via cam | 2 | F060073130 | |
| | | 4 | F060073205 |

1D LINEAR MOUNTING PLATE, 2-POINT FIXING

| For press fitting | 13.5/32 | Height | Art. No. |
|---|---------|--------|------------|
| Steel/zamak, nickel-plated Fixing with 10 mm dowels Height adjustment via cam | 13.5 | 3 | F060073210 |











Height adjustment +/- 2 mm

Side adjustment +1/-3 mm

e Depth nent adjustment mm +3/-1 mm

All adjustments can be carried out independently of each other.

ORDER INFORMATION

2D SPECIAL MOUNTING PLATE FOR FRAME CONSTRUCTION

| With pre-assembled wood screws | 10/32 | Height | Art. No. |
|--|---------|--------|------------|
| 9 | 10 | 0 | F061073283 |
| Steel/zamak, nickel-plated Fixing with pre-assembled wood screws Height and depth adjustment via cam | ₩ Ø 3.5 | 2 | F061073284 |
| | | 4 | F061073285 |

2D SPECIAL MOUNTING PLATE FOR FRAME CONSTRUCTION

| For screw fitting | 10/32 | Height | Art. No. |
|--|-------|--------|------------|
| | 10 12 | 0 | F061073279 |
| Steel/zamak, nickel-plated Fixing with wood screws Height and depth adjustment via cam | Ø 3.5 | 2 | F061073280 |
| | | 4 | F061073281 |

SPECIAL MOUNTING PLATE FOR FRAME CONSTRUCTION

| For screw fitting | | 10/36 | Height | Art. No. |
|---|-------------------------------|----------|--------|------------|
| | | 0 3.5 | 0 | F061073275 |
| Zamak, nickel-platedFixing with wood screwsHeight adjustment by means of slot | | Se tanta | 2 | F061073276 |
| | a dejactment by meane or siet | 10 23.5 | 4 | F061073277 |

2-PART SPECIAL MOUNTING PLATE FOR FRAME CONSTRUCTION

| For screw fitting | | Height | Art. No. |
|---|----------------------|--------|--------------------|
| For inset doors For hinges, cranking 8 Zamak, nickel-plated Fixing with wood screws Height adjustment | 93.5 x 14 10 -32.5 + | 2 | F061073 278 |

Accessories

COVER CAPS

| Designation | Cranking | Imprinted/embossed | Art. No. |
|---|----------|--------------------|----------------------------|
| Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | 0 | On request | F069 073 570 |
| Hinge arm cover cap, steel, open, nickel-plated, not imprinted, compatible with Soft-close | 8/15 | On request | F069 073 669 |
| Hinge arm cover cap, plastic, black, compatible with Soft-close | - | - | F069 073 534 |
| Click-on hinge cup cover cap, steel, nickel-plated, not imprinted | - | - | F069 073 687 |

OPENING ANGLE REDUCTION CLIP

| Designation | | Art. No. |
|---|--|------------|
| 120° opening angle reduction clip for 170° wide-angle hinge. Prevents the door from hitting the cabinet when inset. Plastic, black | | F069073401 |

FASTENING SCREWS

| Designation | | | Art. No. |
|--|----------|-----------|--------------------|
| Euro screw, nickel-plated, Ø 6.3 mm | L = 10.5 | 0 L | F146073 979 |
| Steel cup fastening screw for aluminium frame hinge, nickel-plated. M3 x 6 screw | L = 6 | 8 - 6 - 6 | F069073405 |

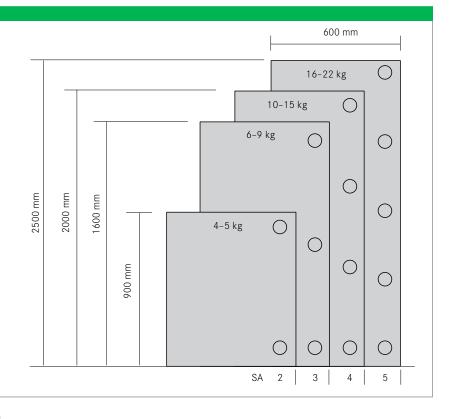
Technical information

NUMBER OF HINGES PER DOOR

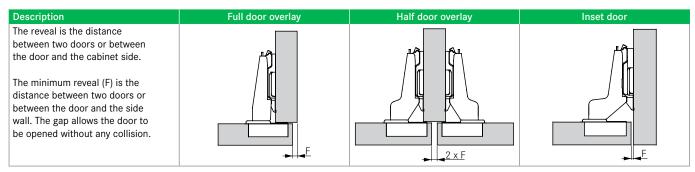
Description

The decisive factors are door height, door weight, material quality, cup and mounting plate fixing. The load and height values are for standard door widths of 600 mm.

Hinges with cup Ø 26 mm were tested with door width 450 mm. In case of doubt, the number of hinges must be determined by means of a trial fitting.

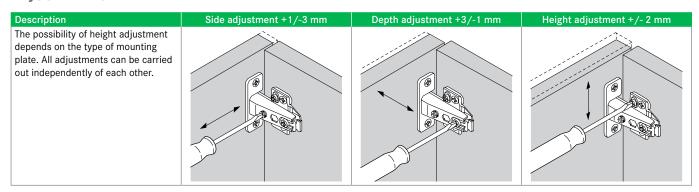


DOOR REVEAL AND MINIMUM REVEAL

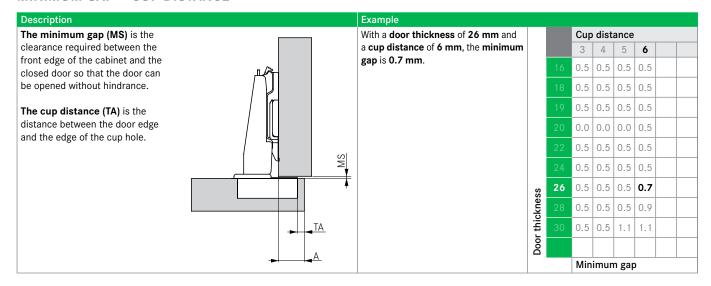


Minimum reveal table Achievable reveal with inset door Cup distance Cup distance The required reveal width The table shows the reveal that can be achieved with an inset door 4 depends on the door thickness. 4 5 6 6 depending on the cup distance and 0.1 0.1 0.1 0.1 2 3 4 For example: mounting plate height. 0.2 0.2 0.2 0.2 3 2 With a door thickness of 18 mm and a cup distance of 6 mm, a reveal For example: 0.3 0.3 0.3 0.3 3 4 of 0.2 mm is required. With a cup distance of 4 mm and 0.4 0.4 0.4 0.4 a mounting plate height of 3 mm, there is a reveal of 1 mm. Important 0.7 0.7 0.7 0.7 Reveals were determined with a (door) edge radius of 1 mm. 1.0 1.0 1.0 1.0 Door thickness Hinge dimensions and reveal 1.4 1.4 1.4 1.4 calculation with factory setting. reveal 1.9 1.9 1.9 1.9 We recommend a trial fitting. Door 2.9 2.6 2.5 3.8 Minimum reveal (F) Mounting plate height

ADJUSTMENTS



MINIMUM GAP — CUP DISTANCE



DOOR PROTRUSION / DOOR OVERLAY

| Door protrusion | | Door overlay | | | | | | | | |
|---|------------------|--|---------|----|-----|-------|-------|-------|------|--|
| The door protrusion (TES) is | | The door overlay (A) is the | | 8 | Cup | dist | ance | | | |
| obtained when the door is open | | part of the side wall or frame | | 0 | 3 | 4 | 5 | 6 | | |
| and varies depending on the hinge type and application. | \triangleright | that is covered by the door. | | 11 | | | | 0 | | |
| | | For example: | | 10 | | | 0 | | | |
| It is specified on the individual catalogue page and relates to | | For a hinge with cranking 8, mounting plate height 0 and a cup distance o | | 9 | | 0 | | 2 | | |
| the mounting plate specified at the factory setting in each case. | | 5 mm, the door overlay is 10 mm. | | 8 | 0 | | 2 | 3 | | |
| It changes when the mounting | | | | 7 | | 2 | 3 | 4 | | |
| plate height is changed and the side adjustment is used. | | | | 6 | 2 | 3 | 4 | | | |
| | | | | 5 | 3 | 4 | | | | |
| | | | overlay | 4 | 4 | | | | | |
| | , , | | l ov | | | | | | | |
| TES_ | | | Door | | | | | | | |
| | | | | | Μοι | untin | g pla | te he | ight | |

Technical information

OPTION TO CHANGE THE DOOR OVERLAY

After selecting the cranking By using a different mounting plate height Full overlay (cranking 0) Full overlay The cup overlay (TAS/factory Hinge with cranking 0 and setting) plus cup distance (TA) mounting plate height 0 provides the door overlay (A). The dimensions can be found in the table on the respective catalogue page. Half overlay (cranking 8) Half overlay The cup overlay (TAS/factory Hinge with cranking 0 and setting) plus cup distance (TA) mounting plate height 8 provides the door overlay (A). The dimensions can be found in the table on the respective catalogue page. Inset (cranking 15) There is no door overlay. Hinge with cranking 0 and mounting plate height 18 The reveal (F) between the cabinet side and the door depends on the mounting plate height (MH) and the cup distance (TA). The dimensions can be found in the table on the respective catalogue page.

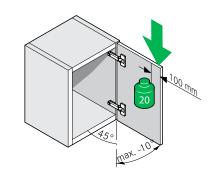
TEST CRITERIA FOR HINGES

Functional test

Static load, vertical Additional load: 20 kg

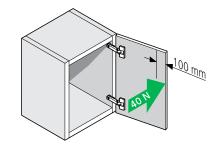
Opening angle: max. -10°

Number: 10



Static load, horizontal

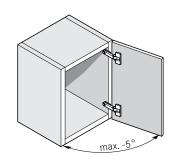
Force: 40 N Number: 10



Endurance test

Opening angle: max. -5 $^{\circ}$

Opening and closing movements: 100,000

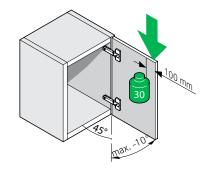


Overload test

Vertical

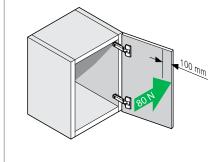
Additional load: 30 kg Opening angle: max. -10°

Number: 10



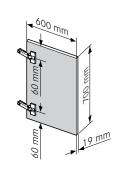
Horizontal Force: 80 N

Number: 10



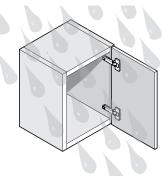
Test door

Weight approx. 5.2 kg



Salt spray and humidity test

Based on DIN ISO 9227 and DIN 6270-2



SOFT-CLOSE CLICK-ON

For Nexis Click-on 95°, 100°, 110° and 125° hinges



- Can be installed without tools can also be retrofitted
- No additional holes on the cabinet or door
- Damping capacity can be adjusted individually
- Use damping system for hinges from the Nexis Click-on series

ORDER INFORMATION

| Soft-close adapter | Art. No. |
|--|--------------------|
| Soft-close adapter incl. pre-assembled Soft-close damper for Nexis Click-on and Nexis Slide-on hinges | F069073 715 |

COVER CAPS

| | Designation | Cranking | Imprinted/embossed | Art. No. |
|--|---|----------|--------------------|------------|
| | Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | 0 | On request | F069073570 |
| | Hinge arm cover cap, steel, open, nickel-plated, not imprinted, compatible with Soft-close | 8/15 | On request | F069073669 |

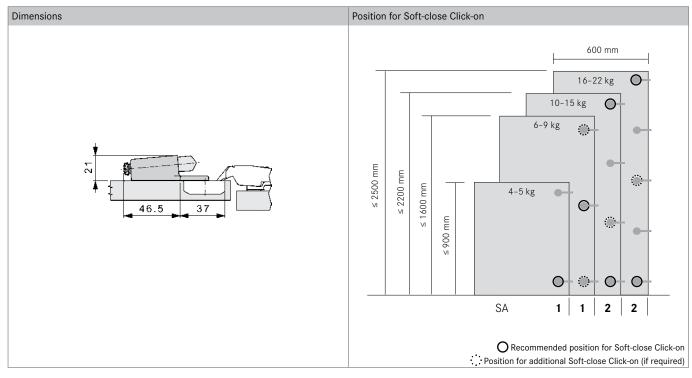
ACCESSORIES

| Designation | Art. No. | | Designation | Art. No. |
|--|----------------------------|--|-------------|----------|
| Hinge cup cover cap, steel, nickel-plated, not imprinted | F069 073 687 | | | |
| | | | | |

| Nexis Click-on | 112 | | |
|----------------|-----|--|--|
| | | | |
| | | | |

PLANNING DIMENSIONS

All dimensions in millimetres





Soft-close Click-on – quick and easy to use

- 1 With hinges of cranking 0 hinge arm remove the cover cap (if present).
- 2 Engage the Soft-close Click-on adapter into the hinge cup at a slight angle with the two small hooks on the bottom.
- 3 Press both sides of the adapter down at the same time until it engages with an audible "click".
- 4 If desired, put on the short hinge arm cover cap (supplied in the set).
- 5 Soft-close Click-on can be finely tuned to different opening angles and crankings as required using the setting screw.
- 6 The cup cover (supplied in the set) for the hinge without Softclose Click-on or Slide-on ensures a uniform appearance.

NOTES

When installing the furniture fittings, the specifications of GRASS from the applicable sales literature must be observed precisely, otherwise no liability will be assumed.

If you require further information on installation and assembly, please contact one of our factories directly.

Thank you for your understanding.

LEGEND

SA Number of hinges

170° SOFT-CLOSE

For Nexis wide-angle hinges 170°



- For Nexis Impresso, Nexis Click-on and Nexis Slide-on 170° wide-angle hinges
- Can be installed without tools can also be retrofitted
- No additional holes on the cabinet or door
- Damping capacity can be adjusted individually

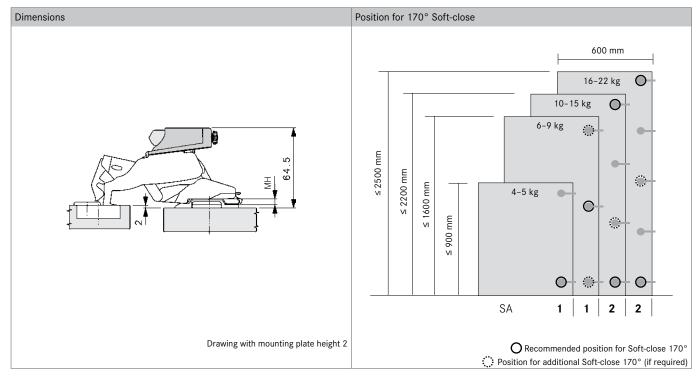
ORDER INFORMATION

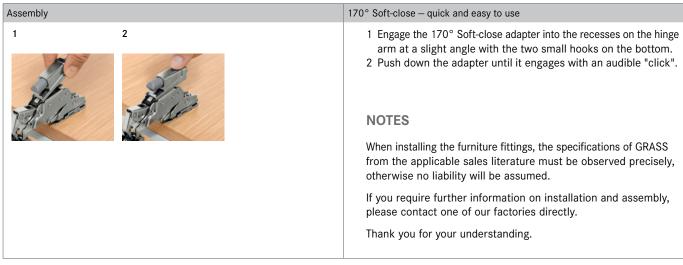
| 170° Soft-close | Art. No. |
|--|--------------------|
| Soft-close adapter for Nexis Impresso, Nexis Click-on and Nexis Slide-on 170° wide-angle hinges with pre-assembled Soft-close damper | F069073 729 |

| Nexis Click-on | 112 | | |
|----------------|-----|--|--|
| | | | |
| | | | |

PLANNING DIMENSIONS

All dimensions in millimetres

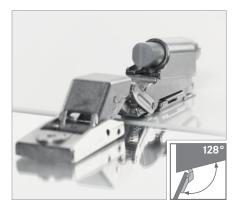




LEGEND

MH Mounting plate height
SA Number of hinges

SOFT-CLOSE MIRROFor Nexis Click-on Mirro hinges



- For Nexis Click-on Mirro and Mirro -15° hinges
- Can be installed without tools can also be retrofitted
- No additional holes on the cabinet
- Damping capacity can be adjusted individually

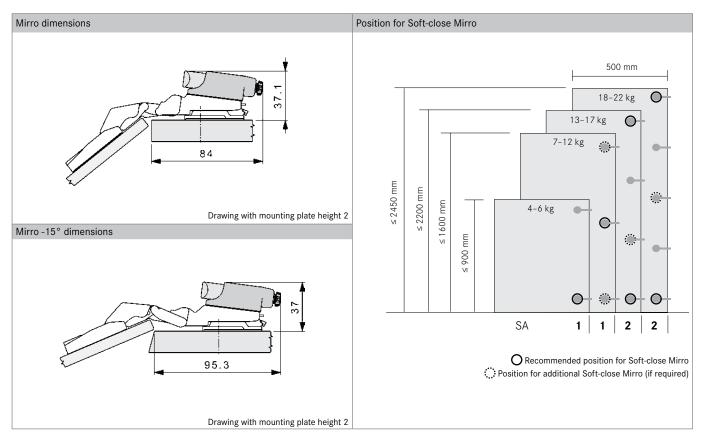
ORDER INFORMATION

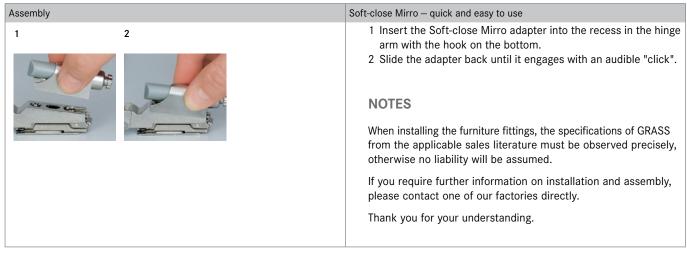
| Soft-close Mirro | Art. No. |
|--|--------------------|
| Soft-close adapter with pre-assembled Soft-close damper for Nexis Click-on Mirro and Mirror -15° hinges | F069073 711 |

| Nexis Click-on 07/-15 Mirro | 144 | | |
|-----------------------------|-----|--|--|
| | | | |
| | | | |

PLANNING DIMENSIONS

All dimensions in millimetres





LEGEND

SA Number of hinges

SOFT-CLOSE PIN

Pneumatic damper for doors



- Suitable for all door sizes, door shapes and materials
- Can also be retrofitted
- For drilling or for installation with adapter plate

ORDER INFORMATION

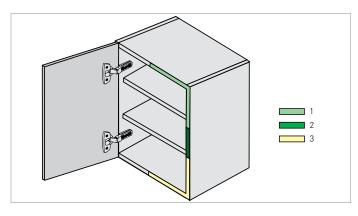
| Soft-close Pin | For drilling | Art. No. |
|--|-----------------------|------------|
| Drill hole on front edge For perfect appearance Cup: plastic, anthracite Piston: light grey | 10 ⁻²⁰ 1.0 | F069066528 |

| Line hole adapter plate | For Euro screws | Art. No. |
|--|-----------------|--------------------|
| Suitable for hole spacing 28 mm and 37 mm Fixing with Euro screws (6.3 x 13.5) Plastic, light grey | 32 | F069063 310 |

| Frame adapter plate | For screw fitting | Art. No. |
|---|-------------------|----------------------------|
| For quick retrofitting Fixing with wood screws (3.5 x 13) Plastic, light grey | 9.5 | F069 073 697 |

| Linear adapter plate | For screw fitting | Art. No. |
|---|-------------------|------------|
| Design solution – also in conjunction with inset doors Fixing with wood screws (3.5 x 13) Plastic, light grey | 32 17 | F069073696 |

| Nexis Click-on | 112 | | |
|----------------|-----|--|--|
| | | | |
| | | | |



- Possible damper position for a standard door:
 - 1 Good position
 - 2 Optimal position
 - 3 Possible position
- $\bullet\,$ For larger doors, we recommend using an additional damper.

LEGEND



TIPMATIC

For handle-free wooden/aluminium frame doors and glass/mirror doors



- The doors open with a comfortable opening angle by lightly tapping the front
- All hinges without self-closing mechanism can be used
- Large magnet catch area reliable door closing
- Front gap compensation from 2.5 to 5.5 mm through integrated, self-locking and tool-free depth adjustment.
- Installation in the cabinet front edge or with adapter plate

ORDER INFORMATION

| Tipmatic Pin | For drilling | Colour | Art. No. |
|---|--------------|-----------------------------|----------------------------|
| Drill edge cover 1 mm Drill hole on front edge Plastic: platinum grey (RAL 7036)/ | min. 60 | Platinum grey (RAL 7036) | F069 135 396 |
| black (RAL 9005) • Includes adhesive plate, screw-on plate and screw | | Black (RAL 9005) | F069135 338 |

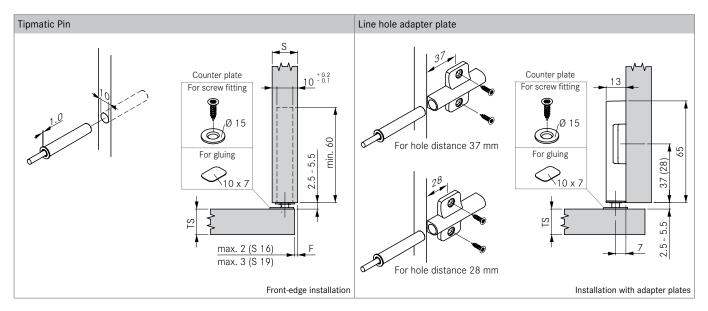
| Line hole adapter plate | For screw fitting | Art. No. |
|--|-------------------------------------|----------------------------|
| Suitable for hole distance 28 and 37 mm Fixing with special Euro screws (Ø 6.3 x 13.5 mm) or chipboard screws (Ø 3.5 x 13 mm) Plastic RAL 7035, light grey | 37 (28) Ø 3,5 x 13 Ø 6,3x13,5 | F069 063 310 |

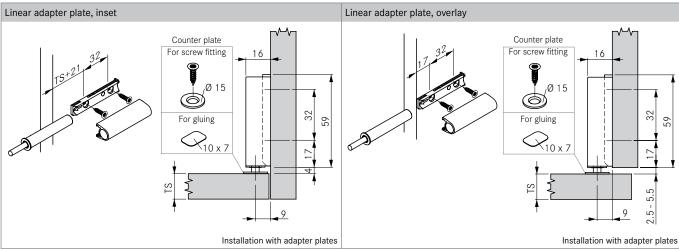
| Frame adapter plate | For screw fitting | Art. No. |
|--|-------------------|----------------------------|
| For quick retrofitting Fixing with chipboard screws (Ø 3.5 x 13 mm) Plastic RAL 7035, light grey | 9.5 Ø 3.5 x 13 | F069 073 697 |

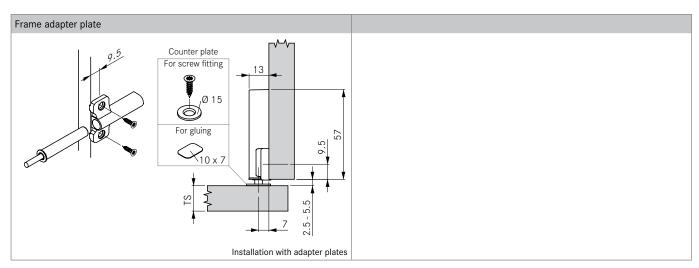
| Linear adapter plate | For screw fitting | Art. No. | |
|--|---------------------|------------|--|
| Design solution – also for inset doors Fixing with chipboard screws (Ø 3.5 x 13 mm) Plastic RAL 7035, light grey | 17 32 Ø 3.5 x 13 | F069073696 | |

| Nexis Impresso | 97 | | |
|---------------------------|-----|--|--|
| Nexis Click-on | 112 | | |
| Installation instructions | 172 | | |

PLANNING AND INSTALLATION INSTRUCTIONS







LEGEND

F Reveal

S Cabinet side wall

TS Door thickness

TIPMATIC PLUS

For handle-free furniture doors



- The doors open with a comfortable opening angle by lightly tapping the front
- All hinges with self-opening mechanism can be used
- Large magnet catch area reliable door closing
- Installation in the cabinet front edge or with adapter plate

ORDER INFORMATION

| Tipmatic Plus Pin | For drilling | Art. No. |
|---|--------------|----------------------------|
| Drill edge cover 1 mm Drill hole on front edge Plastic RAL 7035, light grey Includes adhesive plate, screw-on plate and screw | min. 60 | F069 135 061 |

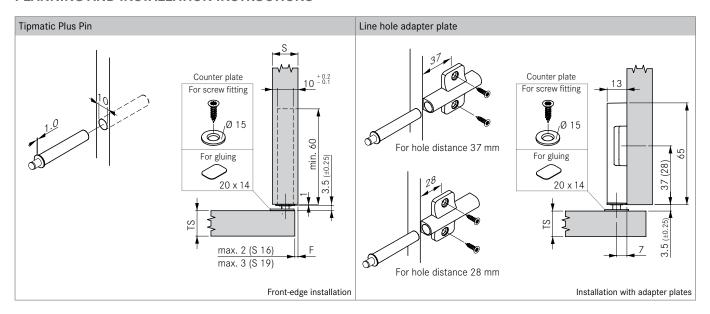
| Line hole adapter plate | For screw fitting | Art. No. |
|--|-------------------------------------|--------------------|
| Suitable for hole distance 28 and 37 mm Fixing with special Euro screws (Ø 6.3 x 13.5 mm) or chipboard screws (Ø 3.5 x 13 mm) Plastic RAL 7035, light grey | 37 (28) Ø 3,5 x 13 Ø 6,3x13,5 | F069063 310 |

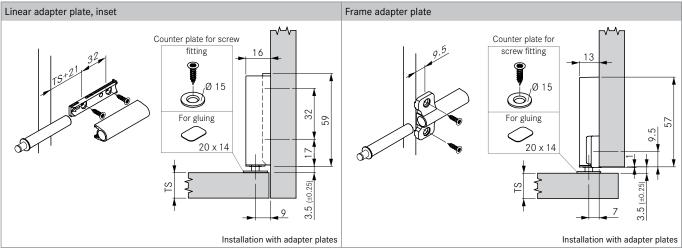
| Frame adapter plate | For screw fitting | Art. No. |
|---|-------------------|----------------------------|
| With positioning aid for quick retrofitting Fixing with chipboard screws (Ø 3.5 x 13 mm) Plastic RAL 7035, light grey | 9.5 Ø 3.5 x 13 | F069 073 697 |

| Linear adapter plate | For screw fitting | | Art. No. |
|--|-------------------|------------|----------------------------|
| Design solution – also for inset doors Fixing with chipboard screws (Ø 3.5 x 13 mm) Plastic RAL 7035, light grey | 17 32 | Ø 3.5 x 13 | F069 073 696 |

| Nexis Impresso | 97 | | |
|---------------------------|-----|--|--|
| Nexis Click-on | 112 | | |
| Installation instructions | 172 | | |

PLANNING AND INSTALLATION INSTRUCTIONS





NOTE

Before applying the counter plate, make sure that the surface is clean, dry and free of grease.

LEGEND

F Reveal
S Cabinet side wall

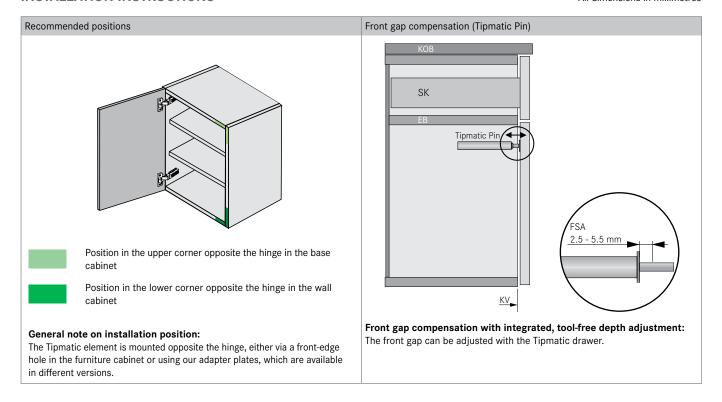
TS Door thickness

TIPMATIC

Installation instructions

INSTALLATION INSTRUCTIONS

All dimensions in millimetres



| Tipmatic | 168 | | |
|---------------|-----|--|--|
| Tipmatic Plus | 170 | | |
| | | | |

| LEGEND | | | | | |
|-----------|------------------------------|---|-----|--------|--|
| | | | SK | Drower | |
| EB FSA | Shelf Front gap compensation | 8 | OK. | Drawer | |
| KOR | Cabinet ton panel | | | | |

Cabinet front edge

ΚV





Efficient and reliable.
The Nexis Slide-on series has been designed for a wide range of kitchen, bathroom and living room furniture door applications.





Nexis Slide-on Hinge systems

Hinges for various door applications, installation on the cabinet side with classic Slide-on technology.

| Opening angle | | Product description | Full overlay | Half overlay | Inset | Page |
|---------------|---|--|--------------|--------------|-------|------|
| 270° | - | Nexis Slide-on 70 Cup diameter 30 mm Single-joint hinge For door thicknesses from 15 to 21 mm | | - | - | 176 |
| 270° | | Nexis Slide-on 73 • Single-joint hinge • For door thicknesses from 15 to 21 mm | | | - | 178 |
| 180° | | Nexis Slide-on 80 • Single-joint hinge for rebated doors • For door thicknesses from 14 to 21 mm | | - | - | 180 |

| Nexis Slide-on mounting plates | 182 |
|--|-----|
| Accessories (cover caps, opening angle reduction clip) | 186 |
| Technical information | 188 |
| Soft-close damping system | 192 |
| Assembly technology | 225 |
| Assembly aids | 230 |

NEXIS SLIDE-ON 70

270° single-joint hinge (door thicknesses 15 to 21 mm)



- $\bullet~270^\circ$ opening angle
- For door thicknesses of 15-21 mm
- For door overlays up to 16 mm
- With automatic hold-closed function
- 3-dimensional adjustment with corresponding mounting plate

ORDER INFORMATION

| Door overlay | | Material | | Door Automatic | | Art. No. | |
|--------------|--|---------------|---------------|-------------------|-------------------------|-------------------------------|--|
| | | Cup | Arm | thickness | hold-closed function | Slide-on for screw fitting | |
| | | Zamak, | Zamak, | T20 (15–21 mm) | - | F016073088 | |
| Full overlay | | nickel-plated | nickel-plated | T17 (15–18 mm) | • | F016073 090 | |

COVER CAP

| | Designation | Imprinted/embossed | Art. No. |
|--|---|--------------------|----------------------------|
| | Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | On request | F069 073 570 |

ACCESSORIES

| Designation | Art. No. |
|----------------|------------|
| Soft-close Pin | F069066528 |
| | |

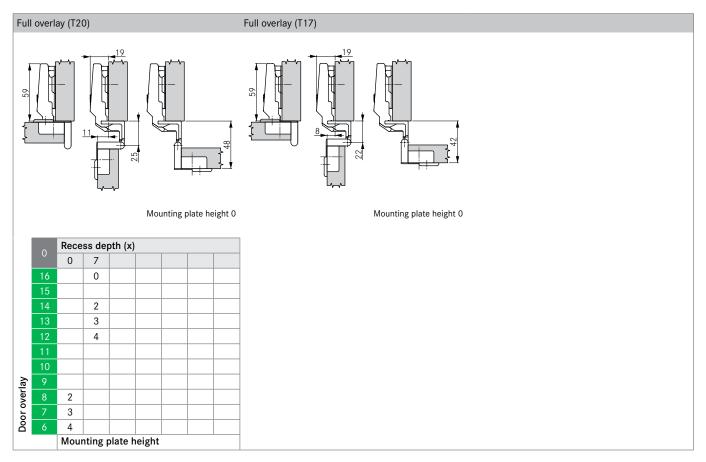
| Designation | Art. No. |
|-------------|----------|
| | |
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| Nexis Slide-on mounting plates | 182 |
|--------------------------------|-----|
| Accessories | 186 |
| Technical information | 188 |

| Soft-close Pin | 192 | |
|---------------------|-----|--|
| Assembly technology | 225 | |
| Assembly aids | 230 | |

PLANNING DIMENSIONS

All dimensions in millimetres



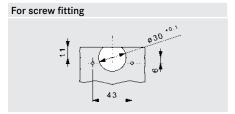
NOTES

Important: Reveals were determined with a (door) edge radius of 1 mm.

Hinge dimensions and reveal calculation with factory setting.

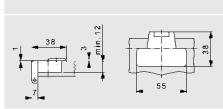
We recommend a trial fitting.

DRILLING PATTERNS



25 .0 5

CUP DIMENSIONS



NEXIS SLIDE-ON 73

270° single-joint hinge (door thicknesses 15 to 21 mm)



- 270° opening angle
- For door thicknesses of 15-21 mm
- For door overlays up to 16 mm
- With automatic hold-closed function
- 3-dimensional adjustment with corresponding mounting plate

ORDER INFORMATION

| | | Material | | Automatic | Art. No. | | |
|--------------|--|-------------------------|-------------------------|-----------|-------------------------|-------------------------------|--|
| Door overlay | | Cup | Arm | Cranking | hold-closed function | Slide-on for screw fitting | |
| Full overlay | | Zamak, nickel-plated | Zamak, nickel-plated | 0 | | F016 073 084 | |
| Half overlay | | Zamak, nickel-plated | Zamak, nickel-plated | 8 | - | F016073 095 | |

COVER CAP

| | Designation | Cranking | Imprinted/embossed | Art. No. |
|--|---|----------|--------------------|----------------------------|
| | Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | 0/8 | On request | F069 073 570 |

ACCESSORIES

| Designation | Art. No. |
|----------------|------------|
| Soft-close Pin | F069066528 |
| | |

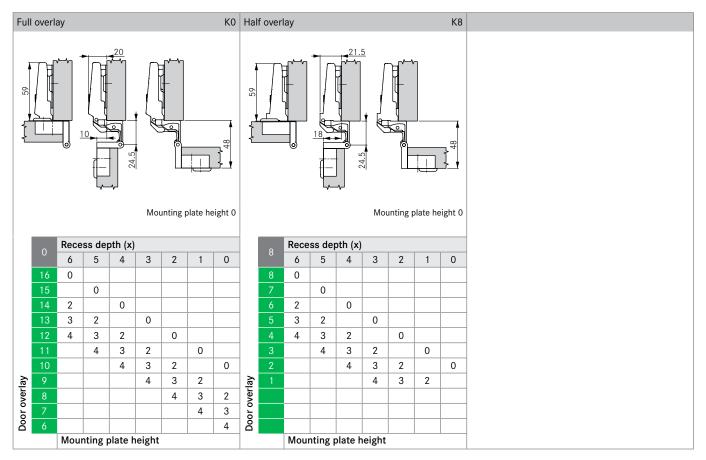
| Designation | Art. No. |
|-------------|----------|
| | |
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| | |

| Nexis Slide-on mounting plates | 182 |
|--------------------------------|-----|
| Accessories | 186 |
| Technical information | 188 |

| Soft-close Pin | 192 |
|---------------------|-----|
| Assembly technology | 225 |
| Assembly aids | 230 |

PLANNING DIMENSIONS

All dimensions in millimetres



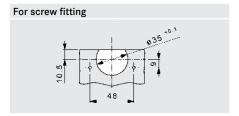
NOTES

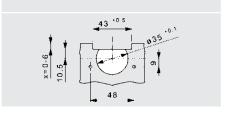
Important: Reveals were determined with a (door) edge radius of 1 mm.

Hinge dimensions and reveal calculation with factory setting.

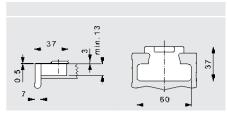
We recommend a trial fitting.

DRILLING PATTERNS





CUP DIMENSIONS



NEXIS SLIDE-ON 80

180° single-joint hinge (for rebated doors)



- 180° opening angle
- With visible, nickel-plated finial
- For door thicknesses of 14-21 mm
- With automatic hold-closed function
- 3-dimensional adjustment with corresponding mounting plate

ORDER INFORMATION

| | | | Material | | Automatic | Art. No. | |
|--------------|--|-------------------------|-------------------------|---------|-------------------------|-------------------------------|--|
| Door overlay | | Cup | Arm | Finials | hold-closed function | Slide-on for screw fitting | |
| Overlay | | Zamak, nickel-plated | Zamak, nickel-plated | - | • | F016 073 099 | |

COVER CAP

| | Designation | Imprinted/embossed | Art. No. |
|--|---|--------------------|----------------------------|
| | Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | On request | F069 073 570 |

ACCESSORIES

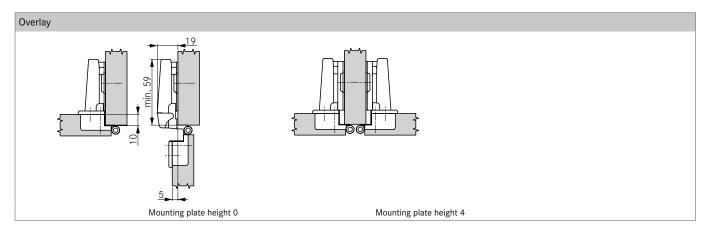
| Designation | Art. No. |
|----------------|----------|
| Soft-close Pin | |
| | |
| | |

| Designation | Art. No. |
|-------------|----------|
| | |
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| | |

| Nexis Slide-on mounting plates | 182 |
|--------------------------------|-----|
| Accessories | 186 |
| Technical information | 188 |

| Soft-close Pin | 192 | |
|---------------------|-----|--|
| Assembly technology | 225 | |
| Assembly aids | 230 | |

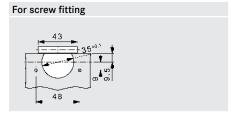
All dimensions in millimetres

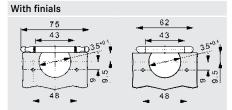


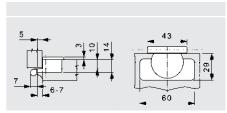
NOTE

We recommend a trial fitting.

DRILLING PATTERNS

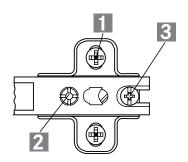






NEXIS SLIDE-ON

Mounting plates









Height adjustment +/- 2 mm

Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

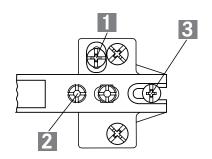
ORDER INFORMATION

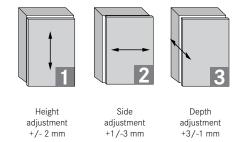
CROSS MOUNTING PLATE, 2-POINT FIXING

| For screw fitting | | 37/32 | Height | Art. No. |
|--|-------------------|-------------|------------|------------|
| Steel, nickel-plated | FFH | 37 0 3.5 | 0 | F062073298 |
| Fixing with wood screws Mounting distance 37 mm | 5 0 25 | 2 | F062073299 | |
| Hole spacing 32 mm | ole spacing 32 mm | | 4 | F062073300 |

CROSS MOUNTING PLATE, 2-POINT FIXING

| With pre-assembled Euro screws | 37/32 | Height | Art. No. | |
|---|-------------------|----------------|------------|------------|
| Steel, nickel-plated | | 37 | 0 | F062073316 |
| Fixing with pre-assembled Euro screws Mounting distance 37 mm | | 2 | F062073317 | |
| Hole spacing 32 mm | ble spacing 32 mm | 9.5 ø 6.3x13.5 | 4 | F062073318 |





All adjustments can be carried out independently of each other.

ORDER INFORMATION

2-PART CROSS MOUNTING PLATE, 3-POINT FIXING

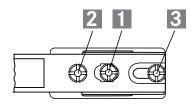
| For screw fitting | 37/32 | Height | Art. No. |
|--|---|--------|--------------------|
| Steel/zamak, nickel-plated | 93.5 | 0 | F062073301 |
| Fixing with wood screws Mounting distance 37 mm Hole spacing 32 mm | 3 2 2 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 | 2 | F062073 302 |

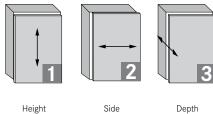
2-PART CROSS MOUNTING PLATE, 3-POINT FIXING

| For Euro screws | 37/32 | Height | Art. No. |
|--|-------|--------|--------------------|
| Steel/zamak, nickel-plated Fixing with Euro screws | 37 | 3.5 | F062073 307 |
| Mounting distance 37 mm Hole spacing 32 mm | 5 | 4 | F062073 309 |

NEXIS SLIDE-ON

Mounting plates





Height Side adjustment +/- 2 mm +1/-3

Side Depth adjustment +1/-3 mm +3/-1 mm

All adjustments can be carried out independently of each other.

ORDER INFORMATION

1D LINEAR MOUNTING PLATE, 2-POINT FIXING

| For screw fitting | | Height | Art. No. |
|--|------|--------|----------------------------|
| Steel/zamak, nickel-plated Fixing with wood screws Height adjustment | 13.5 | 0 | F063 073 336 |

NEXIS SLIDE-ON Accessories

COVER CAPS

| | Designation | Cranking | Imprinted/embossed | Art. No. |
|----------|---|----------|--------------------|----------------------------|
| | Hinge arm cover cap, steel, short, nickel-plated, not imprinted, compatible with Soft-close | 0 | On request | F069 073 570 |
| ₹ | Slide-on hinge cup cover cap, steel, nickel-plated, not imprinted | - | - | F069 073 687 |

FASTENING SCREWS

| Designation | | | Art. No. |
|--|----------|-------|------------|
| Euro screw, nickel-plated, Ø 6.3 mm | L = 10.5 | 0 | F146073979 |
| Steel cup fastening screw for aluminium frame hinge, nickel-plated. M3 x 6 screw | L = 6 | 6 6 6 | F069073405 |

NEXIS SLIDE-ON

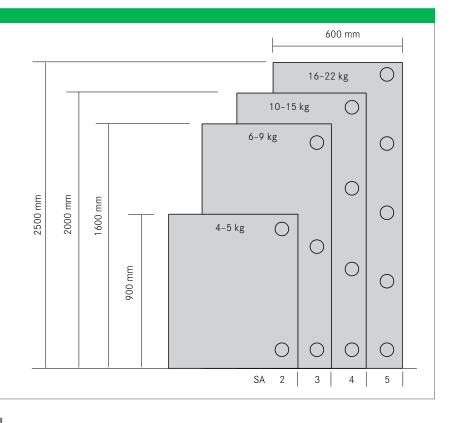
Technical information

NUMBER OF HINGES PER DOOR

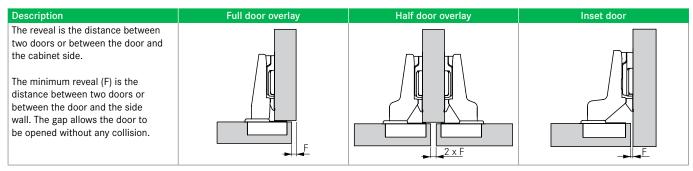
Description

The decisive factors are door height, door weight, material quality, cup and mounting plate fixing. The load and height values are for standard door widths of 600 mm.

Hinges with cup Ø 26 mm were tested with door width 450 mm. In case of doubt, the number of hinges must be determined by means of a trial fitting.



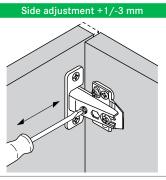
DOOR REVEAL AND MINIMUM REVEAL

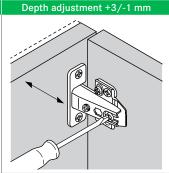


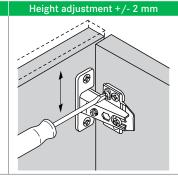
Minimum reveal table Achievable reveal with inset door Cup distance Cup distance The required reveal width depends The table shows the reveal that 4 4 on the door thickness. 5 6 can be achieved with an inset door 6 depending on the cup distance and 0.1 0.1 0.1 0.1 2 4 For example: mounting plate height. 0.2 0.2 0.2 0.2 2 4 With a door thickness of 18 mm and a cup distance of 6 mm, a reveal of For example: 0.3 0.3 0.3 0.3 4 With a cup distance of 4 mm and 0.2 mm is required. 0.4 0.4 0.4 0.4 a mounting plate height of 4 mm, there is a reveal of 2 mm. Important 0.7 0.7 0.7 0.7 Reveals were determined with a (door) edge radius of 1 mm. 1.0 1.0 1.0 1.0 Door thickness Hinge dimensions and reveal 1.4 1.4 1.4 1.4 calculation with factory setting. reveal 1.9 1.9 1.9 1.9 We recommend a trial fitting. Door 2.9 2.6 2.5 3.8 Minimum reveal (F) Mounting plate height

ADJUSTMENTS

Description The possibility of height adjustment depends on the type of mounting plate. All adjustments can be carried out independently of each other.



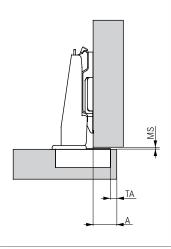




MINIMUM GAP - CUP DISTANCE

Description The minimum gap (MS) is the clearance required between the front edge of the cabinet and the closed door so that the door can be opened without hindrance.

The cup distance (TA) is the distance between the door edge and the edge of the cup hole.



Example

With a door thickness of 26 mm and a cup distance of 6 mm, the minimum gap is 0.7 mm.

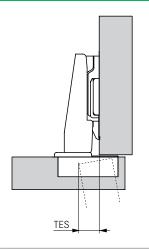
| | | Cup distance | | | | | |
|----------------|-------------|--------------|-----|-----|-----|--|--|
| | | 3 | 4 | 5 | 6 | | |
| | | 0.5 | 0.5 | 0.5 | 0.5 | | |
| | | 0.5 | 0.5 | 0.5 | 0.5 | | |
| | | 0.5 | 0.5 | 0.5 | 0.5 | | |
| | | 0.0 | 0.0 | 0.0 | 0.5 | | |
| | | 0.5 | 0.5 | 0.5 | 0.5 | | |
| | 24 | 0.5 | 0.5 | 0.5 | 0.5 | | |
| SS | 26 | 0.5 | 0.5 | 0.5 | 0.7 | | |
| ЖПЕ | 28 | 0.5 | 0.5 | 0.5 | 0.9 | | |
| Joor thickness | 30 | 0.5 | 0.5 | 1.1 | 1.1 | | |
| 000 | | | | | | | |
| | Minimum gap | | | | | | |

DOOR PROTRUSION/DOOR OVERLAY

Door protrusion

The door protrusion (TES) is obtained when the door is open and varies depending on the hinge type and application.

It is specified on the individual catalogue page and relates to the mounting plate specified at the factory setting in each case. It changes when the mounting plate height is changed and the side adjustment is used.



Door overlay

The door overlay (A) is the part of the side wall or frame that is covered by the door.

For example:

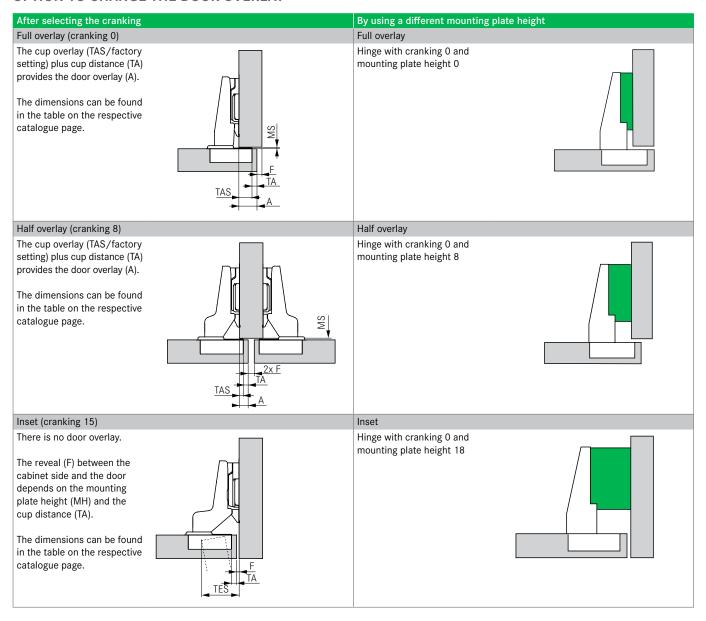
For a hinge with cranking 8, mounting plate height 0 and a cup distance of 5 mm, the door overlay is 10 mm.

| | | Cup | Cup distance | | | | | |
|--------------|----|-----|--------------|-------|-------|------|--|--|
| | 8 | 3 | 4 | 5 | 6 | | | |
| | 11 | | | | 0 | | | |
| | 10 | | | 0 | | | | |
| | | | 0 | | 2 | | | |
| | | 0 | | 2 | 3 | | | |
| | 7 | | 2 | 3 | 4 | | | |
| | 6 | 2 | 3 | 4 | | | | |
| | 5 | 3 | 4 | | | | | |
| rlay | 4 | 4 | | | | | | |
| Door overlay | | | | | | | | |
| 000 | | | | | | | | |
| | | Μοι | ıntin | g pla | te he | ight | | |
| | | | | | | | | |

NEXIS SLIDE-ON

Technical information

OPTION TO CHANGE THE DOOR OVERLAY

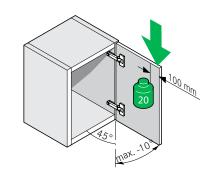


TEST CRITERIA FOR HINGES

Functional test

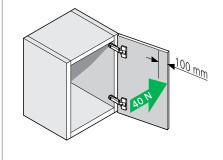
Static load, vertical Additional load: 20 kg Opening angle: max. -10°

Number: 10



Static load, horizontal

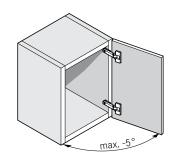
Force: 40 N Number: 10



Endurance test

Opening angle: max. -5 $^{\circ}$

Opening and closing movements: 100,000

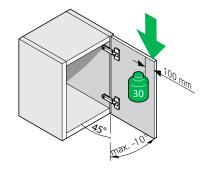


Overload test

Vertical

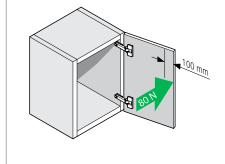
Additional load: 30 kg Opening angle: max. -10°

Number: 10



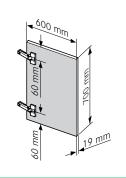
Horizontal

Force: 80 N Number: 10

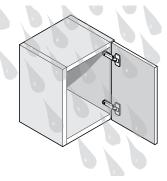


Test door

Weight approx. 5.2 kg



Salt spray and humidity test Based on DIN ISO 9227 and DIN 6270-2



SOFT-CLOSE PIN

Pneumatic damper for doors



- Suitable for all door sizes, door shapes and materials
- Can also be retrofitted
- For drilling or for installation with adapter plate

ORDER INFORMATION

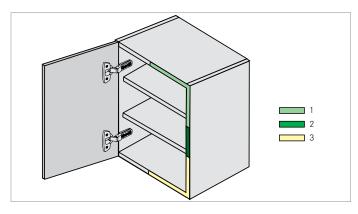
| Soft-close Pin | For drilling | Art. No. |
|--|--------------------------------------|------------|
| Drill hole on front edge For perfect appearance Cup: plastic, anthracite Piston: light grey | 10 ⁰ 0 ⁰ 1 1.0 | F069066528 |

| Grid adapter plate | For Euro screws | Art. No. |
|---|-----------------|--------------------|
| Suitable for hole distance 28 mm and 37 mm Fixing with Euro screws (6.3 x 13.5) Plastic, light grey | 32 | F069063 310 |

| Frame adapter plate | For screw fitting | Art. No. |
|---|-------------------|----------------------------|
| For quick retrofitting Fixing with wood screws (3.5 x 13) Plastic, light grey | 9.5 | F069 073 697 |

| Linear adapter plate | | For screw fitting | Art. No. |
|---|--|-------------------|----------------------------|
| Design solution – also in conjunction with inset doors Fixing with wood screws (3.5 x 13) Plastic, light grey | | 32 17 | F069 073 696 |

| Nexis Slide-on | 175 | | |
|----------------|-----|--|--|
| | | | |
| | | | |



- Possible damper position for a standard door:
 - 1 Good position
 - 2 Optimal position
 - 3 Possible position
- $\bullet\,$ For larger doors, we recommend using an additional damper.

LEGEND



Space-saving. Flexible.
Functional.



single-joint hinges.



Functional single-joint hinges. Reduced to the essentials.

MB

whether for extremely narrow reveals, heavy doors, repated doors or with direct height adjustment, the single-joint hinges from the MB series with tool-free door clip fitting are always the ideal solution.

Feel more WOW.

FOR US, REDUCING TO THE ESSENTIALS MEANS CONCENTRATING ON QUALITY AND FUNCTION. OUR RANGE OF HINGES FOR FURNITURE IN OFFICES AND PUBLIC BUILDINGS IS THE BEST EXAMPLE OF THAT. WE OFFER THE PERFECT SINGLE-JOINT HINGE FOR ANY APPLICATION. QUALITY MATERIALS, EXCELLENT WORKMANSHIP AND HIGH QUALITY ARE JUST AS IMPORTANT TO US AS RELIABLE OPERATING COMFORT. SEE FOR YOURSELF.





You know what you are getting when you purchase a branded product. GRASS is the best example of this. Our high-quality movement systems combine technological progress, convenient functionality, top quality and precision down to the last detail.

Single-joint hinges

for furniture for offices and public buildings

Wide-opening solid metal hinges for individual or continuous cabinet construction.

| Opening angle | Product description | Full overlay | Half overlay | Inset | Twin application | Page |
|---------------|--|--------------|--------------|-------|------------------|------|
| 230° 180° | Single-joint hinge MB-20 • Reveals (7.5/8/13.5 mm) • Height adjustment | | | | | 196 |
| 270° 180° | Single-joint hinge MB-6010 • Very narrow reveals (3 mm) • Tool-free door clip fitting • Direct reveal and height adjustment | | | | - | 198 |
| 270° | Single-joint hinge MB-8010 Narrow reveals (4 mm) Tool-free door clip fitting Direct reveal and height adjustment | | - | - | - | 200 |
| 230° 180° | Single-joint hinge MB-8010 Reveals (8/13.5 mm) Tool-free door clip fitting Direct reveal and height adjustment | - | | - | | 202 |
| 270° | Single-joint hinge MB-8320 Reveals (4 mm) Tool-free door clip fitting Height adjustment via cam | | - | - | - | 204 |

| Soft-close Pin (pneumatic damper) | 206 |
|-----------------------------------|-----|
| Technical information | 208 |
| Assembly technology | 225 |
| Assembly aids | 230 |

SINGLE-JOINT HINGE MB-20

For narrow reveals



- $\bullet\,$ 230° or 180° opening angle
- Reveal 7.5/8/13.5 mm
- Strong plug connection
- Side adjustment -2 mm
- Height adjustment by means of slots ±2 mm
- Visible joint
- Two cups required for one hinge arm in the case of twin application
- Hinge arms and cups must be ordered separately

ORDER INFORMATION

HINGE ARM

| Door overlay | Designation | Material | Art. No. |
|--|-------------|-------------------------|----------------------------|
| Full overlay (19 mm cabinet side) Reveal 7 mm | MB-20/581 | Zamak, nickel-plated | F150000005 |
| Half overlay (19 mm cabinet side) Reveal 13.5 mm | MB-20/531 | Zamak, nickel-plated | F150000003 |
| Twin fitting (19 mm cabinet side) Reveal 8 mm | MB-20/532 | Zamak, nickel-plated | F150000004 |
| Inset Reveal 1–8 mm | MB-20/501 | Zamak, nickel-plated | F150 146 068 |

HINGE CUP

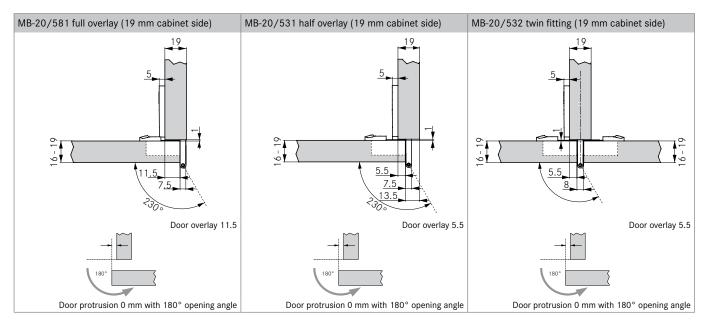
| | For screw fitting | For press fitting |
|--|----------------------------|----------------------------|
| Hinge cup — suitable for MB-20, 45/9.5 | F150 146 079 | F150 146 077 |
| Hinge cup — suitable for MB-20, 52/5.5 | F150000002 | F150000001 |

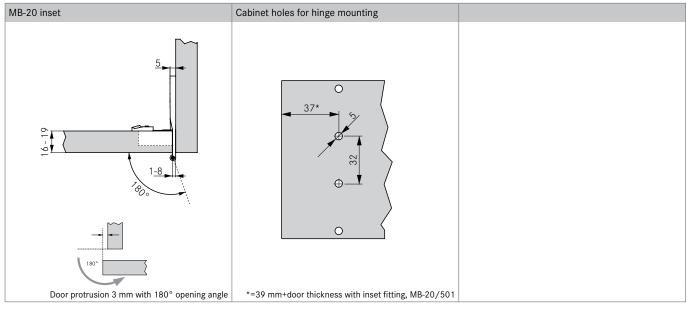
ACCESSORIES

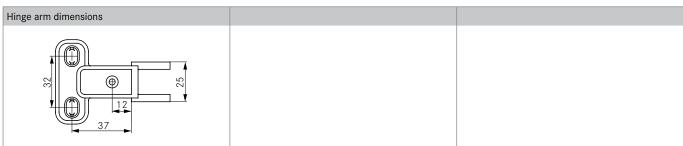
| | Designation | Material | Art. No. |
|--------|--|----------|----------------------------|
| 3 13.5 | Euro collar screws, nickel-plated, Ø 6.3 x 13.5 mm | - | F150 145 234 |

| Soft-close Pin | 206 | Assembly aids | 230 | |
|-----------------------|-----|---------------|-----|--|
| Technical information | 208 | | | |
| Assembly technology | 225 | | | |

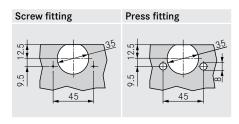
PLANNING DIMENSIONS All dimensions in millimetres



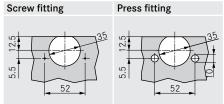


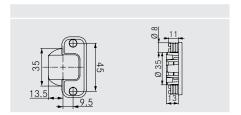


DRILLING PATTERNS 45/9.5



DRILLING PATTERNS 52/5.5





SINGLE-JOINT HINGE MB-6010

For very narrow reveals



- $\bullet~270^\circ$ or 180° opening angle
- Reveal 3 mm
- Tool-free door clip fitting
- Cup edge cover
- Side adjustment -2 mm
- Height adjustment by means of slots ±2 mm
- Visible joint
- Supplied with black cover caps, neutral
- Hinge arms and cups must be ordered separately

ORDER INFORMATION

HINGE ARM

| Door overlay | Designation | Material | Art. No. |
|---|-------------|-------------------------|------------|
| Full overlay (19 mm cabinet side) Reveal 3 mm | MB-6310 | Zamak, nickel-plated | F150000009 |
| Full overlay (16 mm cabinet side) Reveal 3 mm | MB-6210 | Zamak, nickel-plated | F150000008 |
| Inset Reveal 3 mm | MB-6110 | Zamak, nickel-plated | F150000007 |

HINGE CUP

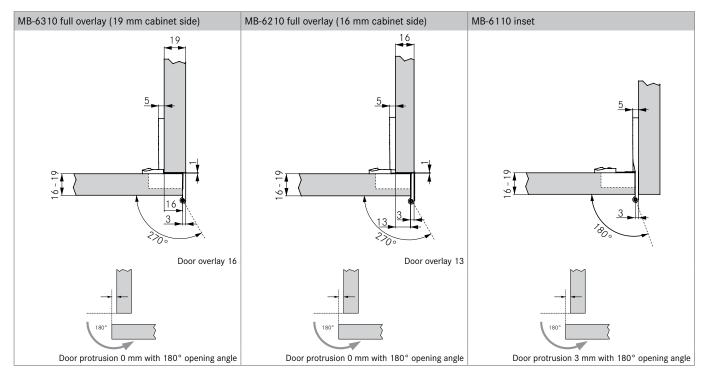
| | For screw fitting | For press fitting |
|--|-------------------|-------------------|
| Hinge cup — suitable for MB-6000/MB-8000 | F150000006 | F150000021 |

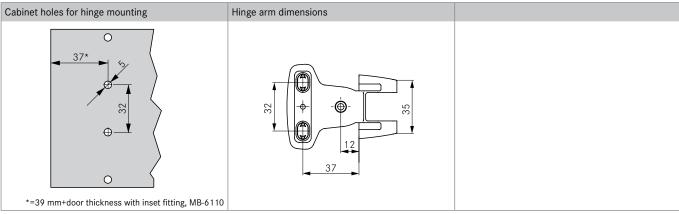
ACCESSORIES

| | Designation | Material | Art. No. |
|------|--|----------|----------------------------|
| | Clothes protector, prevents damage and soiling through trapping. For use with all single-joint hinges. | Plastic | F150000017 |
| A SE | Opening angle reduction clip, approx. 90°, for all single-joint hinges, except for inset applications | - | F150000019 |
| | Opening angle reduction clip, approx. 110°, for all single-joint hinges, except for inset applications | - | F150000020 |
| 13.5 | Euro collar screws, nickel-plated, Ø 6.3 x 13.5 mm | - | F150 145 234 |

| Soft-close Pin | 206 | Assembly aids | 230 |
|-----------------------|-----|---------------|-----|
| Technical information | 208 | | |
| Assembly technology | 225 | | |

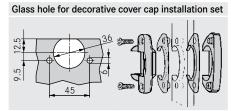
All dimensions in millimetres

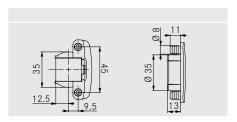




DRILLING PATTERNS

Screw fitting Press fitting





SINGLE-JOINT HINGE MB-8010

Suitable for heavy doors for narrow reveals



- $\bullet~270^{\circ}$ opening angle
- Reveal 4 mm
- Tool-free door clip fitting
- Cup edge cover
- Side adjustment -2 mm
- Height adjustment by means of slots ±2 mm
- Visible joint
- Supplied with black cover caps, neutral
- Hinge arms and cups must be ordered separately

ORDER INFORMATION

HINGE ARM

| Door overlay | | | Designation | Material | Art. | No. |
|---|--|--|-------------|-------------------------|------------|-----|
| Full overlay (19 mm cabinet side) Reveal 4 mm | | | MB-8310 | Zamak, nickel-plated | F150000014 | |

HINGE CUP

| | For screw fitting | For press fitting |
|--|-------------------|-------------------|
| Hinge cup — suitable for MB-6000/MB-8000 | F150000006 | F150000021 |

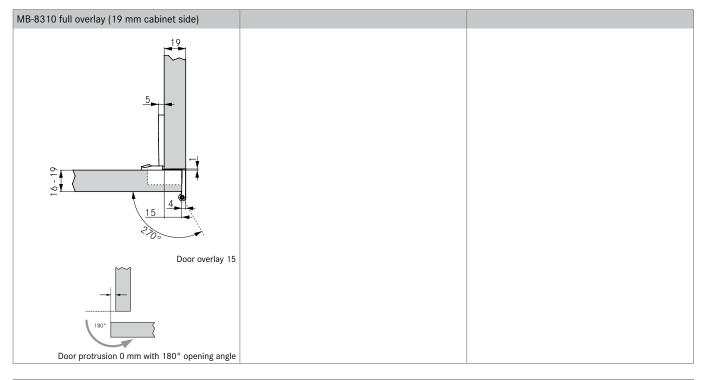
ACCESSORIES

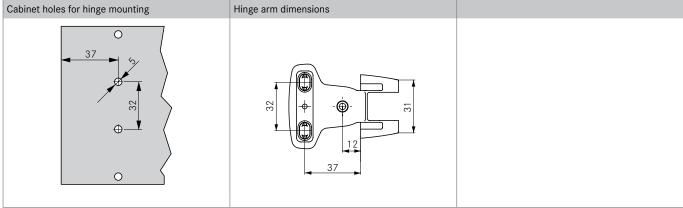
| | Designation | Material | Art. No. |
|--------|--|----------|----------------------------|
| | Clothes protector, prevents damage and soiling through trapping. For use with all single-joint hinges. | Plastic | F150000017 |
| A CO | Opening angle reduction clip, approx. 90°, for all single-joint hinges, except for inset applications | - | F150000019 |
| | Opening angle reduction clip, approx. 110°, for all single-joint hinges, except for inset applications | - | F150000020 |
| 3 13.5 | Euro collar screws, nickel-plated, Ø 6.3 x 13.5 mm | - | F150 145 234 |

| Soft-close Pin | 206 | Assembly aids |
|-----------------------|-----|---------------|
| Technical information | 208 | |
| Assembly technology | 225 | |

| 230 | | |
|-----|--|--|
| | | |
| | | |

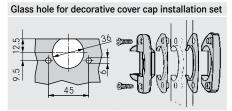
All dimensions in millimetres

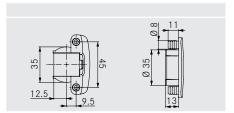




DRILLING PATTERNS

Screw fitting Press fitting





SINGLE-JOINT HINGE MB-8010

Suitable for heavy doors



- $230^{\circ}/180^{\circ}$ opening angle
- Reveal 8/13.5 mm
- Tool-free door clip fitting
- Cup edge cover
- Side adjustment -2 mm
- Height adjustment by means of slots ±2 mm
- Visible joint
- Supplied with black cover caps, neutral
- Hinge arms and cups must be ordered separately
- Two cups required for one hinge arm in the case of twin application

ORDER INFORMATION

HINGE ARM

| Door overlay | Designation | Material | Art. No. | |
|--|-------------|----------|-------------------------|------------|
| Half overlay (19 mm cabinet side) Reveal 13.5 mm | | MB-8510 | Zamak, nickel-plated | F150000015 |
| Twin fitting (19 mm cabinet side) Reveal 8 mm | | MB-8610 | Zamak, nickel-plated | F150000016 |

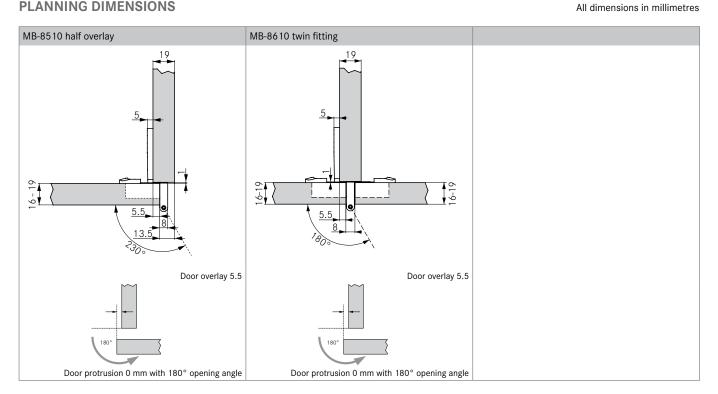
HINGE CUP

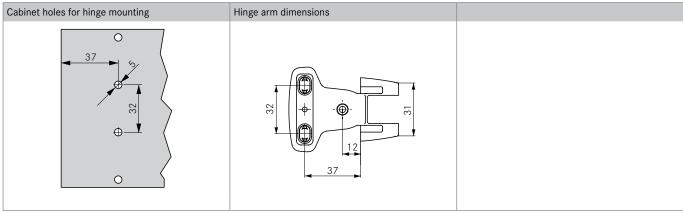
| | For screw fitting | For press fitting |
|--|-------------------|-------------------|
| Hinge cup — suitable for MB-6000/MB-8000 | F150000006 | F150000021 |

ACCESSORIES

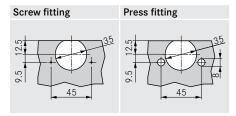
| | Designation | Material | Art. No. |
|-------|--|----------|----------------------------|
| He | Clothes protector, prevents damage and soiling through trapping. For use with all single-joint hinges. | Plastic | F150000017 |
| | Opening angle reduction clip, approx. 90°, for all single-joint hinges, except for inset applications | - | F150000019 |
| de se | Opening angle reduction clip, approx. 110°, for all single-joint hinges, except for inset applications | - | F150000020 |
| 13.5 | Euro collar screws, nickel-plated, Ø 6.3 x 13.5 mm | - | F150 145 234 |

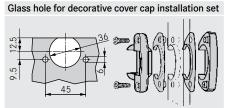
| Soft-close Pin | 206 | Assembly aids | 230 | |
|-----------------------|-----|---------------|-----|--|
| Technical information | 208 | | | |
| Assembly technology | 225 | | | |

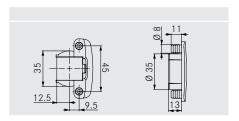




DRILLING PATTERNS







SINGLE-JOINT HINGE MB-8320 With direct height adjustment



- $\bullet~270^{\circ}$ opening angle
- Reveal 4 mm
- Tool-free door clip fitting
- Cup edge cover
- Side adjustment -2 mm
- Height adjustment via cam ±2 mm
- Visible joint
- Supplied with black cover caps, neutral
- Hinge arms and cups must be ordered separately

ORDER INFORMATION

HINGE ARM

| Door overlay | | Designation | Material | Art. | No. |
|---|--|-------------|-------------------------|----------------------------|-----|
| Full overlay (19 mm cabinet side) Reveal 4 mm | | MB-8320 | Zamak, nickel-plated | F150 145 167 | |

HINGE CUP

| | For screw fitting | For press fitting |
|--|-------------------|-------------------|
| Hinge cup — suitable for MB-6000/MB-8000 | F150000006 | F150000021 |

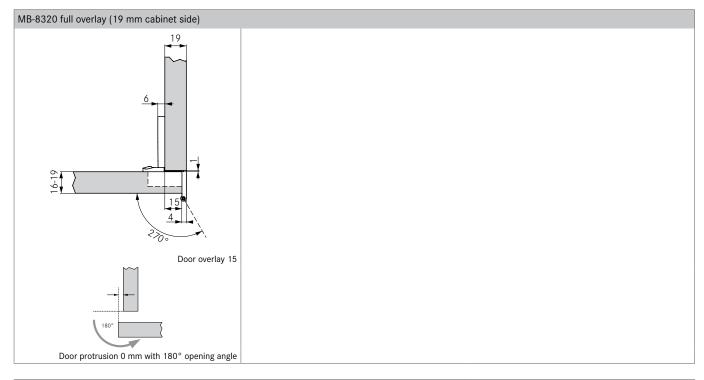
ACCESSORIES

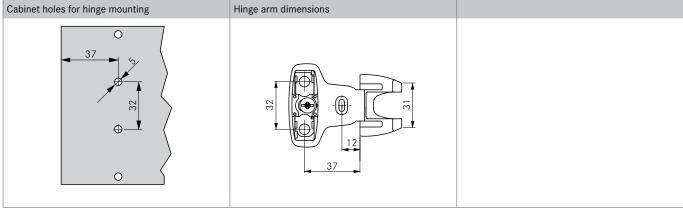
| | Designation | Material | Art. No. |
|--|--|----------|----------------------------|
| HOE | Clothes protector, prevents damage and soiling through trapping. For use with all single-joint hinges. | Plastic | F150000017 |
| AL SE | Opening angle reduction clip, approx. 90°, for all single-joint hinges, except for inset applications | - | F150000019 |
| A STATE OF THE PARTY OF THE PAR | Opening angle reduction clip, approx. 110°, for all single-joint hinges, except for inset applications | - | F150000020 |
| 13.5 | Euro collar screws, nickel-plated, Ø 6.3 x 13.5 mm | - | F150 145 234 |

| Soft-close Pin | 206 |
|-----------------------|-----|
| Technical information | 208 |
| Assembly technology | 225 |

| Assembly aids | 230 | |
|---------------|-----|--|
| | | |
| | | |

All dimensions in millimetres

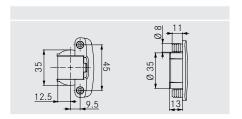




DRILLING PATTERNS

Screw fitting Press fitting

Glass hole for decorative cover cap installation set



SOFT-CLOSE PIN

Pneumatic damper for doors with single-joint hinges



- Suitable for all door sizes, door shapes and materials
- Can also be retrofitted
- For drilling or for installation with adapter plate

ORDER INFORMATION

| Soft-close Pin | Drilling | Art. No. |
|--|--------------------------------------|------------|
| Drill hole on front edge For perfect appearance Cup: plastic, anthracite Piston: light grey | 10 ⁰ 0 ⁰ 1 1.0 | F069066528 |

| Line hole adapter plate | Euro screws | Art. No. |
|---|-------------|--------------------|
| Suitable for hole distance 28 mm and 37 mm Fixing with Euro screws (6.3 x 13.5) Plastic, light grey | 32 | F069063 310 |

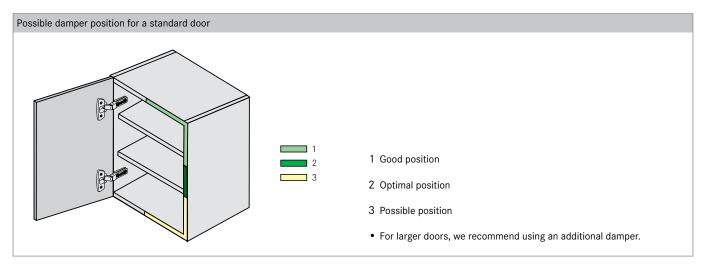
| Pin frame adapter | For screw fitting | Art. No. |
|---|-------------------|----------------------------|
| For quick retrofitting Fixing with wood screws (3.5 x 13) Plastic, light grey | 9.5 | F069 073 697 |

| Pin linear adapter | For screw fitting | Art. No. |
|---|-------------------|----------------------------|
| Design solution — also in conjunction with inset doors Fixing with wood screws (3.5 x 13) Plastic, light grey | 32 17 | F069 073 696 |

| Single-joint hinges | 195 | | |
|---------------------|-----|--|--|
| | | | |
| | | | |

PLANNING DIMENSIONS

All dimensions in millimetres



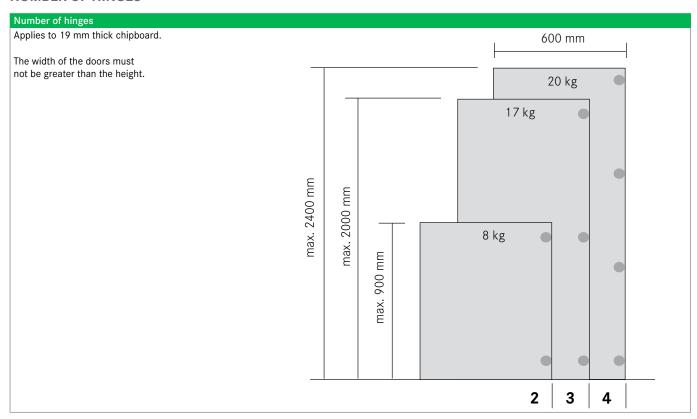
LEGEND

BT Drilling depth

SINGLE-JOINT HINGES

Technical information

NUMBER OF HINGES



ASSEMBLY/DISASSEMBLY

Assembly

Just pressing down the hinge with the finger is enough to firmly and securely connect the cabinet and door.



Disassembly

The hinge connection can be released with a twist of a flat-blade screwdriver. This means that unintentional dismounting is not possible.



ARM MOUNTING

Screws for arm mounting

2 Euro collar screws (6.3 x 10.5 mm or 6.3 x 13.5 mm)

1 chipboard screw 3.5 x 13 mm, Pozidriv size 2

This screw must be fitted for safety reasons.



ADJUSTMENTS

Side adjustment MB-6010, MB-8010

The reveal can be adjusted directly via this screw. Adjustment range -2 mm.



Height adjustment MB-6010, MB-8010

Adjustment by means of slots (break out the fixing pins).
Adjustment range +/- 2 mm.
After adjustment, fit the third screw.



Side adjustment MB-8320

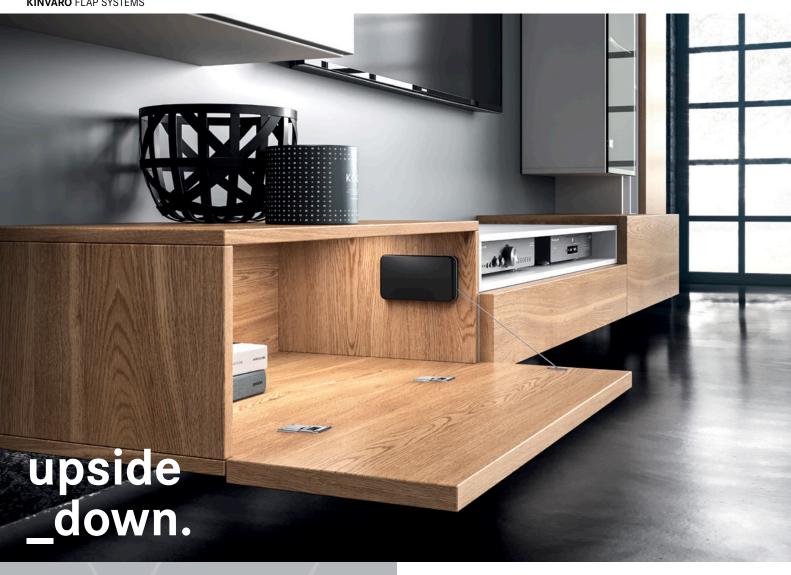
The reveal can be adjusted directly via this screw. Adjustment range -2 mm.



Direct height adjustment MB-8320

Adjustment via screw. Adjustment range +/- 2 mm Before adjustment, loosen the third fixing screw, then tighten again.





KINVARO D TRANSFORMS DRINKS COMPART-MENTS INTO STATEMENT PIECES. THE DISCREET FLAP STAY WITH PULL CABLE OPENS DRINKS COMPARTMENTS DOWNWARDS TO CREATE A FLUSH OPENING AND GIVES AN AESTHETIC **OVERALL LOOK. KINVARO D CAN BE FITTED** HORIZONTALLY OR VERTICALLY ON BOTH SIDES AND IS AVAILABLE IN TWO MODELS FOR DIFFERENT DEPTHS, FLAP SIZES AND WEIGHTS. WITH INTEGRATED DAMPING AND AVAILA-BLE IN THREE COLOURS, IT IS AN ELEGANT FITTING FOR PERFECT FURNITURE DESIGN.

The perfect duo for drinks compartment flaps. Kinvaro D and Tiomos flap hinge.



The optimal interplay of the Tiomos flap hinge and Kinvaro D drinks compartment flap opens up new design possibilities. The extremely flat flap hinge discreetly connects the base panel and flap and creates an almost flush opening, while Kinvaro D with pull cable holds the flap securely.

Kinvaro D

Drinks compartment flap

The slim flap system with pull cable integrates beautifully into elegant furniture with drinks compartment flaps.

| | Product description | Page |
|-----|--|------|
| | Tiomos flap hinges for flap thicknesses from 14 to 21 mm • Cup hole 35 mm • 3-dimensional adjustment | 212 |
| (x) | Tiomos flap hinges for flap thicknesses from 22 to 30 mm • Cup hole 35 mm • 3-dimensional adjustment | 214 |

TIOMOS FLAP HINGE

90° hinge (flap thickness from 14 to 21 mm)



- Modern design
- $\bullet\,$ 90° opening angle
- For flap thicknesses up to 21 mm
- · Narrow reveals
- High overlay up to 19 mm
- Cup depth 12 mm
- 3-dimensional adjustment
- Very suitable for combination with the Kinvaro D flap stays

Note:

• Please order Kinvaro D flap stay separately





ORDER INFORMATION

| Door overlay | | Material | Scope of | Art. No. | |
|--------------|--|-------------------------|--|----------------------------|--|
| | | iviateriai | delivery | For screw fitting | |
| Overlay | | Zamak, nickel-plated | Arm part (1x) Cup part (1x) Cover cap (1x) | F053 139 690 | |
| Overlay | | Zamak, Night | Arm part (1x) Cup part (1x) Cover cap (1x) | F053 139 692 | |

| Door overlay | | | Material | Scope of | Art. No. | |
|--------------|--|--------------|-------------------------|--------------------------------|----------------------------|--|
| | | - Iviateriai | | delivery | For screw fitting | |
| Overlay | | | Zamak, nickel-plated | Arm part (1x) Cup part (1x) | F053 139 671 | |
| Overlay | | | Zamak, Night | Arm part (1x) Cup part (1x) | F053 139 677 | |

COVER CAPS

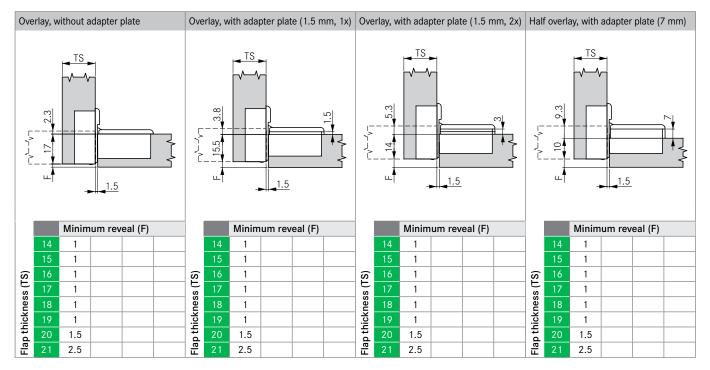
| | | Designation | Art. No. |
|--|--------|---|----------------------------|
| | \sim | Hinge arm cover cap, steel, nickel-plated | F053 139 675 |
| | | Hinge arm cover cap, steel, Night | F053139683 |

ADAPTER PLATES

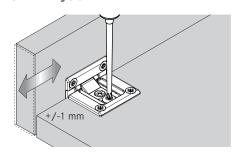
| Designation | Art. No. |
|--------------------------------------|----------------------------|
| Adapter plate, 1.5 mm, nickel-plated | F053 139 676 |
| Adapter plate, 1.5 mm, Night | F053 139 684 |
| Adapter plate, 7 mm, nickel-plated | F053 139 688 |
| Adapter plate, 7 mm, Night | F053 139 689 |

| Kinvaro D-M | 290 | | |
|-------------|-----|--|--|
| Kinvaro D-S | 292 | | |
| | | | |

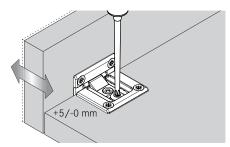
All dimensions in millimetres



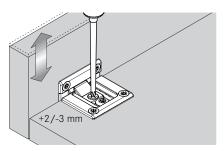
SIDE ADJUSTMENT



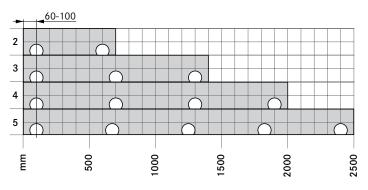
DEPTH ADJUSTMENT



HEIGHT ADJUSTMENT



NUMBER OF HINGES

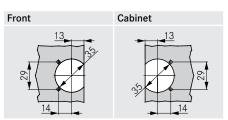


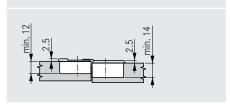
NOTES

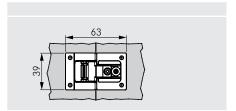
Fixing of flap and base parts with chipboard screws Ø 3.5 x 15 mm (screws are not supplied).

Hinge dimensions and reveal calculation with factory setting.

DRILLING PATTERNS







TIOMOS FLAP HINGE

90° hinge (flap thickness from 22 to 30 mm)



- Modern design
- $\bullet\,$ 90° opening angle
- For flap thicknesses up to 30 mm
- · Narrow reveals
- High overlay up to 19 mm
- Cup depth 17 mm
- 3-dimensional adjustment
- Very suitable for combination with the Kinvaro D flap stays

Note:

• Please order Kinvaro D flap stay separately





ORDER INFORMATION

| Door overlay | | | Material | Scope of | Art. No. | |
|--------------|----------------|------|-------------------------|--|----------------------------|--|
| Door evenay | - Soor Sterial | | Material | delivery | For screw fitting | |
| Overlay | | | Zamak, nickel-plated | Arm part (1x) Cup part (1x) Cover cap (1x) | F053 139 691 | |
| Overlay | | in . | Zamak, Night | Arm part (1x) Cup part (1x) Cover cap (1x) | F053 139 693 | |

| Door overlay | | Material | Scope of | Art. No. | | |
|--------------|--|----------|-------------------------|--------------------------------|----------------------------|--|
| | | | | delivery | For screw fitting | |
| Overlay | | | Zamak, nickel-plated | Arm part (1x) Cup part (1x) | F053 139 672 | |
| Overlay | | M | Zamak, Night | Arm part (1x) Cup part (1x) | F053 139 678 | |

COVER CAPS

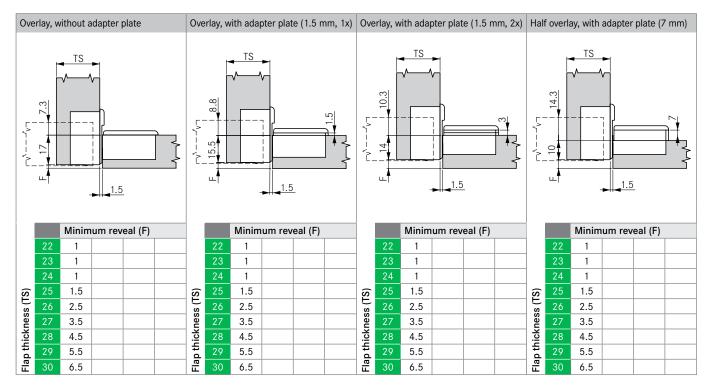
| Designation | Art. No. |
|---|----------------------------|
| Hinge arm cover cap, steel, nickel-plated | F053 139 675 |
| Hinge arm cover cap, steel, Night | F053139683 |

ADAPTER PLATES

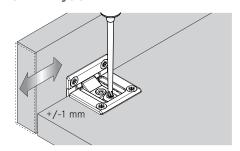
| Designation | Art. No. |
|--------------------------------------|----------------------------|
| Adapter plate, 1.5 mm, nickel-plated | F053 139 676 |
| Adapter plate, 1.5 mm, Night | F053 139 684 |
| Adapter plate, 7 mm, nickel-plated | F053 139 688 |
| Adapter plate, 7 mm, Night | F053 139 689 |

| Kinvaro D-M | 290 | | |
|-------------|-----|--|--|
| Kinvaro D-S | 292 | | |
| | | | |

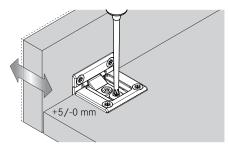
All dimensions in millimetres



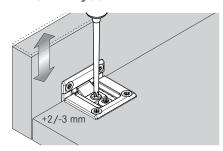
SIDE ADJUSTMENT



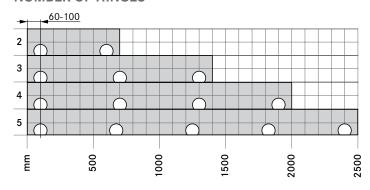
DEPTH ADJUSTMENT



HEIGHT ADJUSTMENT



NUMBER OF HINGES

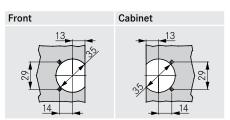


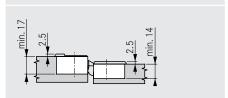
NOTES

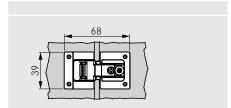
Fixing of flap and base parts with chipboard screws Ø 3.5 x 15 mm (screws are not supplied).

Hinge dimensions and reveal calculation with factory setting.

DRILLING PATTERNS











Robust eccentric connectors and shelf supports for increased stability and a long furniture life.

The strong FixoGRASS 9000 and 9200 connector systems keep the side walls with worktops, base panels or shelves securely and firmly in shape. Even when they are loaded with heavy goods.

Small components.
Big

impact.



Cabinet making accessories

for a firm hold

| Product description | Page |
|---|------|
| Connecting shelf supports, shelf supports | 218 |
| Eccentric connector FixoGRASS 9200 | 220 |
| Mitre joint fastener | 222 |

CABINET MAKING ACCESSORIES

Shelf support



- Connecting shelf support FixoGRASS 9000
- Prevents any "buckling" of the cabinet side walls
- For heavily loaded shelves
- For shelves with a minimum thickness of 19 mm
- Clip prevents fitting from working loose

ORDER INFORMATION

| Designation | | | Material | Art. No. |
|--|---|------------------------------|-----------------------------|--------------------|
| Shelf support for fixing with wood screws (length 13 mm, Ø 3.5 mm) | 6 | | Zamak, nickel- plated | F148043 028 |
| Shelf support for fixing with Euro screws (length 13 mm, Ø 6.2 mm) BT — drilling depth | | | Zamak, nickel- plated | F148043 036 |
| Housing | | 010 08 | Plastic, white | F148043 056 |
| Expanding pin (for housing) | | 9.5 9.5 7 9.5 32 | Steel, zinc-plated | F148043 053 |

| Assembly technology | 225 | | |
|---------------------|-----|--|--|
| | | | |
| | | | |



ORDER INFORMATION

| Designation | | | Material | Art. No. |
|-----------------------------|---------------|--|-----------------------------|----------------------------|
| Shelf support | | 2.75 | Zamak, nickel- plated | F069 073 459 |
| Shelf support | | Ø 10 C C C C C C C C C C C C C C C C C C | Zamak, nickel- plated | F069 073 460 |
| Shelf support | | 8 | Zamak, nickel- plated | F069 073 464 |
| Shelf support | | 0 05 05 0 0 0 0 | Zamak, nickel- plated | F069 073 463 |
| Euro screw, Ø 6.3 x 10.5 mm | CCCCCC | © 7.1 | Nickel- plated | F146073979 |

LEGEND

CABINET MAKING ACCESSORIES

Eccentric connector FixoGRASS 9200



- For connecting the side walls with worktops, base panels or shelves
- Small but sturdy connection fitting
- A range of steel bolts for different application options
- Easy to install
- Eccentric installation with hex size 5 Allen key

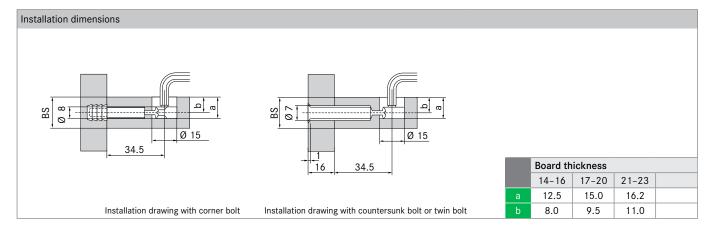
ORDER INFORMATION

| Designation | | | Material | Art. No. | |
|--|---|----------------|-----------------------|----------------------------|------------|
| Eccentric for board thickness 14-16 mm | | | Zamak, | F148 043 000 | |
| Eccentric for board thickness 17-20 mm | | | nickel- | F148043007 | |
| Eccentric for board thickness 21-23 mm | | | plated | F148043015 | |
| Corner bolt for fixing with Euro thread Ø 6 mm | | 05/9 BI | Steel, zinc-plated | F148044883 | |
| Corner bolt for fixing with dowel Ø 8 mm/M5 | * | 08/1281 | Steel, zinc-plated | F148044748 | |
| Dowel Ø 8 mm/M5 | | | Plastic, white | F071085142 | |
| Corner bolt for fixing with dowel Ø 10 mm/M6 | | 0 10/12 81 | Steel, zinc-plated | F148043 024 | |
| Dowel Ø 10 mm/M6 | | | Plastic, white | F145083 050 | |
| Twin bolts for fitting in Ø 5 mm holes | | BOLH BOLS BOLS | 05 | Steel, | F148044841 |
| Twin bolts for fitting in Ø 5 mm holes | | | zinc-plated | F148044842 | |

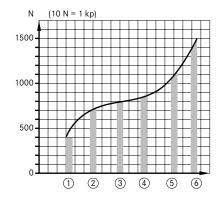
| Assembly technology | 225 | | |
|---------------------|-----|--|--|
| | | | |

PLANNING DIMENSIONS

All dimensions in millimetres



LOAD



- Dowel Ø 8/M5 (not glued)
- 2 Dowel Ø 8/M5 (glued)
- 3 Euro screw Ø 6 x 11
- Dowel Ø 10/M6 (not glued)
- 5 Dowel Ø 10/M6 (glued)
- 6 Twin bolts

NOTES

The maximum load shown in the diagram is intended for reference and is based on the axial pull-out resistance (of the bolt on the cabinet side).

The key factors are the material quality and bore diameter.

In case of doubt, the pull-out resistance must be determined by means of a trial fitting.

LEGEND

| BOLH | Bolt sleeve |
|------|-----------------|
| BOLS | Bolt screw |
| BS | Shelf thickness |
| BT | Drilling depth |

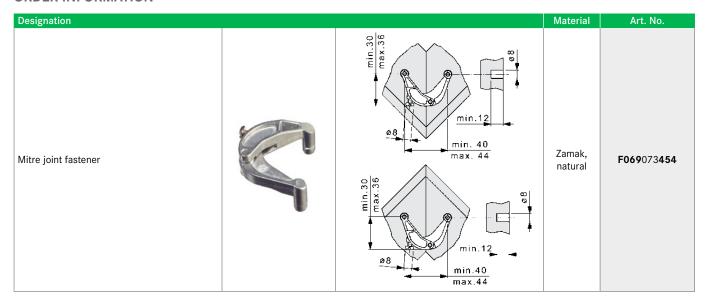
kp Kilogram force N Newton

CABINET MAKING ACCESSORIES

Mitre joint fastener



ORDER INFORMATION



| Assembly technology | 225 | | |
|---------------------|-----|--|--|
| | | | |
| | | | |

CABINET MAKING ACCESSORIES MITRE JOINT FASTENER

| LEGEND | | |
|--------|--|--|
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |



SOPHISTICATED AND WELL-TESTED TECHNOLOGY FOR FAST, SAFE WORKING. THE VALUE OF A MOVEMENT SYSTEM IS MADE UP OF MANY INFLUENCING FACTORS. IN ADDITION TO VISUAL AND FUNCTIONAL PROPERTIES, THE FOCUS IS ON PERMANENTLY CONSISTENT QUALITY AND THE POSSIBILITIES FOR EFFICIENT PROCESSING. GRASS OFFERS PROFESSIONAL INSTALLATION AND ASSEMBLY AIDS FOR ALL PRODUCT FAMILIES, TAILORED TO THE MANUFACTURING TECHNOLOGY OF OUR SATISFIED CUSTOMERS.



Tecmator.

Strong. Fast. Economical.



Along with the Tecmator drawer presses for the professional assembly of our drawer systems and the Tecmator drilling and insertion machines, GRASS offers a variety of useful accessories for trade and industry.

Tecmator

Assembly technology

Installation and assembly aids. Tried-and-tested technology for the professional and cost-effective assembly of GRASS movement systems.

| Drilling and insertion | machines | Page |
|------------------------|---|------|
| Tecmator RM | For cabinet makers | 226 |
| Tecmator RP | For cabinet makers, shop fitters and medium-scale manufacturers | 228 |

| Assembly aids and accessories | Page |
|-------------------------------|------|
| Hinge systems | 230 |

TECMATOR RM

Ideal for cabinet makers



- Robust and practical construction
- Quick setup
- 3-spindle drilling head for hinge holes

Standard equipment

- 3-spindle drilling head
- 1 tool set
- 1 stop guide 600 mm
- 2 flip stops with clamping lever
- 1 machine table

Standard equipment does not include side lever, insertion die or drill bit. Please order separately.

ORDER INFORMATION

| Designation | Voltage | Frequency | Art. No. |
|--------------------------------|-----------|-----------|------------|
| Tecmator RM, 3-spindle, 45/9.5 | 1 x 230 V | 50 Hz | F146135852 |
| Tecmator RM, 3-spindle, 45/9.5 | 1 x 110 V | 60 Hz | F146135851 |

| Hinge systems | 7 | | |
|---------------|---|--|--|
| | | | |
| | | | |

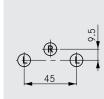
DRILL BIT WITH SHAFT Ø 10

| | Drill bit length | Drill bit Ø | Left-hand (red) | Right-hand (black) |
|-------------|------------------|-------------|----------------------------|----------------------------|
| 49.7 11.000 | 50 | 2.7 | F146135822 | F146 135 823 |
| GRASS | | 5 | F146 135 824 | F146135825 |
| | | 8 | F146135826 | F146135827 |
| | 57 | 10 | F146135828 | F146135829 |
| | | 35 | - | F146 135 830 |

ACCESSORIES

| | Description | Art. No. |
|---------------------------------|--|----------------------------|
| | Side lever for insertion die | F146 135 861 |
| | Universal insertion die for Nexis and Tiomos hinges (additional dies on request) | F146 135 821 |
| | Left-hand or right-hand side stop | F146 135 810 |
| | Stop guide extension 800 mm, left | F146135957 |
| | Stop guide extension 800 mm, right | F146 135 958 |
| Quick-change drill chuck, left | Quick-change drill chuck, left | F146135835 |
| Quick-change drill chuck, right | | F146 135 836 |

DRILLING PATTERN



TECMATOR RP

Ideal for cabinet makers, shop fitters and small series manufacturers



- Robust and practical construction
- Simple and straightforward replacement of spindle head
- Certified, type-tested design
- Pneumatic two-hand control for fast, safe working
- 6-spindle drilling head for hinge, mounting plate and connector fitting holes
- Useful special accessories enhanced machining options for furniture parts

Standard equipment

- 6-spindle drilling head including drill bits
- 1 insertion die for Nexis and Tiomos hinges
- 1 tool set
- 1 stop guide 600 mm
- 2 flip stops with clamping lever
- 1 machine table

ORDER INFORMATION

| Designation | Voltage | Frequency | Art. No. |
|--------------------------------|-----------|-----------|------------|
| Tecmator RP, 6-spindle, 45/9.5 | 1 x 230 V | 50 Hz | F146135840 |
| Tecmator RP, 6-spindle, 45/9.5 | 1 x 110 V | 60 Hz | F146135838 |
| Tecmator RP, 6-spindle, 45/9.5 | 1 x 220 V | 60 Hz | F146135839 |
| Tecmator RP, 6-spindle, 45/9.5 | 3 x 380 V | 50 Hz | F146135841 |

TECHNICAL DATA

| Connections | |
|------------------------|--------------|
| Electrical | 1.5 KW |
| Pneumatic 6 bar 3000 N | |
| Dust extraction | 2 x Ø 100 mm |

| Dimensions | | |
|---------------|-----------------|--|
| Width | 0.80 m | |
| Depth | 0.60 m | |
| Height | 0.78 m | |
| Machine table | 0.60 m x 0.40 m | |

| Weight | |
|--------|-------|
| | 65 kg |

| Hinge systems | 7 | | |
|---------------|---|--|--|
| | | | |
| | | | |

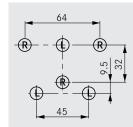
DRILL BIT WITH SHAFT Ø 10

| | Drill bit length | Drill bit Ø | Left-hand (red) | Right-hand (black) |
|-----------|------------------|-------------|----------------------------|----------------------------|
| 637-11-33 | 50 | 2.7 | F146 135 822 | F146 135 823 |
| GRASS | | 5 | F146 135 824 | F146135825 |
| | | 8 | F146135826 | F146135827 |
| | 57 | 10 | F146135828 | F146135829 |
| | | 35 | - | F146 135 830 |

ACCESSORIES

| | Description | |
|--|---|----------------------------|
| | 7-spindle vertical drilling gear with integrated marking pins for rows of holes in the 32 mm system (drill bits are not supplied) | F146 135 811 |
| | Left-hand or right-hand side stop | F146 135 810 |
| 11:1 | Stop guide extension 800 mm, left | F146 135 957 |
| | Stop guide extension 800 mm, right | F146 135 958 |
| Universal insertion die for Nexis and Tiomos hinges (additional dies available on request) | | F146135821 |
| A A | Quick-change drill chuck, left | F146 135 835 |
| | Quick-change drill chuck, right | F146 135 836 |

DRILLING PATTERN



BENEFITS

Optimal fixing using pneumatic hold-down devices



Pneumatic two-hand control for fast, safe working



6-spindle drill head for hinge, mounting plate and connector fitting holes



ASSEMBLY AIDS

Hinge systems



HINGE DRILLING JIG JIG 500

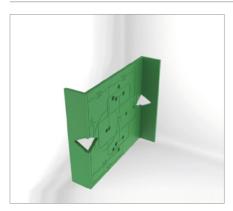
Drilling jig for Nexis and Tiomos hinges with wood screw fastening, pre-assembled dowels or Impresso hinges and for cross mounting plates.

1 set consists of:

- Drilling jig (1x)
- Jig for cross mounting plates (1x)
- Bit for drill (1x)
- Drill bits Ø 35 mm (1x)
- Drill bits Ø 8 mm (2x)



| Drilling pattern | | Art. No. | | |
|------------------|--------|------------|--|--|
| | 45/9.5 | F146135776 | | |



MARKING JIG

Easy marking and pre-drilling for hinges, mini-hinges, cross and linear mounting plates.

| Tiomos drilling pattern | Art. No. | |
|-------------------------|----------------------------|--|
| 45/9.5 | F146 135 787 | |



MARKING JIG TIOMOS COMFORT

- Easy to use
- Cup distance 3-5 mm
- Hinge cup positioning
- Linear mounting plate positioning
- Cross mounting plate positioning

| Art. No. |
|------------|
| F146135865 |



WOOD DRILL BIT Ø 5 MM WITH STOP RING

Used for pre-drilling holes for Euro screws.

- Ø 5 mm
- With stop ring
- Length 85 mm
- Accessory for use with F146100494 and F146100495

| Art. No. |
|------------|
| F146092594 |

| Hinge systems | 7 | | |
|---------------|---|--|--|
| | | | |
| | | | |



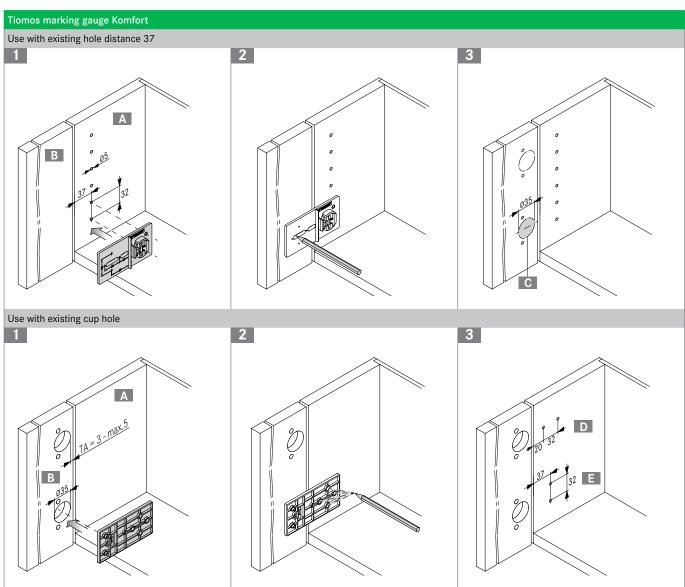
PILOT DRILL BIT

Used for pre-drilling holes for countersunk chipboard screws \emptyset 3.5 mm.

| | Art. No. |
|-----------------|------------|
| Pilot drill bit | F146035692 |

INSTALLATION INSTRUCTIONS

All dimensions in millimetres



LEGEND

A Cabinet side
B Door
C Cup hole
D Linear mounting plate

E Cross mounting plate
TA Cup distance

Excellence in **Motion Design.**



GRASS GmbH Movement Systems Grass Platz 1 6973 Höchst, Austria T +43 5578 701-0 F +43 5578 701-59 info@grass.eu